Development of methods for the lead-oriented synthesis of molecular scaffolds

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School of Chemistry

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Declaration

The candidate confirms that the work submitted is his/her own and that appropriate credit has been given where reference has been made to the work of others.

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GK my mann! What can I say? I don’t think two Cypriot descendants would have had such difficulty communicating. Then again, I am only 54.6765% Cypriot so maybe it’s not such a surprise. Kelly, it really wasn’t your fault. Like ever. No way and maybe now it’s in ink you can believe it? Thanks for the random half (/3 pints), the coffee (it’s my turn), the walks, the rants and support. I’d like to thank Silvia for always being in that place during squash, for your stories, the pints and for always listening and giving your two cents worth.

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Abstract

There is an unmet and continuing need for diverse compounds with appropriate physicochemical properties for screening collections. This thesis focusses on the preparation of diverse scaffolds which may provide access to lead-like compounds after decoration. The approach was underpinned by robust connective reactions and cyclisations. Computational tools were used in the design and subsequent analysis of the compounds obtained.

Chapter 1 discusses the pharmaceutical sector and the challenges associated with creating and maintaining diverse screening collections. Molecular properties are key to the solving the problems with that industry. The concept of Lead-Oriented Synthesis (LOS) is introduced to help address these challenges.

Chapter 2 details the significant challenges which were encountered when attempting to use the Petasis reaction for LOS. Ultimately however, it was not possible to retool this reaction for the synthesis a library of diverse lead-like compounds.

Chapter 3 details the use of a computation protocol to direct the selection of a new connective reaction to support lead-oriented synthesis. The tools were used to compare five alternative connective reactions. On the basis of this analysis, the nitro-Mannich reaction was prioritised for experimental investigation.

Chapter 4 describes the preparation of small functionalised nitro adducts and the exploitation of a small toolkit of robust methodologies to access seven scaffolds. A virtual library of 2413 compounds was enumerated from the scaffold, of which 46% were found to be lead-like. It was concluded that the nitro-Mannich reaction can support lead-oriented synthesis.
Contents

Declaration.......................................................... ii
Acknowledgements.................................................... iii
Abstract........................................................................ v

1 Introduction................................................................ 1
  1.1 Introduction........................................................... 1
  1.2 Overview of the Drug Discovery Process......................... 1
    1.2.1 Characteristics of drug-like compounds....................... 2
    1.2.2 Progression from leads to drug compounds: changing physiochemical properties............................. 4
    1.2.3 Characteristics of lead-like compounds...................... 5
  1.3 Availability of Lead Molecules..................................... 6
    1.3.1 Natural Products.................................................. 6
    1.3.2 X generation: exploiting first in class......................... 7
    1.3.3 Fragment-based drug discovery................................. 7
  1.4 Existing methodologies for generating diverse compound libraries...... 8
    1.4.1 Diversity-oriented synthesis................................... 10
      1.4.1.1 Branching Pathways....................................... 11
      1.4.1.2 Folding Pathways.......................................... 13
      1.4.1.3 Oligomer-based Approaches............................... 14
    1.4.2 Physiochemical properties of DOS libraries............... 16
    1.4.3 Lead-oriented synthesis........................................ 17
      1.4.3.1 Lead-oriented synthesis: Branching pathway........... 17
      1.4.3.2 Lead-oriented synthesis: Folding pathway (1)......... 19
      1.4.3.3 Lead-oriented synthesis: Folding pathway (2)......... 20
  1.5 Project Outline..................................................... 22
  1.6 Summary.................................................................... 24

2 Investigation into suitability for the Petasis reaction to support lead-oriented synthesis........................................... 25
  2.1 Petasis reaction: general characteristics......................... 25
    2.1.1 Physiochemical properties of compounds within libraries generated from the Petasis reaction.................. 28
  2.2 Reaction optimisation.............................................. 29
  2.3 Scope and limitations of the Petasis reaction..................... 30
2.3.1 Synthesis of starting materials ................................................. 30
2.3.2 Synthesis of cyclisation precursors ........................................... 31
2.3.3 Factors influencing a diastereoselective Petasis reaction ............... 33
   2.3.3.1 Use of chiral amines ..................................................... 34
   2.3.3.2 Use of chiral aldehyde ................................................. 36
2.4 Design of cyclisation precursors from Petasis reaction .................... 37
   2.4.1 Synthesis of starting materials ........................................... 38
   2.4.2 Synthesis of cyclisation precursors ..................................... 38
2.5 Utilising cyclisation precursors in subsequent cyclisation reactions .... 39
   2.5.1 Iodine-mediated cyclisation .............................................. 39
   2.5.2 Ring closing metathesis ................................................... 41
   2.5.3 Carbodiimidazole coupling .............................................. 41
2.6 Conclusions and summary .......................................................... 42

3 Development of methodology to determine a reaction's suitability to support lead-oriented synthesis ......................................................... 43
   3.1 Protocol to assess the lead-likeness of molecular scaffolds .......... 43
      3.1.1 Enumeration of virtual compound libraries ....................... 43
      3.1.2 Novelty assessment of molecular scaffolds ....................... 44
      3.1.3 Lead-likeness assessment of physical properties of final compounds ......................................................... 45
   3.2 Evaluation of Potential Reaction ............................................. 47
      3.2.1 Evaluation of β–Lactam Synthesis to support LOS ............ 47
      3.2.2 Evaluation of C-H Insertion to support LOS ................. 48
      3.2.3 Evaluation of SOMO-Activation to support LOS ............ 49
      3.2.4 Evaluation of nucleophilic opening of cyclic sulfamidates to support LOS ......................................................... 51
      3.2.5 Evaluation of nitro-Mannich reaction to support LOS ....... 52
      3.2.6 Further interrogation of the virtual libraries generated .......... 53
   3.3 Reaction selection: nitro-Mannich reaction .............................. 54

4 Investigation into suitability for the nitro-Mannich reaction to support lead-oriented synthesis .............................................................. 55
   4.1 nitro-Mannich reaction: general characteristics .......................... 55
   4.2 Selection of a diastereoselective protocol for the nitro-Mannich reaction .............................................................. 57
      4.2.1 Synthesis of starting materials ........................................... 58
4.2.2 Synthesis of cyclisation precursors ............................................. 59
4.3 Selection of a diastereoselective nitro-Mannich reaction protocol (2) ................................................................................................. 61
4.3.1 Catalyst screen ............................................................................... 61
4.3.1.1 Synthesis of selected catalysts .................................................... 61
4.3.2 Catalyst screen to identify suitable diastereoselective conditions ......................................................................................... 63
4.4 Design of Cyclisation precursors ....................................................... 66
4.4.1 Synthesis of starting materials ...................................................... 67
4.4.2 Synthesis of cyclisation precursors ............................................... 67
4.4.2.1 Determining relative configuration of the nitro-Mannich reaction ......................................................................................... 69
4.5 Reduction of the nitro group .............................................................. 69
4.5.1 Determining the enantiomeric excess of the nitro-Mannich reaction ......................................................................................... 71
4.6 Utilising cyclisation precursors in subsequent cyclisation reactions ..... 72
4.6.1 Cyclisation precursor 268 .............................................................. 72
4.6.1.1 Cyclisation by Aminoarylation .................................................. 72
4.6.1.2 Cyclisation by Cross-metathesis ................................................. 73
4.6.2 Cyclisation precursor 237 .............................................................. 73
4.6.2.1 Aminoarylation with 287 .......................................................... 75
4.6.2.2 Cyclisation with Aminoarylation 289 ........................................ 76
4.6.2.3 Aminoarylation with 290 .......................................................... 77
4.6.3 Cyclisation with substrate 289b .................................................... 77
4.7 Review of molecular properties of compounds derived from prepared scaffolds ............................................................................. 79
4.7.1 Assessment of Molecular weight and ALogP .................................. 79
4.7.1.1 Assessment of Fraction of sp³ carbons ....................................... 80
4.7.2 Assessment of Novelty ................................................................. 81
4.7.3 Principle moments of inertia study ............................................... 82
4.7.4 Assessment of Synthetic economy .............................................. 83
4.8 Conclusions ..................................................................................... 84
5 Experimental .................................................................................... 85
5.1 Instrumentation and General Information ......................................... 85
6 Appendices .................................................................................................................. 145
   6.1 Appendix 1: Cyclisation reactions ................................................................. 145
   6.2 Appendix 2: Diversification reactions ......................................................... 146
   6.3 Appendix 3: Novelty Assessment ................................................................. 150
   6.4 Appendix 4: Individual cyclisation data ....................................................... 151
   6.5 Appendix 5: Data for Molecular weight, FSP3 plots .................................. 156
   6.6 Appendix 6: Shape Analysis – Principal Moments of Inertia................. 158
   6.7 Appendix 7: Crystallographic informations ................................................ 161
   6.8 Appendix 8: NOESY Spectra for 298 ......................................................... 163
7 References .................................................................................................................. 164
### Abbreviations

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ac</td>
<td>acetyl</td>
</tr>
<tr>
<td>ACE</td>
<td>angiotensin converting enzyme</td>
</tr>
<tr>
<td>ADMET</td>
<td>adsorption, distribution, metabolism, excretion and toxicity</td>
</tr>
<tr>
<td>ap.</td>
<td>apparent</td>
</tr>
<tr>
<td>Ar</td>
<td>aromatic</td>
</tr>
<tr>
<td>b</td>
<td>broad</td>
</tr>
<tr>
<td>b.p.</td>
<td>boiling point</td>
</tr>
<tr>
<td>BAM</td>
<td>bis (amidine)</td>
</tr>
<tr>
<td>BINOL</td>
<td>1,1'-Bi-2-naphthol</td>
</tr>
<tr>
<td>BINAP</td>
<td>2,2'-bis(diphenylphosphino)-1,1'-binaphthyl</td>
</tr>
<tr>
<td>Bn</td>
<td>benzyl</td>
</tr>
<tr>
<td>Boc</td>
<td>tert-butyloxycarbonyl</td>
</tr>
<tr>
<td>Boc₂O</td>
<td>tert-butyldicarbonate</td>
</tr>
<tr>
<td>br</td>
<td>broad</td>
</tr>
<tr>
<td>BRSM</td>
<td>based on recovered starting material</td>
</tr>
<tr>
<td>bs</td>
<td>broad singlet</td>
</tr>
<tr>
<td>Bz</td>
<td>benzamide</td>
</tr>
<tr>
<td>CAN</td>
<td>cerium ammonium nitrate</td>
</tr>
<tr>
<td>CAS</td>
<td>chemical abstracts service</td>
</tr>
<tr>
<td>Cbz</td>
<td>carboxybenzyl</td>
</tr>
<tr>
<td>CDI</td>
<td>carbodiimidazole</td>
</tr>
<tr>
<td>cf.</td>
<td>confer; compare</td>
</tr>
<tr>
<td>CN</td>
<td>nitrile</td>
</tr>
<tr>
<td>CNS</td>
<td>central nervous system</td>
</tr>
<tr>
<td>COSY</td>
<td>correlation spectroscopy</td>
</tr>
<tr>
<td>CyJohnPhos</td>
<td>2-(dicyclohexylphosphino)biphenyl</td>
</tr>
<tr>
<td>d</td>
<td>double</td>
</tr>
<tr>
<td>d.r.</td>
<td>diastereomeric ratio</td>
</tr>
<tr>
<td>Da</td>
<td>dalton</td>
</tr>
<tr>
<td>dba</td>
<td>dibenzylideneacetone</td>
</tr>
<tr>
<td>DBU</td>
<td>1,8-diazabicyclo[5.4.0]undec-7-ene</td>
</tr>
<tr>
<td>DCE</td>
<td>dichloroethane</td>
</tr>
<tr>
<td>DCM</td>
<td>dichloromethane</td>
</tr>
<tr>
<td>dd</td>
<td>doublet of doublets</td>
</tr>
<tr>
<td>ddd</td>
<td>double double doublet</td>
</tr>
<tr>
<td>ddddd</td>
<td>double double double double doublet</td>
</tr>
<tr>
<td>ddt</td>
<td>double double triplet</td>
</tr>
<tr>
<td>DEPT</td>
<td>distortionless enhancement by polarization transfer</td>
</tr>
</tbody>
</table>
DIAD  diisopropyl azodicarboxylate
DIBAL  diisobutylaluminium hydride
Dipea  diisopropyl amine
DMB   2,4-dimethoxybenzyl
DME   dimethoxyethane
DMF   dimethylformamide
DMP   dimethoxypropane
DMSO  dimethyl sulfoxide
DOS   diversity oriented synthesis
DPE-Phos  bis[(2-diphenylphosphino)phenyl] ether
DPPA  diphenyl phosphoryl azide
dq    double quartet
dt    double triplet
DTBP  2,6-di-tert-butyl pyridine
eq    equivalent
ES    electrospray ionisation
Et    ethyl ether
diethylether
EtOAc  ethyl acetate
EtOH  ethanol
FBDD  fragment-based drug discovery
FDA   food and drug administration
FGI   functional group interconversion
Fsp³  fraction of sp³ hybridised carbons
FT-IR  fourier transform infrared spectroscopy
HA    heavy atoms
HBA   hydrogen bond acceptor
HBD   hydrogen bond donor
HCTU  2-(6-Chloro-1H-benzotriazole-1-yl)-1,1,3,3-tetramethylaminium hexafluorophosphate
hept  heptet
HFIP  hexafluoroisopropanol
HG II  Hoyveda Grubbs 2nd generation catalyst
HMBC  heteronuclear multiple-bond correlation spectroscopy
HMOC  heteronuclear multiple-quantum correlation spectroscopy
HPLC  high pressure liquid chromatography
HRMS  high resolution mass spectrometry
HTS   high throughput screen
IC₅₀  half maximal inhibitory concentration
IR    infrared
J     spin-spin coupling constant
<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Full Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>t</td>
<td>triplet</td>
</tr>
<tr>
<td>TBAF</td>
<td>tetra-(n)-butylammonium fluoride</td>
</tr>
<tr>
<td>TBDPS</td>
<td>(\text{tert})-butyl diphenyl silyl</td>
</tr>
<tr>
<td>TBME</td>
<td>(\text{tert})-butyl methyl ether</td>
</tr>
<tr>
<td>TBS</td>
<td>(\text{tert})-butyl dimethyl silyl</td>
</tr>
<tr>
<td>tert</td>
<td>tertiary</td>
</tr>
<tr>
<td>TFA</td>
<td>trifluoroacetic Acid</td>
</tr>
<tr>
<td>THF</td>
<td>tetrahydrofuran</td>
</tr>
<tr>
<td>TLC</td>
<td>thin layer chromatography</td>
</tr>
<tr>
<td>TOCSY</td>
<td>total correlation spectroscopy</td>
</tr>
<tr>
<td>TOS</td>
<td>target oriented synthesis</td>
</tr>
<tr>
<td>Ts</td>
<td>4-toluenesulfonyl</td>
</tr>
<tr>
<td>tt</td>
<td>triple triplet</td>
</tr>
<tr>
<td>(\delta)</td>
<td>chemical shift</td>
</tr>
</tbody>
</table>
1 Introduction

1.1 Introduction

The drug discovery process has undergone a rapid revolutionary change in recent years.\(^1\) The growth of chemoselective transformations over the past decades has enabled the synthesis of previously challenging molecules. In addition, the advances made in understanding the cellular and molecular mechanisms behind diseases has allowed for the elucidation of additional drug targets.\(^1\) As such it could have been expected that productivity of pharmaceutical industry would have increased. However up to 97\% of all potential clinical candidates which enter phase 1 clinical trials fail to progress to market.\(^2\)

1.2 Overview of the Drug Discovery Process

The main objective of drug discovery process is to identify new drugs which are effective, safe and meet an unmet clinical need.\(^3\) The different stages within drug discovery programmes are outlined in Figure 1. The first objective is to identify a target which is associated with the disease.\(^4\)-\(^6\) This can be a protein active in the disease pathway (or present within the microorganism causing the disease), an enzyme, ion channel or nucleic acids.

![Figure 1: Stages of drug discovery process.](image)

Once identified the target is then validated to ensure modulation provides relief from the disease state.\(^3\) A high throughput screen (HTS) can be implemented to
discover chemical compounds which interact with the target.\textsuperscript{5,6} As an alternative, computational docking may also be used to evaluate a library of compounds which are expected to interact with the target if its structure is known.\textsuperscript{4,5} A compound which binds and modulates the target is termed a “hit”.\textsuperscript{7} The best hits are then developed into leads and refined during lead optimisation to improve the potency, selectivity or safety of the compound.\textsuperscript{4,5,7} The final compound is designated the drug candidate; more extensive safety and metabolism studies are then performed.\textsuperscript{4,5,7} This whole process is costly, time-consuming and complex.\textsuperscript{7–9} Clinical development of a drug candidate is routinely prone to failure due to the uncertainties associated with predicting pharmacological and toxicological effects in humans.\textsuperscript{7–9}

An analysis of the candidate’s pharmacokinetics properties can often prevent unsuitable molecules from advancing through the drug discovery process and thus help to decrease the number of failures.\textsuperscript{7,10,11} It has recently been recognised that the pharmacokinetic properties of the candidates are intrinsic properties of the molecules and it is therefore important for the medicinal chemist to optimise not only the drug-like properties but also the pharmacokinetic properties in lead molecules.\textsuperscript{12}

\textbf{1.2.1 Characteristics of drug-like compounds.}

Drug-like properties refer to both the physical and adsorption, distribution, metabolism, excretion and toxicity (ADMET) properties of a molecule.\textsuperscript{4,13} For example, Lipinski’s “rule of 5” is a set of informal guidelines which take into account the molecular weight, hydrophobicity, hydrogen bond donor and acceptor capabilities of the molecule (summarised in Figure 2, Panel A entries 1-4).\textsuperscript{11,13,14} The guidelines are based on a statistical analysis of successfully marketed drugs and violation of more than one of these rules is unlikely to provide an orally viable drug.\textsuperscript{7,11} Shown in Figure 2 (Panel B) are the properties of the number one bestselling drug (as measured by sales from October-December 2013) Aripiprazole (1), an antipsychotic.\textsuperscript{15}

Arguably the most important property of a drug is the LogP (a measure of lipophilicity).\textsuperscript{7,16–18} The higher this value the less likely the substance dissolves in aqueous environment which could lead to transport issues (rate of metabolism and
plasma protein binding are amongst other sources of transport issues).\textsuperscript{7,19–22} In addition, there is a correlation between greater lipophilicity and an increase in promiscuity; the toxicity of the compound could be amplified as binding interactions towards other targets could be significantly improved.\textsuperscript{7,19,20}

<table>
<thead>
<tr>
<th>Entry</th>
<th>Physiochemical descriptors</th>
<th>Drug-like values</th>
<th>Physiochemical descriptors of Aripiprazole</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Molecular Weight:</td>
<td>≤500</td>
<td>447.15</td>
</tr>
<tr>
<td>2</td>
<td>(\text{LogP}):</td>
<td>≤5</td>
<td>4.90</td>
</tr>
<tr>
<td>3</td>
<td>Hydrogen bond donors:</td>
<td>≤5</td>
<td>1</td>
</tr>
<tr>
<td>4</td>
<td>Hydrogen bond acceptors:</td>
<td>≤10</td>
<td>5</td>
</tr>
<tr>
<td>5</td>
<td>Polar surface area:</td>
<td>≤70 (\text{Å}^2)</td>
<td></td>
</tr>
</tbody>
</table>

Figure 2: Summary of drug-like properties as defined by Lipinski and their idealised values (column 1).\textsuperscript{23} The physiochemical properties of Aripiprazole (1), the bestselling drug in the final months of 2013 (column 2).\textsuperscript{15}

Hydrogen bond donors and acceptors are atoms which either provide the hydrogen for a hydrogen bond or provide an electron rich atom to interact with the respective hydrogen.\textsuperscript{4} Too many of these interactions leads to poor membrane permeability, reducing the transport capability of the drug.\textsuperscript{4}

The polar surface area is the sum of surface area of all the polar atoms and attached hydrogens.\textsuperscript{19,22,24} Although not part of Lipinski’s original work, it is an additional parameter which has been shown to be a good indicator of how well a substance can be transported across cellular membranes.\textsuperscript{19,22,24}

Reactive functional groups are a further aspect to consider when evaluating the drug-like properties of a molecule. These groups are undesirable in a drug molecule as they could give a false hit (as it could react indiscriminately with the target) or increase the toxicity.\textsuperscript{7,25–29} In addition, some groups are undesirable as they are readily hydrolysed \textit{in vivo} and as such are avoided as their hydrolysis could reveal a toxic function group or the molecule could lose some binding interactions. Common undesirable groups within drugs include (but are not limited to) electrophiles such as epoxides and Michael acceptors.\textsuperscript{25–28}

It should be noted however, that the above rules are only expected to serve as guidelines to the medicinal chemist and it is the balance of these properties which
determine the compounds suitability as a drug candidate. \textsuperscript{14,22} Indeed the rule of 5 is only applicable to orally bioavailable drugs and describes just adsorption issues, not the compounds bioavailability. If specific transport methods are employed, there is a more generous allowance for drug properties. \textsuperscript{14,30–32} There are also specific rules for drugs acting on the Central Nervous System. \textsuperscript{30,33–35}

1.2.2 Progression from leads to drug compounds: changing physiochemical properties

As previously discussed the lead compound is often altered within the drug discovery process to yield the drug candidate. This is done for a number of reasons including (but not limited to) improving ADMET properties and increasing binding to the target. Dichloroisoproterenol (2) was the first \( \beta \)-blocker to be developed (Figure 3, Panel A).\textsuperscript{36} However the low potency observed and the fact it is partial agonist/antagonist of the \( \beta_1 \) and \( \beta_2 \)-andrenergic receptors made it unsuitable as a drug.\textsuperscript{36} Subtle structural modification resulted in the development of Propranolol (3), the first \( \beta \)-blocker to reach market which is a full antagonist of the \( \beta_1 \) and \( \beta_2 \)-andrenergic receptors.\textsuperscript{37}

The molecular weight increased during the development of Propranolol from Dichloroisoproterenol (Figure 3, Panel B). The number of hydrogen bond acceptors also increased with a slight decrease in LogP. Teague and co-workers analysed the difference between 67 lead compounds and the drug candidates derived from them.\textsuperscript{12} By using such a large data set they were able to highlight some trends; chiefly

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{Figure3.png}
\caption{Panel A: Physiochemical properties of Dichloroisoproterenol (2) and propranolol (3). Panel B: Changes in physiochemical properties of selected lead-drug pair. Panel C: Property analysis of 67 lead and drug pairs. Values for the lead compounds were subtracted from matching properties of the drug molecules. Adapted from Teague \textit{et al.}.\textsuperscript{12}}
\end{figure}
molecular weight, LogP and complexity are increased throughout the drug discovery process. It is therefore better to start from a smaller fragment so as to remain in drug-like chemical space on optimisation to the final lead compound.\textsuperscript{7,13,30}

1.2.3 Characteristics of lead-like compounds

If the information presented above is taken into account, a map of chemical space can be created such that the drug-like properties, as defined by Lipinski, represents the limits of chemical space. Since there is typically an increase in molecular weight and LogP throughout development\textsuperscript{12} Churcher \textit{et al.} have defined a region termed lead-like chemical space (Figure 4, Panel A). By their definition the limits of lead-like space is defined by the molecular properties outlined in Figure 4 (Panel B).\textsuperscript{7} By constraining the physiochemical properties of lead compounds, increases in molecular weight and LogP typically observed during development, the final compound should still remain within Lipinski’s drug-like chemical space.

Figure 4: Panel A: Diagram of chemical space. Throughout lead optimisation, a compound tends to increase molecular weight and lipophilicity.\textsuperscript{12} Panel B: Limits for the molecular properties of lead-like compounds as defined by Churcher \textit{et al.}.\textsuperscript{7} Panel C: Analysis of 4.9 million commercially available compounds for their lead-likeness.\textsuperscript{7} 2.6% of the compounds (green) survive successive filtering by molecular size (14 ≤ number of heavy atoms ≤26; failures shown in red), lipophilicity (−1 ≤ LogP ≤3; failures shown in orange) and presence of undesirable functional groups (failures shown in black). Panel D: Analysis of 13,194 compounds published in \textit{J. Org. Chem}. 2009 for lead-likeness. Using the same criteria as before, on 2.0% of compounds pass all filters.\textsuperscript{7}

Churcher \textit{et al.} analysed the physiochemical properties of 4.9 million commercially available compounds from a variety of vendors.\textsuperscript{7} They found the vast majority of compounds (97.4%) fail at least one descriptor of lead-like properties. (Figure 4, Panel C).\textsuperscript{7} The same analysis was performed on synthetic methodology reported in the \textit{Journal of Organic Chemistry} during 2009 showed that of the ca. 32,700 molecules synthesised only 690 (2.0%) of them would pass lead-like filters.
(Figure 4, Panel D). As such there is an urgent need for the development of new methodology which is capable of reliably generating diverse compounds with properties within lead-like chemical space.\(^7\)

### 1.3 Availability of Lead Molecules.

This section details traditional sources of lead compounds and their advantages and disadvantages before assessing the typical physiochemical properties associated with typical leads and assessing if they inhabit lead-like chemical space.\(^4\)

#### 1.3.1 Natural Products

Natural compounds have evolved to interact with specific biological targets to achieve a precise response; as such the use of natural products as sources for leads has been extensive.\(^4,5\) However, natural products are often complex and while they can have excellent potency, they provide little room for further chemical manipulation.\(^4\) As a result they are not generally lead-like as defined by Churcher.\(^7\) In addition, isolation of the active compound can prove difficult as it may be present in low concentration or unstable to purification techniques employed.\(^38\) Taxol (4, Figure 5) is a key example, originally isolated from the Pacific Yew. It required 1,200 kg of bark to yield just 10 g of purified Taxol and it was not until 1993 (over 30 years since it was initially isolated) that a practical semi-synthetic synthesis was developed by Bristol–Myers–Squibb.\(^38\)

![Figure 5: Taxol (4) is a complex anticancer agent, derived from natural sources.\(^38\)](image-url)
1.3.2 X generation: exploiting first in class

As compounds with activity are identified, through academic research groups or within rival pharmaceutical companies, the reported structure can often be used as the lead compound.\textsuperscript{38} The so called “best in class” approach has been used widely.\textsuperscript{38,39} The scaffold of the molecule is generally retained but the appendages are altered to maximise its effectiveness. Pro-drug strategies or different formulations can be used to circumvent patent protection.\textsuperscript{38} Ranitidine (5, Figure 6), a histidine H\textsubscript{2} receptor agonist, was developed by the then Glaxo organisation in response to Cimetidine (6, Figure 6) developed by Smith, Kline and French.\textsuperscript{38,39}

![Figure 6: Cimetidine (6) was used as a lead compound for the development of Ranitidine (5) a histidine H_{2} receptor agonists.\textsuperscript{38,39}](image)

1.3.3 Fragment-based drug discovery.

Traditional HTS requires a large library of compounds to be prepared and screened in order to identify suitable hits. This increases both cost of development and time required to identify suitable compounds. Fragment-based drug discovery (FBDD) has grown as a complementary method for lead identification within drug discovery programs.\textsuperscript{38,40–42}

A major advantage of screening fragments is that a library of smaller fragments represents a much larger proportion of the available chemical space than a similarly sized library for higher molecular weight compounds.\textsuperscript{39–41} In addition there are significantly more hits with a fragment-based screen compared to traditional HTS; the library screened therefore can be much smaller to obtain a comparable number of hits.\textsuperscript{39–41,43} This decreases both the time and cost associated with development of the screen.\textsuperscript{40,42}

A major disadvantage of this approach to lead identification is that the binding affinity of fragments is much lower than drug-like molecules. As a result, conventional HTS bio-assays for determining activity cannot readily be applied.\textsuperscript{38,40} Other techniques such as X-ray crystallography and NMR spectroscopy must be
used. The use of such techniques requires significantly more time for data collection and consequently they are not suitable to HTS. The compounds screened must also be very soluble since high concentrations are required to detect the weakly bound species which limits the availability of certain fragments.

Vemurafenib (or PLX4720) is a kinase inhibitor, and the first FDA approved drug discovered by FBDD. 7-Azaindole (7, Figure 7) was identified by Tsai and co-workers from an initial library of 20,000 fragments and was subsequently co-crystallised with Pim-1; however, as with most low-binding fragments multiple binding modes were identified. Derivatisation of 7 quickly identified 8 which crystallised with Pim-1 in a single binding site. Derivitisation of 8 at the three and five positions as directed by the X-ray structure generated PLX4720 (9) which was found to be selective for B-Raf\(^{V600E}\) kinase (the most common oncogenic kinase) over wild type B-Raf (IC\(_{50}\) of 13 and 160 nM respectively).

![Figure 7: Azaindole (7) was the initial hit which was developed into a kinase inhibitor and the first FDA approved drug discovered from FBDD (9).](image)

1.4 Existing methodologies for generating diverse compound libraries

Libraries of highly diverse small molecules are essential for enabling the efficient screening of chemical space. However diversity is a crude term often used to describe entirely different concepts. Lipkus et al. have used the concept of frameworks to quantitatively analyse the diversity of the CAS registry. The concept of frameworks is demonstrated with Amikaicin (10, Figure 8, Panel A).

By this method, it is only the constituent ring systems which are important, the side chain appendages are ignored for simplicity. The simplest level, the graph level, is simply the ring systems with connecting chain atoms. At this stage, tetrahydrofuran and pyrroles would be classed as the same scaffold. The next level, the graph/node level, simply includes the heteroatoms present within the graph framework. At this level, piperidine could be differentiated from benzene but it would still have the same scaffold as pyridine. This is also called the
heteroframework. The final level, the graph/node/bond level, includes the oxidation states of the heteroframework. In this way pyridine rings can be differentiated from piperidine rings.

Lipkus et al. have used the concept of frameworks to analyse the diversity of the CAS registry.\textsuperscript{46} From the analysis, they concluded that the 5\% most common heteroframeworks represent \sim\textasciitilde 75\% of all compounds synthesised (Figure 8, Panel B and C).\textsuperscript{46} Exploration of chemical space has therefore not been systematic, approximately half of all compounds synthesised are based on only 0.25\% of known molecular scaffolds.\textsuperscript{46–49} The number of possible drug-like molecules is enormous and it is impossible to prepare all molecules to map the entire chemical space or indeed just biologically active space.\textsuperscript{46,50} As a consequence, skeletally-diverse structures must be synthesised to ensure maximal chemical space coverage.\textsuperscript{49} With a more systematic approach to exploring new molecular scaffolds, novel leads may be discovered.\textsuperscript{51}
1.4.1 Diversity-oriented synthesis

Diversity-oriented synthesis (DOS) is a technique aimed at the systematic exploration of chemical space. DOS aims to efficiently prepare libraries of compounds with diverse molecular structures.\textsuperscript{51--53} There are three general descriptors of diversity:\textsuperscript{47,48,52--54}

1. Appendage diversity – in which the substituents on the scaffolds are varied.
2. Stereochemical diversity – in which the use of stereoselective reactions allows access to all possible stereoisomers.
3. Skeletal diversity – in which the scaffolds of small molecules are varied.

Target oriented synthesis (TOS) is used when there is a known compound of interest and the medicinal chemist will try many different types of chemistries to obtain the single scaffold (Figure 9, left). Combinatorial chemistry aims to explore the immediate vicinity of a particular target by variation of substituents, and is usually used in lead optimisation (Figure 9, centre). As a result, although many different compounds are synthesised they are often based on a conserved molecular scaffold. DOS differs considerably from combinatorial chemistry. Since it aims to explore broad areas of chemical space, few compounds with just the same molecular scaffold (Figure 9, right).\textsuperscript{47}

\begin{figure}[h]
\centering
\includegraphics[width=\textwidth]{figure9.png}
\caption{Schematic illustration of the major approaches to lead generation: target oriented synthesis (left), combinatorial chemistry (centre) and diversity oriented synthesis (right).\textsuperscript{47}}
\end{figure}

DOS employs a number of different strategies to obtain skeletal diversity (of which some can be used in combination to greatly increase complexity).\textsuperscript{52} Multi-component reactions are often extensively used.\textsuperscript{55} Diversity can then be obtained by variation of each of the reactants. Three conceptually different approaches to exploration of chemical space using DOS are;

1. Branching pathways (Section 1.4.1.1)
2. Folding pathways (Section 1.4.1.2)
3. Oligomer-based approaches (Section 1.4.1.3)

Other approaches have been reviewed and are not discussed here.\textsuperscript{51,56,57}
1.4.1.1 Branching Pathways

Branching pathways (or ‘reagent based approaches’) are one of the more commonly employed strategies in DOS. Branching pathways involve the use of a substrate with many complementary functional groups (Figure 10) which are then exposed to a number of different reagents which couple the different functionalities in order to give distinct molecular scaffolds.  

![Figure 10: Schematic representation of a branching pathway route in Diversity-oriented synthesis.](image)

This method becomes extremely efficient when the product of the reactions retains complementary functional groups which allow further diversification. Structural complexity is built up rapidly in four or five synthetic steps as shown in the work of Schreiber and co-workers. Schreiber utilised the Petasis reaction to create the amino alcohol 14 (Scheme 1). Additional functionality was then incorporated with the selective N-alkylation with propargyl bromide to give 15.

![Scheme 1: Synthesis of amino alcohol 15 in two synthetic steps from available starting materials.](image)

Alternative transition metal catalysis was employed to give products with distinct molecular scaffolds (Scheme 2): ruthenium-catalysed cycloheptadiene →16, ene-yne metathesis →17, palladium-catalysed cycloisomerisation →18, electrophilic activation of alkyne with gold →19, Pauson-Khand cyclisation →20.
Scheme 2: The use of the Petasis reaction to create a polyfunctional starting material. Various transition metal catalysed reactions were then employed to couple the various functional groups and give access to distinct molecular scaffolds. Reaction conditions: a) [CpRu(CH$_3$CN)$_3$PF$_6$] (10 mol%), acetone, rt; b) Hoveyda-Grubbs second generation catalyst (10 mol%), DCM, reflux; c) [Pd(PPh$_3$)$_2$(OAc)$_2$] (10 mol%), benzene, 80 °C; d) NaAuCl$_4$ (10 mol%), MeOH, rt; e) [Co$_2$(CO)$_8$], trimethylamine N-oxide, NH$_4$Cl, benzene, rt; f) NaH, toluene, rt; g) mCPBA, THF, -78 – 0 °C; h) 4-methyl-1,2,4-triazoline-3,5-dione, DCM, rt; i) [Co$_2$(CO)$_8$], trimethylamine N-oxide, benzene, rt; [a] Single diastereoisomer; [b] > 10:1 d.r.; [c] trans/cis = 6.7:1; [e] from trans diene; [f] trans/cis = 3:1; [g] combined yield from the trans and cis dienes. mCPBA = m-chloroperoxybenzoic acid.
lactonisation \((\rightarrow 21)\) and \(N\)-oxide mediated isomerisation \((\rightarrow 22)\) which underwent the same gold mediated activation of alkyne previously \((\rightarrow 23)\).

After the first generation of cyclised products, some were suitable substrates for further manipulation. Thus dienes 17 and 23 underwent a Diels Alder reaction to give tricycles 24 and 25. The lactone 21 was subjected to some of the initial cyclisation used with 15 to give second-generation cyclisation products with increased complexity \((26-30)\). In total, this strategy yielded over 15 distinct molecular scaffolds in two synthetic steps from a simple starting material (itself prepared in two steps from commercially available reagents).\(^5^8\) Although not explored here, with variation of the starting reactants, additional scaffolds could be readily synthesised.

1.4.1.2 Folding Pathways

Folding Pathways (or ‘substrate-based control’) are the converse of branching pathways. Diversity is built into the route by varying the building blocks used and then under the same reaction conditions one can generate different molecular scaffolds (Figure 11).\(^4^7,49,52,53\) Diversity of the starting materials could be the use of acyclic and cyclic starting materials or varying the distance between reactive functional groups as well as appendage diversification.

![Figure 11: Schematic representation of a folding pathway.\(^5^4\)](image)

Oguri and Schreiber reported the use of one such folding pathway to three distinct indole alkaloid architectures (\(31-33\), Scheme 3).\(^5^1,53,55\) The rhodium catalysed cyclisation produced distinct structures based on the relative locations of the \(\alpha\)-diazo carbonyl and the indole groups. As a result of the different ring closures, quite diverse products was obtained. Complex alkaloid-like products was obtained in just four reactions from commercially available starting materials.\(^5^3\)
Scheme 3: Three distinct alkaloid-like structures generated from folding pathway. The diverse structures were obtained by varying the distance between the reactive groups.53

1.4.1.3 Oligomer-based Approaches

Oligomer-based approaches combine elements from both branching and folding pathways to provide a vastly powerful tool for generation of diverse molecular scaffolds. The starting material is often immobilised on a tag or a polymeric support (Figure 12) then various coupling strategies are employed to obtain a larger bound substrate.48,59 Then using suitable reactions, the product can be released from the bound support (Figure 12). This release step often “re-programmes” the substrate giving access to the diverse structures.48,51

This strategy has been used within the Nelson group (Scheme 4).48,49 By using various a variable oligomer bound starting material (34) they were able, in a series of propagating and capping steps, add a variety of different building blocks (35-38) to synthesis a number of oligomer-bound structurally diverse intermediates. Then following alkene metathesis, the products were reprogrammed giving a large number of different scaffolds and removing the oligomer tag.

Exploiting variation of the position of the alkene bonds in the substrates, and subsequent competition between the formation of different ring sizes, 84 distinct
molecular scaffolds were obtained from only 92 products, of which 65% were novel. A fact which demonstrates that the use of oligomer-based approaches can achieve the aims of DOS; the systematic exploration of chemical space.

An important advantage of this method was the use of the fluorous-tagged linker (R_F). This linker allowed rapid purification of all intermediates and final reagents with simple fluorous solid-phase extraction. The broad scope of the metathesis reaction was another key feature which allowed the high diversity. It is only through using similarly tolerant reactions that diversity on this scale could be achieved, with the use of only six optimised reactions.

Scheme 4: Example of the oligomer-bound pathway used in DOS. The initial substrate is bound to a fluorous linker then rapidly extended before product release. R_F = Fluorous tag.

One of the major challenges associated with DOS strategies is finding suitable reactions which tolerate a variety of functional groups. Since the aim of DOS is to achieve diversity in few steps, the use of protecting groups is avoided wherever possible.
1.4.2 Physiochemical properties of DOS libraries

The products obtained from the DOS approaches described in Section 1.4.1.1-1.4.1.3 were subjected to a computational analysis of their physiochemical properties. A plot of the molecular weight vs LogP was then created (Figure 13). From the data generated, only 10% of the scaffolds created have physiochemical properties suitable for the synthesis of a lead-like compounds (shown in green). Just 55% of the scaffolds have properties suitable for Lipinski’s drug like space while the remaining 35% are outside lead-like chemical space. Since development of a drug candidate typically increases molecular weight and LogP, most of the products would be unsuitable for generation of a drug-like library. The products obtained are better described as drug-like or natural product-like due to the significant molecular weight which often lies well outside the lead-like chemical space as defined by Churcher (Section 1.2.2).7,51

Figure 13: Analysis of the molecular weight and LogP of the products obtained from three DOS campaigns.48,52,53 Compounds which pass lead-like filters (green), Lipinski’s rule of five (orange) and compounds beyond the Lipinski limit (blue).
1.4.3 Lead-oriented synthesis

In their review, Churcher et al. establish that traditional chemistries are inclined to producing molecules outwith “lead-like” space.\textsuperscript{7,13,26,50} Arrays are designed to give molecules with a broad range of properties and structural characteristics. Typically however, not all products are obtained from a planned array and as such the property profile of the entire array is often skewed.\textsuperscript{7} Generally the molecules which systematically fail are often the polar, more hydrophilic products (either through failure of the reaction under standard conditions or poor product recovery from standard work-up procedures).\textsuperscript{7}

As such, the final array of compounds obtained often have a different physiochemical profile which a much higher mean LogP than planned (so called LogP drift).\textsuperscript{7} As a result, the authors call for new methodology to be developed to allow to more diverse and better quality lead compounds.\textsuperscript{7} Since the concept of Lead-Oriented Synthesis (LOS) was introduced a number of groups have attempted to address the need. Herein approaches which best attempt to address these challenges are discussed.

1.4.3.1 Lead-oriented synthesis: Branching pathway

Branching pathways (as seen in Section 1.4.1.1) can be used in the development of lead-like chemical libraries. “Rope-like molecules” as defined by Stockman et al. are linear compounds with complementary functional groups which allow the creation of fraction sp\textsuperscript{3} (Fsp\textsuperscript{3}) carbon molecular structures.\textsuperscript{2} These structures contain a variety of ring systems and the heteroatoms incorporated allow further diversification and subsequent SAR type analysis. The methodology is exquisitely demonstrated in Figure 14 (Panel A) where an example of a “rope like molecule” \textsuperscript{43} gave rise to a small library of products with distinct molecular scaffolds; 6/5/5 fused tricycles (\textsuperscript{44}, \textsuperscript{45} and \textsuperscript{46}); 6/6 fused cycles (\textsuperscript{47}, \textsuperscript{48} and \textsuperscript{49}); 5/5 fused cycles (\textsuperscript{50} and \textsuperscript{51}); spirocycle (\textsuperscript{52}) and single cycles tetrahydropyran (\textsuperscript{53}) and cycloalkane (\textsuperscript{54}).\textsuperscript{2}

The products obtained from this small library were subjected to the same computational analysis of the physiochemical properties used in the DOS campaigns (Section 1.4.2). A plot of the molecular weight vs LogP was then created (Figure 14,
Figure 14: Panel A: An example of a “rope like molecule” 43 which undergoes a variety of cyclisation reactions to give scaffolds 44-57. Panel B: Analysis of the physiochemical properties of these scaffolds generated reveal they occupy lead-like chemical space.
Panel B). As shown, seven out of the eleven scaffolds synthesised have molecular weight and LogP within lead-like chemical spaces as defined by Churcher et al.\(^7\)

Further elaboration of scaffold 44 resulted in an additional library of compounds which was screened against three cancer cell lines and exhibited a range of biological activity. This demonstrates this is a practical methodology for rapid access scaffolds with high Fsp\(^3\) which can be further elaboration to give a library of molecules suitable for biological screening. The scaffolds were delivered in an average 1.25 steps from 43 per new scaffold.\(^2\)

The only real disadvantage of this methodology is the limited number of sites remaining for diversification. Nine of the compounds only have the presence of one or two ester groups. Three of the scaffolds generated also have the presence of undesirable functional groups, namely N-O and N-N linkages.\(^60\)

1.4.3.2  Lead-oriented synthesis: Folding pathway (1)

Folding pathways (as seen in Section 1.4.1.2) can be used in the development of lead-like chemical libraries. The use of multicomponent reactions which allow variation of the components allows rapid access to diverse small molecules if systematic variation of each component is tolerated. SnAP (Sn Amine Protocol) as re-introduced by Bode et al. attempts to deliver highly functionalised Fsp\(^3\) rich heterocycles (Figure 15).\(^61-63\) Treatment of an aldehyde with an amino tethered stannane in the presence of a copper catalyst led to the isolation of cyclic amines via radical addition to the imine (Figure 15, Panel A). A broad variety of (hetero) aryl and aliphatic aldehydes are tolerated with a variety of substitution patterns allowing the synthesis of six- to nine-membered heterocycles including diazapines and oxazepanes (55-60, Panel B).\(^61-63\)
Figure 15: Panel A: Bode et al. utilisation of a novel copper mediated radical addition to various imines allows the synthesis of diverse range of heterocycles. Panel B: Selected examples of products obtained from this folding pathway. Panel C: Analysis of the physiochemical properties of these scaffolds generated via SnAP protocol reveal they are sufficiently small that may retain useful properties even after decoration.

When the molecular weight and LogP is calculated for the library members, as described previously (Section 1.4.2 and 1.4.3.1), data generated reveals that every compound except one falls within lead-like chemical space (Figure 15, Panel C). A key limitation of the SnAP protocol is that significant synthetic effort is required to make the tin reagents. The diversity of the subsequent library is also reduced since a common ring system would be present in a large percentage of the compounds generated. This could only be overcome by the synthesis of many different tin reagent.

1.4.3.3 Lead-oriented synthesis: Folding pathway (2)

Dixon et al. have recently disclosed a folding pathway towards highly functional, diverse pyrrolidinones employing a nitro-Mannich-lactamisation cascade (Figure 16, Panel A). Treatment of the nitro ester with the imine (formed from the condensation of aldehyde and amine) led to the isolation of pyrrolidones 61-66. Systematic variation of different amines, aldehydes and nitro components allowed the synthesis of a library of highly substituted scaffolds with good diastereorecontrol (Panel B).
Figure 16: Panel A: Overview of the nitro-Mannich lactamisation developed by Dixon. Panel B: Selected examples of diverse pyrrolidones generated. Panel C: Analysis of the physiochemical properties of these scaffolds reveal they occupy lead-like chemical space.

A plot of the physiochemical properties (Panel C) shows the majority of products obtained have physiochemical properties within lead-like chemical space. As seen with the work of Bode (Section 1.4.3.2) however, the only real limitation of this protocol is that the diversity of the subsequent library is reduced since a γ-lactam is found within the every compound in the library.
1.5 Project Outline

Traditionally within the Nelson group, DOS strategies implemented thus far have created libraries of compounds with unprecedented skeletal diversity (Section 1.4.1.3). However, the control of the physiochemical properties of the synthesised libraries has not been attempted, and as such they often display natural product-like or drug-like properties with high molecular weight and LogP (Section 1.4.2).

Recently, in collaboration with the Marsden group, efforts have been directed towards the synthesis of libraries possessing lead-like properties (Figure 17). The approach uses a connective reaction to give a highly functional cyclisation precursor. The cyclisation precursors generated are then subjected to a maximum of two cyclisation reactions to obtain scaffolds. This has been shown superbly with the iridium-catalysed allylic amination, which has generated thirteen unique cyclisation precursors. (Figure 17, Panel A, selected example).

Figure 17: Panel A: An iridium-catalysed reaction between an amine and allylic carbonate. 13 cyclisation precursors synthesised. Panel B: Selected lead-like scaffolds (70-73) prepared cyclisation precursor 69. Panel C: Distribution of the molecular properties of the virtual library. 59% of the compounds (green) survive successive filtering by molecular size (14 ≤ number of heavy atoms ≤ 26; failures shown in red) and lipophilicity (−1 ≤ ALogP ≤ 3; failures shown in orange) and various structural filters; 0.27% of the compounds (shown in black) failed the structural filters.
Using a toolkit of just six cyclisation reactions a total of 52 diverse molecular scaffolds was synthesised from the thirteen precursors (Panel B, selected scaffolds). The compounds were then virtually decorated with a number of different medicinal chemistry capping groups and the molecular properties were analysed. By successive filtering, using the method described by Churcher (Section 1.2.3), and 59% of compounds were considered lead-like. (Panel C, Figure 17).

The aim of this project was to expand the number of connective reactions which could be used for the generation of lead-like chemical libraries (Figure 18). The connective reaction had to be tolerant of a variety of building blocks with diverse functional groups to permit different scaffold generating cyclisations. The scaffolds synthesised should also retain suitable functionality which would allow late stage decoration to give a library of compounds with suitable physiochemical properties to target broad regions of lead-like chemical space and thus demonstrate the potential of this strategy to underpin early-stage drug discovery. Once a potential connective reaction had been identified, a key outcome was generating a library of scaffolds.

Figure 18: Common starting reagents with different functionalities are combined to give a cyclisation precursor; exposed to different reaction conditions yields diverse scaffolds which can then undergo decoration with traditional medicinal chemistry groups to give lead-like scaffolds. This approach is illustrated using the Petasis reaction.
1.6 Summary

In order to improve productivity in the pharmaceutical sector, where traditionally up to 97% of lead compounds fail to make it to market, a new approach, lead-oriented synthesis was envisioned. A key challenge in lead-oriented synthesis is the identification of complementary and robust reactions with broad functional group compatibility that may be used to link building blocks. The project aimed to use a computational method to identify connective reactions which create scaffolds with the potential, after decoration, to yield lead-like small molecules. Once identified, a key challenge was optimise these reactions, and to exemplify them in the synthesis of lead-like scaffolds. If successful, it could greatly expand the relevant chemical space accessible to drug discovery programs targeting scaffolds which have traditionally been underrepresented in screening collections and could therefore significantly address the productivity within the pharmaceutical sector.
2 Investigation into suitability of the Petasis reaction for lead-oriented synthesis

This Chapter describes the potential of the Petasis borono-Mannich reaction (hereafter referred to as the Petasis reaction) as a connective reaction to support lead-oriented synthesis. A literature review is first given before a detailed description of the development of the Petasis reaction to support lead-oriented synthesis (LOS).

2.1 Petasis reaction: general characteristics

Multicomponent reactions are convergent reactions in which three or more starting materials react to form a product and are one of the best tools available to explore chemical space. With a large variety of commercially available materials and mild reaction conditions, the Petasis reaction (Scheme 5) could be suitable for synthesising a range of cyclisation precursors with the aim to explore lead-like chemical space.

Scheme 5: Proposed mechanism for the Petasis reaction. The rate determining step is irreversible C-C bond formation when transferring R² moiety to imine.

The Petasis reaction exploits the combination of an α-hydroxyaldehyde, boron nucleophile and an amine to give a variety of differentially substituted amines (Scheme 5). While the mechanism is not fully understood, it has been proposed to involve the co-ordination of the boron nucleophile with the α-hydroxyl group of the aldehyde to give an electron rich boronate species. Condensation with the amine gives an electrophilic iminium ion which facilitates the transfer of the R² component of the boronate. A final hydrolysis of boric acid provides substituted amine.

There are two major approaches to obtain enantio-enriched products from the Petasis reaction: the use of chiral substrates (e.g. chiral amines, boronic esters or...
aldehydes) and organocatalysts.

The use of chiral amines has been accomplished successfully. Sterically unencumbered (R)-methylbenzylamine has been shown to yield amino acid 77 with modest diastereoselectivity (Scheme 6). This methodology has been extended to electron rich aryl boron nucleophiles with slightly reduced selectivity (78). With (S)-phenylglycinol, Petasis and co-workers reported improved diastereoselectivity to yield 79 with high diastereoselectivity (Scheme 6).

![Scheme 6: Application of Petasis reaction for synthesis of enantio-enriched amino acids](image)

Schreiber and co-workers observed high diastereoselectivity in the Petasis reaction of a range of masked aldehydes (81-84, Scheme 7). This is shown with N-benzylallyl amine and 1,1-aminocyclopentane carboxylic acid giving anti amino alcohols 81 and 82 with high diastereocntrol. The methodology has also been used with chiral amines; when using (R)-phenyl alanine methyl ester, a different stereoisomer is obtained depending on the stereochemistry of the aldehyde (overriding the stereocontrol of amine) as shown with 83 and 84.

![Scheme 7: Application of Petasis reaction for synthesis of diastereo-enriched amino acids](image)

26
The use of chiral boronic nucleophiles has received less attention, though Koolmeister and co-workers have successfully employed a range of chiral boronic esters 85-88 to give enantiomerically enriched amino acid 90 (Scheme 8).\textsuperscript{77} The low levels of enantioselectivity excess observed could result from competing hydrolysis of the chiral moiety prior to the Petasis reaction.

$$\text{Conditions}$$

![Scheme 8: Application of Petasis reaction for synthesis of enantiomerically enriched amino acid 90 via chiral boronic esters.\textsuperscript{77}]

Recently, organocatalysts has been successfully employed to yield the first Petasis reaction products with syn relative configuration. Schreiber and co-workers employed BINOL ligand (91) to overcome the inherent anti-diastereoselectivity of the Petasis reactants which increases the number of potential stereoisomers that can produced. This is preliminary work but if successfully expanded, could overcome the major limitation of the Petasis reaction (92-93, Scheme 9) for library generation; namely that only one stereoisomer of product can be obtained. This is a complex reaction which is not fully selective as existing amine stereochemistry can override catalyst control giving anti isomer (e.g. with 95).

$$\text{Conditions}$$

![Scheme 9: Application of Petasis reaction for synthesis of diastereo-enriched amino alcohols 92-95 via BINOL catalyst (S)-91.\textsuperscript{78}]

27
2.1.1 Physiochemical properties of compounds within libraries generated from the Petasis reaction

The Petasis reaction has been shown, by the Neilsen and Schrieber groups, to be suitable for the synthesis of diverse heterocycles.\textsuperscript{71,78–82} However the properties of the compounds created, specifically the LogP and molecular weight, lie outside lead-like chemical space. Indeed when the properties of the Petasis products and the scaffolds generated within these libraries are calculated, over half the compounds (both cyclisation precursors and scaffolds) have physiochemical properties outside of lead-like chemical space (Figure 19).

![Figure 19: Analysis of the physiochemical properties of the products obtained from Petasis reaction campaigns.\textsuperscript{71,78–82} Note the high molecular weight which puts them beyond lead-like chemical space and indeed in some cases beyond drug like chemical space. Cyclisation precursors with physiochemical properties within lead-like chemical space (green triangles) and those outwith lead-like chemical space (red triangles). Scaffolds with physiochemical properties within lead-like chemical space (green squares) and those outwith lead-like chemical space (red squares).](image)

In addition, many of cyclisation precursors and scaffolds have molecular weight and LogP approaching the limits of lead-like chemical space (275-350 Da and LogP of 2-3). If these were decorated to give screening compounds, their physiochemical properties are likely to be beyond the scope of LOS. It was envisioned that the Petasis reaction could be retooled to allow for the synthesis of cyclisation precursors (and in effect scaffolds) for the exploration of lead-like chemical space.
2.2 Reaction optimisation

Due to the conflicting reports in the literature, the first objective was to identify common reaction conditions before systematic investigation of different amines, boron nucleophiles and α-hydroxy aldehydes could be undertaken. Accordingly, N-methylallyl amine (96), trans-2-phenylvinylboronic acid (74) and glycolaldehyde (97) were used as model reactants for the Petasis reaction (Table 1).

Table 1: Initial exploration of the Petasis reaction.

<table>
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<th>Yield (%)</th>
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<td>8</td>
<td>Water</td>
<td>rt</td>
<td>1</td>
<td>60b</td>
</tr>
<tr>
<td>9</td>
<td>Water</td>
<td>rt</td>
<td>2</td>
<td>59b</td>
</tr>
<tr>
<td>10</td>
<td>Water</td>
<td>rt</td>
<td>1.2</td>
<td>82c</td>
</tr>
<tr>
<td>11*</td>
<td>DCE</td>
<td>rt</td>
<td>2</td>
<td>55d</td>
</tr>
<tr>
<td>12</td>
<td>DCE</td>
<td>rt</td>
<td>1.2</td>
<td>84c</td>
</tr>
</tbody>
</table>

Unless otherwise stated 1 eq. 96, 0.5 eq. 97, 1 eq. 74, 48 h, rt; a: 6 h; b: 1 eq. 96; c: 0.6 eq. 96; d: 1.2 eq. 96; a: 4 Å MS; *No product observed by TLC or 500MHz 1H NMR spectroscopy

It was found that even moderate heating led to significantly reduced isolated yields of the amino alcohol 98 (entries 1-3, Table 1). For the reaction at 40 °C, only a trace amount of product was observed in the crude reaction mixture by 500MHz 1H NMR spectroscopy (entry 2). In addition no product was observed when the reaction was carried out at 80 °C (entry 3).

Next, a range of solvents was investigated: for example, polar and non-polar, protic and aprotic solvents (entries 1 and 4-6). Of these entries, most provided amino alcohol 98 in 60-65% yield. The maximum yield was obtained
in dichloroethane (74%, entry 6). It should be noted that the use of hexafluoroisopropanol (HFIP) as a co-solvent (entry 7) has been reported to significantly improve the yield of the Petasis reaction when using primary amines.\textsuperscript{67,69,83} Although having little effect on the yield when using amine 96 this solvent did significantly improve the rate of reaction, as a comparable yield was obtained in only six hours (entry 6).

Improved yields were obtained in when using 97 and 74 in slight excess (entries 10 and 12, greater than 80% yield). Having identified optimal reaction conditions, substrate scope was next explored.

2.3 Scope and limitations of the Petasis reaction.

2.3.1 Synthesis of starting materials

In order to investigate the functional group tolerance and scope of the Petasis reaction in the generation of cyclisation precursors a selection of amines, boronic nucleophiles and aldehydes was required (Figure 20). The boronic nucleophiles, glycolaldehyde (97) and all amines except for 105 and 107 were commercially available. The amine 107 was obtained from ethylene diamine (111) by treatment with di-\textit{tert}-butyldicarbamate.\textsuperscript{84} Reductive amination of 107 with benzaldehyde afforded the secondary amine 105 in modest yield (Figure 20).\textsuperscript{85}

![Figure 20: Boron nucleophiles, aldehydes and amines selected to investigate the functional group tolerance and reactivity in the Petasis reaction. Synthesis of amines 105 and 107.](image)
2.3.2 Synthesis of cyclisation precursors

With the relevant starting materials in hand, the next step was to synthesise the cyclisation precursors outlined in Table 2. In general, the reactions were successful; a broad range of amines and boron nucleophiles were successfully reacted with glycolaldehyde to give the corresponding amino alcohols (112-126). A series of secondary amines reacted efficiently under the reaction conditions providing amino alcohols 112-116 in yields ranging from 53-86%. Notably, with the exception of the diamine 111, which required carboxamate protection of the additional amine group, protecting groups were avoided.

Table 2: Scope of the Petasis reaction.

<table>
<thead>
<tr>
<th>Conditions (A, B, C, D)</th>
<th>Products</th>
</tr>
</thead>
<tbody>
<tr>
<td>A: 1.2 eq. 97, 1 eq. amine, A: 1.2 eq. 74, H₂O, 48 h, rt</td>
<td>B: 1.2 eq. 74, DCE, 48 h, rt</td>
</tr>
</tbody>
</table>

Yields with primary amines were significantly lower than those obtained with secondary amines with similar appendages (117-120). For example, N-methylallylamine provided the amino alcohol 98 in 84% yield, while butenylamine provided the amino alcohol 120 in 46% yield. Furthermore amino alcohol 114 was obtained in significantly greater yield than the amino alcohol obtained using N-ethanolamine (119, 53% versus 39%).
Polar functional groups were also found to give reduced yields, \( N \)-benzylethanolamine provided amino alcohol 113 in 63% yield, while bis(2-hydroxyethyl)amine (104) gave amino alcohol 114 in a 53% yield.

Vinyl boronic ester was unreactive under the conditions found to be effective for generation of the amino alcohol 121. Additional boronate esters (100-101, Figure 20) were used but no conversion was observed with 500 MHz \(^{1}H\) NMR spectroscopy or TLC. After extensive solvent screening, it was found that a THF-water solvent mixture was required to obtain sufficient reactivity (mass observed by LC-MS reaction monitoring and new alkene signals observed by 500 MHz \(^{1}H\) NMR spectroscopy); however it was not possible to isolate 121. Finally, after the Petasis reaction was complete, the reaction mixture was concentrated in vacuo then re-dissolved in pyridine, and acetic anhydride was added to the reaction mixture and stirred for 18 hours. This allowed, after purification, isolation of 122 in a 13% yield. Together, these results demonstrate the difficulties of using the vinylboronic ester and highlighted potential problems with isolation of these extremely polar amino alcohols.

The scope of additional amines was investigated (123-126) with the conditions developed for 100. Secondary amines continued to provide greater yields of the corresponding amino alcohols compared with primary amines (124 was obtained in a 71% yield while the amino alcohol 125 was obtained in a 39% yield). Amino alcohols which were more lipophilic were isolated in greater yields (125 isolated in 39% yield but 126 was not isolated) as with trans-2-phenylvinylboronic acid products (118 obtained in 71% while 119 was obtained in a 51% yield).

The yields obtained for the vinylboronic acid pinacol ester system continues to be lower than the corresponding trans-2-phenylvinylboronic acid system. This discrepancy in yields could be a result of reduced reactivity or poorer product isolation from the Petasis reaction as observed with reaction of \( N \)-methylallyl amine. This is particularly unsatisfactory since the products obtained from using the unsubstituted vinyl boron nucleophile are more attractive in library design; the phenyl group increases the LogP of the molecule by approximately two units\(^{86}\) and many potential cyclisation reactions identified are unproven on 1,2-disubstituted alkenes.\(^{87,88}\)
A literature search revealed there is only one previous example of using an unsubstituted vinyl boronic acid ester in the Petasis reaction. Wong et al. used vinyl boronic acid dibutyl ester (128) as a reagent in a key step towards sialic acid derivatives (Scheme 10).\(^{89}\) The ester was found to be unreactive in organic solvents but with a combination of ethanol and water, they obtained viable yields. They proposed that the ester is unreactive towards the Petasis reaction, but in the presence of water, the ester is hydrolysed to the more reactive vinyl boronic acid which then participates in the Petasis reaction to give 129.

Scheme 10: Model proposed by Wong and co-workers to explain the reactivity of vinylboronic esters. The ester is first hydrolysed acid which is sufficiently reactive to participate in the Petasis reaction. Condition: EtOH-H\(_2\)O (80:20), 50 °C, 72 h, 55%. R = bis(4-methoxyphenyl)methyl

### 2.3.3 Factors influencing a diastereoselective Petasis reaction

With a working protocol for the Petasis reaction, priority was concentrated on controlling the stereochemical outcome of the reaction. As described in Section 2.1, the two approaches involve the use of a chiral reagent or organocatalysts. Given limited precedent in using organocatalysts, a selection of enantiomerically enriched amines and aldehydes were chosen (Figure 21).

Figure 21: Boron nucleophiles, aldehydes and amines selected to investigate the requirements of a stereoselective Petasis reaction.

The boronic nucleophiles, glycolaldehyde (97) and all amines were commercially available. The masked α-hydroxyaldehyde 130 was obtained from acetonide formation of commercially available α-hydroxyacid 137. Subsequent
reduction of the lactone (138) with diisobutyl aluminium hydride afforded lactol 130 (Scheme 11). With the relevant starting materials in hand, the diastereoselectivity of the Petasis reaction was explored.

Scheme 11: Synthesis of lactol 130 from 137.

2.3.3.1 Use of chiral amines

With the relevant starting materials in hand, the next step was to determine their selectivity in the synthesis of the cyclisation precursors summarised in Table 3. In general, amino alcohols afforded reasonable diastereoselectivity (greater than ≥75:25) and the best selectivities were observed with phenyl vinyl boronic acid as the boron nucleophile.

Table 3: Investigation of factors required for the diastereoselective Petasis reaction.

<table>
<thead>
<tr>
<th>Amino Alcohol</th>
<th>Diastereoselectivity</th>
<th>Yield</th>
</tr>
</thead>
<tbody>
<tr>
<td>139</td>
<td>41%&lt;sup&gt;a&lt;/sup&gt;</td>
<td>50:50</td>
</tr>
<tr>
<td>140</td>
<td>62%&lt;sup&gt;b&lt;/sup&gt;</td>
<td>55:45</td>
</tr>
<tr>
<td>141</td>
<td>62%&lt;sup&gt;b&lt;/sup&gt; 53%&lt;sup&gt;b&lt;/sup&gt;</td>
<td>75:25</td>
</tr>
<tr>
<td>142</td>
<td>79%&lt;sup&gt;a&lt;/sup&gt; 58%&lt;sup&gt;b&lt;/sup&gt;</td>
<td>91:9</td>
</tr>
<tr>
<td>143</td>
<td>52%&lt;sup&gt;b&lt;/sup&gt;</td>
<td>89:11</td>
</tr>
<tr>
<td>144</td>
<td>68%&lt;sup&gt;b&lt;/sup&gt;</td>
<td>89:11</td>
</tr>
<tr>
<td>145</td>
<td>44%&lt;sup&gt;c&lt;/sup&gt;</td>
<td>83:17</td>
</tr>
<tr>
<td>146</td>
<td>43%&lt;sup&gt;c&lt;/sup&gt;</td>
<td>50:50</td>
</tr>
</tbody>
</table>

Unless otherwise stated: 0.6 eq. 97, 1 eq. amine, 48 h, rt; a) 1.2 eq. 74, DCE; b) 1.2 eq. 74, H<sub>2</sub>O; c) 1.2 eq. 99, DCE:HFIP (90:10); d) H<sub>2</sub>O:THF (83:17);

Both (R)- and (S)-methylbenzylamine (131 and 132) failed to give any stereochemical control and a 50:50 diastereomeric ratio of products was obtained in each case (139 and 140). Both Petasis and Southwood have reported moderate levels of control (83:17 and 76:24 respectively) when (S)-Methylbenzylamine was used as
in auxiliary in the synthesis of amino acid 76.\textsuperscript{75,74}

Choice of solvent was found to be crucially important in obtaining suitable selectivity. (2S)-2-Amino-1-propanol (133) was entirely unselective, giving a 55:45 mixture of diastereoisomers, when dichloroethane was the reaction solvent. However, switching the reaction solvent to water, a 75:25 ratio of diastereomeric products was obtained (as evidenced by 500 MHz $^1$H NMR spectroscopy).

Given the proposed transition state, Figure 22, it is clear the steric clash between the methyl group and the styrenyl group of the boronic acid was insufficient to fully differentiate between the two possible diastereoisomers. The amino alcohol 145 (obtained from the Petasis reaction with (R)-2-amino-2-phenylethanol) resulted in an improved d.r. (75:25) with dichloroethane as the reaction solvent. As seen with (2S)-2-amino-1-propanol (133), greater selectivity was obtained (90:10) when water was used as the reaction solvent. The significant difference in selectivity is surprising, given that the stereocentre is remote from the stereogenic centre the expected transition state for the two amino alcohols was expected to be similar.

![Figure 22: Proposed transition state for the synthesis of 141 and 142.](image)

Cyclic amines were found to be as efficient as acyclic secondary amines at controlling the stereochemistry of the reaction. The greatest diastereoselectivity was obtained with amino alcohols 143 and 144 obtained from L-proline and L-prolinol (d.r. $\geq$95:$\leq$5 and 90:10 respectively).
To investigate the differences in selectivity between the boronic nucleophiles, the two of the best performing amines, (2R)-2-amino-1-phenylethanol and L-prolinol were selected. In the case of (2R)-2-amino-1-phenylethanol, amino alcohol 144 was formed in reduced yield and selectivity (44% and d.r. 83:17). The selectivity with L-prolinol was completely lost, giving an equal mixture of diastereoisomers in a modest (43%) yield. The reduced diastereoselectivity observed cf. *trans*-2-phenylvinyl boronic acid is likely due to the decreased steric clash between the smaller vinyl group with the prolinol ring.

### 2.3.3.2 Use of chiral aldehyde

As mentioned previously (Section 2.1), chiral aldehydes have been used to good effect to control the outcome of the Petasis reaction. *N*-Methylallyl amine (96) and ethanol amine (109) were selected to investigate the stereocontrol exhibited by the protected aldehyde 130.

![Secondary and primary amines](image)

Figure 23: Secondary and primary amines 96 and 103 were chosen to investigate the stereochemical outcome of the Petasis reaction with aldehyde 130.

With *N*-methylallyl amine, a single diastereoisomer was obtained, which is consistent with the reported literature (Figure 24). The selectivity observed is due to the aldehyde α-hydroxyl group being directly involved in the rate determining step. The proposed transition states for the two imines are shown in (Figure 24). The reduced 1,3-allylic strain in TS2 ensures the anti diastereoisomer is the only product.

![Diastereoselective transition state](image)

Figure 24: Diastereoselective transition state. The unfavourable 1,3-allylic strain is minimised in B yielding the anti diastereoisomer. Conditions: DCE-HFIP (90:10), rt, 30 h.

The reaction between that of 74, ethanolamine (109) and 130 was unsuccessful. The amine (109) had previously given low yields when used with glycolaldehyde
and trans-phenylvinylboronic acid and had failed entirely when vinylboronic acid ester (99) was used. The reaction with ethanolamine, glyoxylic acid and trans-2-phenylvinylboronic acid (74) had also been previously attempted but as in this case, no reaction was observed when monitoring the reaction by TLC or LC-MS.

2.4 Design of cyclisation precursors from Petasis reaction

With a robust, stereoselective Petasis reaction protocol developed, the focus progressed to generating cyclisation precursors which would allow the synthesis of lead-like scaffolds. In total, six amines were chosen for the generation of cyclisation precursors (Figure 25).

Figure 25: Amines selected to investigate the potential for the Petasis reaction to deliver scaffolds suitable for interrogating lead-like chemical space.

The amines were chosen based on a compromise between the observed reactivity in the scope and limitations of the Petasis reaction and a strong requirement to maintain the physiochemical properties. Thus primary amines 148, 151 and 135 were chosen due to the success of related substrates and the potential to greatly increase the scaffold count by introducing a variety of different alkylating reagents. It had been found that secondary amines reacted more efficiently, thus 149, 150 and 152 were chosen.
2.4.1 Synthesis of starting materials

Amine 149 was readily accessed via reductive amination of ortho-bromobenzaldehyde with N-nosyl-ethylenediamine (148) in modest yields (Scheme 12). Diamine 153 was commercially available and protected as the carbamate 150 (Scheme 12). Finally ethanolamine (109) was coupled with 4-bromo-1-butene in the presence of sodium iodide to give amino alcohol 152.

![Scheme 12: Synthesis of amines 149, 150 and 152.]

2.4.2 Synthesis of cyclisation precursors

With the relevant starting materials in hand, they were next reacted under conditions previously optimised (Section 2.2). Disappointingly amine (148) was unsuccessful in the optimised conditions. In each attempt, starting materials was recovered. Given the reduced reactivity for primary amines, coupled with the reduced reactivity of vinyl boronic ester (cf. trans-phenylvinylboronic acid), this substrate was expected to be difficult and subsequently deprioritised in favour of the remain amines.

Surprisingly amine 149 failed to give the tertiary amino alcohol 155. This was particularly surprising given the success of the model system. The crude 500 MHz \(^1\)H NMR spectrum did show diagnostic signals at 5.6 and 5.1 ppm which correspond with equivalent signals observed with other cyclisation precursors; however the major component was unreacted amine and vinylboronic acid MIDA ester. Given the limited utility of the precursor, it was decided to prioritise another cyclisation precursor.
Table 4: Attempted synthesis of cyclisation precursors from Petasis reaction.

Unless otherwise stated: 0.6 eq. 97, 1.2 eq. boron nucleophile, 1 eq. amine, 48 h, rt A: H₂O–THF (84:16), B: DCE:HFIP (90:10), 6 h, rt; C: H₂O–THF (83:17), 48 h, Et₃N (1.5 eq.) rt; #reaction did not proceed as judged by TLC or 500 MHz ¹H NMR spectroscopy. B: 40 °C

Amino alcohol (150) gave the expected cyclisation precursors (156) in a 32% yield. Allyl amine (151) and butenylethanolamine (152) gave the corresponding amino alcohols (157 and 158) in yields exceeding 60%. The use of trans-phenylvinylboronic acid greatly increased the yield and viability of the reaction.

2.5 Utilising cyclisation precursors in subsequent cyclisation reactions

With the chosen cyclisation precursors in hand we next looked at cyclisation reactions. This Section outlines the attempts with three cyclisation reactions; iodine mediated etherification⁸⁷,⁹², carbodiimidazole coupling⁹³–⁹⁵ and ring closing metathesis.⁹⁶–⁹⁸

2.5.1 Iodine-mediated cyclisation

Iodoetherification has been shown to be an efficient method for the synthesis of morpholine rings.⁸⁷,⁹² Cyclisation precursors 113, 124 and 146 wa0s selected to determine if this was a suitable reaction. Accordingly molecular iodine was added to a solution of amino alcohol 113 and heated to 65 °C (Table 5, entry 1). However, only starting materials was observed. The solvent was changed and amino alcohol re-subjected to the reaction conditions however after 18 hours only starting material was observed by LC-MS and TLC (entry 2). Heating the reaction at reflux for an additional day still led to recovered starting material (entry 2).
Table 5: Studies towards iodine mediated cyclisation

<table>
<thead>
<tr>
<th>Entry</th>
<th>Substrate</th>
<th>Conditions</th>
<th>Outcome</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>I₂, 65 °C, MeCN</td>
<td>NR#</td>
<td></td>
</tr>
<tr>
<td>2</td>
<td>I₂, rt, THF, 18 hr then 65 °C, 18 hr</td>
<td>NR#</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>I₂, rt, THF then 65 °C, 18 hr</td>
<td>NR#</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>I₂, 65 °C, MeCN</td>
<td>NR#</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>NIS, Et₃N, MeCN, 65 °C, 18 hr.</td>
<td>NR#</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>NIS, TFA, MeCN, 65 °C, 18 hr.</td>
<td>NR#</td>
<td></td>
</tr>
</tbody>
</table>

#reaction did not proceed as judged by LC-MS (M+H for SM observed) or 500 MHz ¹H NMR spectroscopy (only evidence of starting material).

Given the precedent for the reaction used a monosubstituted alkene, amino alcohols 124 and 146 were selected (entries 3 and 4). However as with 113, only starting material was observed. A different iodine source (entry 5) and reaction conditions were attempted, including stirring the amino alcohol 146 in TFA (an attempt to form the salt and quench the basic nitrogen), but suitable conditions were not obtained.

In addition to the precedent using only monosubstituted alkenes, basic amines were not used as substrates. Given the problems encountered with tertiary amine substrates, it was decided to use amino alcohol 145 and make the tosyl protected derivative (Scheme 13). However a complex mixture was obtained (as evidenced by TLC) and the expected mass was not observed by LC-MS. Given it was a significantly hindered secondary amine; it was possible either alcohols were tosylated and thus making them prone to elimination. Alternative protecting group such as tert-butyl carbamate returned unreacted starting materials, even after the addition of many equivalents, prolonged reaction times and heating.
Scheme 13: PG manipulation of cyclisation precursor 145. Conditions: \( R = \text{Ts} ; \text{Et}_3\text{N}, 4\text{-TsCl}, \text{DCM}, 16\text{~h}. \) PG = Boc; \( \text{Et}_3\text{N}, \text{di-}{\text{tert}}\text{-butyl dicarbonate (1.5 eq. – 5 eq.)}, \text{DCM, rt to 40 °C, 16-48 h.} \)

2.5.2 Ring closing metathesis

A ring closing metathesis (RCM), to give the tetrahydropyridine core, was attempted on amino alcohol 156 (Scheme 14). However only starting materials was recovered. Substrates containing a high density of heteroatoms have previously been shown to form chelates with the Ru catalyst with the Lewis-basic sites.\(^9^9\) To circumvent this problem, the hydroxyl groups could have been protected however the steps required to attached, perform the RCM and subsequent removal would significantly reduce the synthetic utility of the process. This was especially true given that only a single scaffold could have been made.

Scheme 14: Attempted ring closing metathesis with amino alcohol 161.

2.5.3 Carbodiimidazole coupling

Given the significant problems encountered with tertiary amine substrates for subsequent cyclisations, it was found that coupling of the secondary amine and primary alcohol group with carbodiimidazole furnished 162 in 49% yield (Scheme 15). This substrate was subjected to ring closing metathesis conditions attempted with 156 and gratifyingly fused bicyclic 163 was obtained (Scheme 15).

Scheme 15: Synthesis of bicyclic urea 163 from amino alcohol 157.

Although the product only has one site for decoration, the success does suggest that the difficulties encountered with the use of the Petasis reaction was the presence of the basic nitrogen. Given the requirement of the amine for the Petasis reaction to proceed, and given the fact secondary amines reacted more efficiently, this is a limitation that was not possible to overcome.
2.6 Conclusions and summary

This chapter has detailed the significant challenges which were encountered when attempting to use the Petasis reaction for LOS. It was found that each building block required an optimised set of reaction conditions which meant it is less suitable for library design. The development of a diastereoselective protocol was detailed and it was found that the hydroxyl group of the amine and a large $\alpha$-substituent was essential for good diastereo-stereocontrol. Ultimately however, the cyclisation precursors generated were unsuitable for further elaboration to give a diverse lead-like chemical library.
3  Development of methodology to determine the suitability of a reaction to support lead-oriented synthesis

This Chapter describes the use of a computation protocol to direct the selection of a new connective reaction to support lead-oriented synthesis. The computational approach was developed within the group by Dr Richard Doveston and has been used to direct the synthesis of over 50 lead-like molecular scaffolds. An overview of the approach, including a description of the computational tool is given in Section 3.1. A detailed description of the process used to robustly compare different connective reactions is given in Section 3.2 and the process used to select a new connective reaction is described (Section 3.3).

3.1  Protocol to assess the lead-likeness of molecular scaffolds.

Previously within the group, Pipeline Pilot (Accelrys®) and Vortex (Dotmatics) software has been used to produce a robust tool for directing synthetic programmes towards the synthesis of novel lead-like scaffolds. An overview of the functionality of the protocol is given in Figure 26. The protocols were designed to perform:

1. Enumeration of virtual compound libraries.
3. Lead-likeness assessment of physical properties of final compounds.

3.1.1  Enumeration of virtual compound libraries.

A virtual library of compounds was created by means of a three-step process. A connective reaction of interest, such as iridium-catalysed allylic amination, was identified; the reactants specified and all possible product outcomes enumerated (step 1, Figure 26). The cyclisation precursors were then subjected up to two virtual cyclisation reactions (for a complete list of the cyclisation reactions used within the enumeration see Appendix 1 Figure 47) to generate a set of scaffolds (step 2, Figure 26). The number of scaffolds derived from a single cyclisation precursor was calculated and referred to as scaffold frequency.
These scaffolds were subsequently decorated virtually (at up to two sites) with a standard set of capping groups (for a complete list of capping groups see Appendix 2 Figure 50) to create the virtual library of final compounds (step 3, Figure 26).

![Figure 26: The computational protocol developed within the group. Step 1: Cyclisation precursors are generated from combinations of available building blocks. Step 2: Up to two cyclisation events generate a set of scaffolds which are then assessed for novelty. Step 3: Scaffolds were then decorated virtually using a standard set of capping groups to give final compounds which are assessed for lead-likeness.](image)

### 3.1.2 Novelty assessment of molecular scaffolds.

Novelty was assessed at the scaffold level by way of a substructure count against a reference database (Figure 27). Murcko fragments\(^{107}\) without α-attachments are generated for each scaffold and these are compared with Murcko fragments without α-attachments generated from a random 2% of compounds (~150,000 compounds) from the ZINC database of commercially available compounds.\(^{108}\) A penalty is incurred for the scaffold each time a match within the ZINC database is found.

In addition, Murcko fragments with α-attachments are generated and these are also compared with the same randomly selected compounds from the ZINC database. With these two scores, it is possible to investigate both skeletal novelty (is the specific known without substituents) and appendage novelty (is the scaffold substitution pattern of the scaffold known).
3.1.3 Lead-likeness assessment of physical properties of final compounds.

Churcher et al. defined lead-like chemical space in their seminal paper. The properties (Section 1.2.3) include molecular size, lipophilicity, the potential for biological interaction and the presence of any undesirable functional groups. A lead-likeness penalty scoring system has been devised; a penalty is incurred for each physical property which lies outwith lead-like chemical space (Figure 28). The further from those idealised values, the greater the penalty incurred.

The lead-likeness penalty was assessed for each final compound generated and these scores were combined to give a mean lead-likeness penalty score for each scaffold. As demonstrated in Figure 28, 169 has just one additional heavy atom compared with idealised values so incurs a small penalty for molecular weight but all remaining properties are within limits so it has an overall leadlikeness penalty of 1.

In contrast, 170 has a higher molecular weight (32 heavy atoms) and a higher log P (3.8) so it incurs significant penalty in these areas and has a leadlikeness penalty score of 5. This would not be prioritised for synthesis. The scoring system implemented is outlined in Table 6, was based upon the optimal values previously defined and subsequent discussion with the authors.
Figure 28: Lead-likeness assessment. The scoring system implemented is outlined in for the heavy atom count. For the full scoring penalty system see Appendix 1-4.

Table 6: The full scoring system used in generating a lead-likeness penalty
3.2 Evaluation of Potential Reaction

Before the Pipeline Pilot protocol could be utilised, the expected functional group tolerance, yields, diastereo- and enantioselectivity were thoroughly evaluated. With this information in hand, a selection of simple building blocks was then selected on the basis of the precedent for the potential connective reaction investigated and a virtual library was enumerated.

The lead-likeness penalty data was then examined for each reaction. For each scaffold, the number of compounds that can be derived and their average leadlikeness penalties are shown. In total, five potential reactions were evaluated for their applicability towards LOS

1) β–Lactam Synthesis (Section 3.2.1)
2) C-H Insertion (Section 3.2.2)
3) SOMO-Activation (Section 3.2.3)
4) Nucleophilic opening of cyclic sulfamidates (Section 0)
5) nitro-Mannich reaction (Section 3.2.5)

3.2.1 Evaluation of β–Lactam Synthesis to support LOS

A possible route towards cyclisation precursors considered was β-lactam synthesis (Kinugasa\textsuperscript{109–111} or Staudinger reaction\textsuperscript{112–115}) followed by subsequent lactam opening with various reagents (Panel A, Figure 29). A virtual library was created using the protocol outlined above. For computational simplicity, 8 ketenes and 5 imines were used in the enumeration but these represent building blocks for both connective reactions (Panel B, Figure 29). In total 120 cyclisation precursors (lactam opening using 3 different reagents) and over 97,000 virtual final compounds were generated (Panel C, Figure 29).

Analysis of the enumerated library revealed that the majority of the scaffolds generated had a mean scaffold lead-likeness penalty greater than three (only 14% of final compounds generated had a lead-likeness penalty <3.2). Furthermore only 233 scaffolds were generated from the cyclisation precursors demonstrating poor synthetic economy.
3.2.2 Evaluation of C-H Insertion to support LOS

Carbenoid insertion into C-H bonds α to heteroatoms has been studied extensively.\textsuperscript{116–124} As such they could provide cyclisation precursors with a desirable motif; namely four variable functional groups which could be reliably programmed (Panel A, Figure 30). A virtual library of 6 diazo compounds and 15 amine and alcohol coupling partners (Panel B, Figure 30) used to give 90 cyclisation precursors and over 472,000 virtual final compounds were generated (Panel C, Figure 30).

Subsequent analysis of the enumerated library revealed that the mean lead-likeness penalty was 3.66 (50\% of all final compounds generated within the library had a lead-likeness penalty <3.2). Low novelty scores were obtained when scaffolds were compared with ZINC database (high degree of skeletal novelty) which established this as a promising connective reaction.
3.2.3 Evaluation of SOMO-Activation to support LOS

SOMO-Activation, popularised by MacMillan\textsuperscript{125–129}, is a further potential connective reaction. High levels of enantioselectivity had been demonstrated and a high number of suitable starting materials could readily be obtained (Panel A, Figure 31).\textsuperscript{125–129} A virtual library of 6 SOMO donors and 11 SOMO acceptors (Panel B, Figure 31) was used to create 55 cyclisation precursors with over 748,000 virtual final compounds were generated (Panel C, Figure 31).

Following analysis of the enumerated library revealed a reasonable portion of scaffolds generated had a mean scaffold lead-likeness penalty less than three (50%
Figure 31: Panel A: Two representative examples of the SOMO activation. Panel B: The library of 11 SOMO acceptors and 6 SOMO donors used in the virtual library enumeration. Panel C: Output for virtual library created, plot of scaffold frequency (total number of compounds generated from a single scaffold) vs the lead-likeness penalty. Highlighted area represents the most valuable area. Panel D: Representative scaffolds generated via library enumeration.

of final compounds generated within the library had a lead-likeness penalty <3.2). However high novelty scores were observed across the majority of the library (Panel C, Figure 31) indicating low appendage novelty and skeletal novelty. In addition there were concerns over adequate diastereoselective control of the reaction.125–129
3.2.4 Evaluation of nucleophilic opening of cyclic sulfamidates to support LOS

Cyclic sulfamidates are versatile electrophilic reagents. They have been shown to undergo a facile, regiospecific nucleophilic substitution at the O-bearing centre (Panel A, Figure 32), yielding a valuable cyclisation precursor with the potential to vary each functional group. A virtual library of 6 cyclic sulfamidates and 4 nucleophiles (Panel B, Figure 32), gave 36 cyclisation precursors which resulted in over 459,000 virtual final were compounds (Panel C, Figure 32).

**A: Selected reaction precedent**

**B: Building blocks for virtual library enumeration**

**C: 222 scaffolds from the virtual library**

**D: Representative scaffolds**

![Figure 32: Panel A: Two representative examples of nucleophilic opening of cyclic sulfamidates. Panel B: The library of 6 cyclic sulfamidates and 4 nucleophile used in the virtual library enumeration. Panel C: Output for virtual library created, plot of scaffold frequency (total number of compounds generated from a single scaffold) vs the lead-likeness penalty. Highlighted area represents the most valuable area. Panel D: Representative scaffolds generated via library enumeration.](image)

Resulting analysis of the virtual library contained very novel scaffolds as there are no substructure hits against the ZINC database. The scaffolds generated have a mean lead-likeness penalty >3, which may be attributed to the high number of...
diversification sites (39% of all final compounds have a lead-likeness <3.2). However, there is poor stereocontrol when nucleophiles such as enolates are used (synthetically more attractive nucleophiles since a lactam would not be present in every compound), which make this connective reaction less suitable for LOS.

3.2.5 Evaluation of nitro-Mannich reaction to support LOS

The addition of a nitro reagent to imines is a reaction which gives access to 1,2 diamines upon reduction of the nitro functional group. This powerful transformation has been studied extensively and with judicious choice of catalyst potentially all four stereoisomers of cyclisation precursors could be generated (Panel A, Figure 33). A virtual library, 10 imines and 7 nitro-components (Panel B, Figure 33) was used to give 70 cyclisation precursors with over 450,000 virtual final were compounds generated (Panel C, Figure 33).

A: Selected reaction precedent

B: Building blocks for virtual library enumeration

C: 442 scaffolds from the virtual library

D: Representative scaffolds

Figure 33: Panel A: Two representative examples of the nitro-Mannich reaction. Panel B: The library of 8 imines and 7 nitro compounds used in the virtual library enumeration. Panel C: Output for virtual library created, plot of scaffold frequency (total number of compounds generated from a single scaffold) vs the lead-likeness penalty. Highlighted area represents the most valuable area. Panel D: Representative scaffolds generated via the virtual library enumeration.
Ensuing analysis of the virtual library revealed a large number of scaffolds with a mean scaffold lead-likeness penalty less than three (49% of final compounds generated within the library had a lead-likeness penalty <3.2). In addition a substantial number of the scaffolds generated were extremely novel and a significant number of scaffolds could generate over 100 virtual final compounds which demonstrate the high diversity potential of the scaffolds.

### 3.2.6 Further interrogation of the virtual libraries generated

In addition to looking at the entire virtual library generated for each potential connective reaction, the libraries were further interrogated in order to identify the most promising cyclisation precursors. The data could be manipulated to give a plot of the final compound frequency vs. scaffold mean lead-likeness penalty for each individual cyclisation precursor. Representative cyclisation precursors generated from the nitro-Mannich reaction library are shown in Figure 34.

Each cyclisation precursor gives rise to over 20 highly novel scaffolds. In addition many scaffolds have suitable residual functional groups which could be exploited to create a plethora final compounds. However cyclisation precursors such as 206 are unsuitable for LOS as the majority of the scaffolds generated give a mean lead-likeness penalty >3, indicating poor physiochemical properties.

![Figure 34: Output for two representative cyclisation precursors created from the nitro-Mannich reaction, plot of scaffold frequency (total number of compounds generated from a single scaffold) vs the lead-likeness penalty. Highlighted area represents the most valuable area.](image)

In contrast, cyclisation precursor 207 would be prioritised since 32 scaffolds with over 30 virtual final compounds could potentially be synthesised. In addition
there are a further scaffolds with a favourable lead-likeness penalty but generate less than 30 virtual final compounds.

With the cyclisation precursors identified, a series of key reactions was then conceived to quickly determine the reactions suitability. If these preliminary reactions proved successful, the reaction could then be selected. For example, efficient access to required starting materials (if not commercially available) and suitable catalyst preparation had to be identified. Functional group interconversion conditions had to be identified and quickly realised (conversion of CN to amine, acid and aldehyde for cyclic sulfamidates or the reduction of the nitro functional group in nitro-Mannich library).

### 3.3 Reaction selection: nitro-Mannich reaction

The most valuable connective reactions can be identified by considering the novelty score, lead-likeness penalty, and synthetic economy involved (i.e. number of valuable scaffolds from a single cyclisation precursor) for a given reaction. Of the five reaction types, the nitro-Mannich reaction was selected due to the high number of potential cyclisation precursors generating scaffolds with favourable physicochemical properties (approximately one third of all scaffolds generated has a mean lead-likeness penalty <3.2). In addition, with the extensive use of various organocatalysts, potentially every stereoisomer of cyclisation precursors (and therefore scaffolds) could be synthesised.

The key reactions for demonstrating the potential of this reaction for LOS was the reduction of the nitro group. This was essential to realise the synthetic potential for the cyclisation precursors as well as removing an un-desirable functional group. In addition the reaction had to be diastereoselective therefore preparation of a suitable catalyst was required.
4 Investigation into suitability of the nitro-Mannich reaction to support lead-oriented synthesis

This Chapter describes the use of the nitro-Mannich reaction as a connective reaction to support lead-oriented synthesis. A literature review is first given before a detailed description of the development of the nitro-Mannich reaction towards the support of lead-oriented synthesis and the exemplification of this strategy.

4.1 nitro-Mannich reaction: general characteristics

The formation of C-C bonds is a fundamental process in organic chemistry.\textsuperscript{137} The nitro-Mannich (or aza-Henry) reaction is an underutilised reaction which may have value in the synthesis of scaffolds due to the large variety of commercially available starting materials and mild reaction conditions.\textsuperscript{137} Chapter 3 demonstrated that these scaffolds were lead-like (Section 3.2.5).

The mechanism of the nitro-Mannich reaction (Scheme 16)\textsuperscript{147} is essentially the addition of a nitronate species to an imine electrophile creating the new C-C bond which upon protonation gives the product \(\beta\)-nitroamine (Scheme 16). The eponymous nitro group allows access to a wide range of synthetic targets through simple functional group interconversion to amine,\textsuperscript{148} acid,\textsuperscript{149} ketone,\textsuperscript{150} and nitrile.\textsuperscript{150}

![Scheme 16: Proposed mechanism for the nitro-Mannich reaction. The rate determining step is the irreversible C-C bond formation.](image)

Early reports on the nitro-Mannich reaction were of limited synthetic use, being unselective\textsuperscript{137} and often low yielding\textsuperscript{138,139}. The first stereoselective protocol with acyclic starting materials was reported in 1998\textsuperscript{140}. There now exist a large number of both enantio\textsuperscript{141,142}- and diastereoselective\textsuperscript{143,144} methods using a wide range of organometallic\textsuperscript{145} and organo- catalysts\textsuperscript{146}. 
Anderson described a diastereoselective method for the preparation of nitro amino alcohols (208-210, Scheme 17). The scope of the nitro component was not investigated and thus limited to nitropropane (207). More importantly however, electron rich imines could be used which is complementary to the electron deficient imines described below.


Shibasaki described a selective method using an organometallic catalyst (211-214, Scheme 18) which yielded products with good enantio- and diastereoselectivity. The catalyst exploits the dual activation of Brønsted basic and Lewis acidic sites, allowing excellent control in the synthesis of aryl substituted amines. The scope of the nitro component was limited to alkyl R² groups.


Palomo has released, independently from Herrera, an organocatalytic protocol using phase transfer catalysis (215-219, Scheme 19). Using a simple
commercially available cinchona-derived catalyst 220 good enantioselectivity was observed, with modest mixtures of diastereoisomers obtained in most cases. Significantly, in contrast to previously highlighted reports, a variety of functionalised nitro compounds were utilised giving nitro adducts with suitable functional groups and high cyclisation potential in practical diastereoselectivity (215 to 219).

Scheme 19: Application of nitro-Mannich reaction for enantio-enriched synthesis of nitroamines 215-219 using a cinchona-derived catalyst. Panel A: An overview of the reaction discovered by Palomo.\(^{155-157}\) Panel B: Specific examples of enantio- and diastereoselective products obtained using this method.\(^{155-157}\)

4.2 Selection of a diastereoselective protocol for the nitro-Mannich reaction

Two cyclisation precursors were selected from the nitro-Mannich reaction library to investigate the diastereoselectivity of the reaction. A thorough investigation of the functional group tolerance of the reaction was not undertaken as the nitro-Mannich reaction is well-documented (Figure 35).\(^ {137}\) In addition to the cyclisation precursors, the cinchona-derived catalyst 222 was also chosen based on literature precedent (Figure 35).\(^ {143}\)

Figure 35: Two cyclisation precursors (220) and (221) identified from the computational protocol as having potential to explore lead-like chemical space. Cinchona-derived catalyst 222 was also selected as a catalyst system to identify suitable reaction conditions.
4.2.1 Synthesis of starting materials

The amidosulfone starting materials were readily obtained in a single step from commercially available materials. Accordingly ortho-bromobenzaldehyde (225) and pentenal (227) were condensed with tert-butyl carbamate (223) and benzenesulfinic acid (224) to give the corresponding amidosulfones 226 and 228 (Scheme 20)\(^{158}\)

![Scheme 20: Synthesis of amidosulfone 226 and 228.]

Nitrobutene (204) was readily prepared from 4-bromobutene (229) via displacement of the bromide group with sodium nitrite according to a modified literature procedure in modest yield (Scheme 21).\(^{159}\) Nitroethanol (231) was protected by tert-butyldiphenylsilylation (230, Scheme 21).

![Scheme 21: Synthesis of nitro compounds 204 and 231.]

The cinchona-derived catalyst (222) was selected as it was reported to give good enantio- and diastereo-control at mild reaction conditions.\(^{143}\) Accordingly, a Mitsunobu reaction with DPPA and quinine (233) afforded primary amine 234 upon reduction of the azide with triphenylphosphine (Scheme 22).
Scheme 22: Synthesis of catalyst 222 from quinidine (232). \( \text{Ar} = 3,5\text{-trifluoromethylphenyl} \)

Subsequent urea formation with 3,5-trifluorophenylisocyanate gave the catalyst precursor 234. A final alkylation with benzyl bromide gave the phase transfer catalyst 222 in modest yield (Scheme 22). Given the reaction route, and the modest yield of the alkylation step, the catalyst precursor 234 was also screened as a potential catalyst for the nitro-Mannich reaction.

4.2.2 Synthesis of cyclisation precursors

With the relevant catalysts and starting materials in hand, the nitro-Mannich reaction was then investigated. Initially the amidosulfone was added to a solution of the nitro component then the reaction mixture was cooled to \(-20 \, ^\circ\text{C}\). The catalyst and potassium hydroxide was then added. The products (221 and 235) were obtained in good yields using the reaction conditions described without the addition of the organocatalysts (Table 7, entries 1 and 4).

Under the same reaction conditions, but with the addition of 5 mol% of catalyst 222, the nitro adducts were again obtained in good yield (64-69%) and poor diastereocntrol (Table 7, entries 2 and 5). Although no ortho-substituted aryl components had been described\textsuperscript{143} the result was surprising. In addition, the few examples of alkyl amidosulfones and alkyl nitro components reported, involve quite sterically large reagents which may have aided their control.
Table 7: nitro-Mannich reaction to give the cyclisation precursors 221 and 235.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Product</th>
<th>Organocatalyst</th>
<th>d.r. anti:syn \textsuperscript{A,B}</th>
<th>Yield</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>--</td>
<td>--</td>
<td>50:50</td>
<td>75%</td>
</tr>
<tr>
<td>2</td>
<td>222</td>
<td>222</td>
<td>55:45</td>
<td>64%</td>
</tr>
<tr>
<td>3</td>
<td>234</td>
<td>234</td>
<td>35:65</td>
<td>73%</td>
</tr>
<tr>
<td>4</td>
<td>--</td>
<td>--</td>
<td>50:50</td>
<td>64%</td>
</tr>
<tr>
<td>5</td>
<td>222</td>
<td>222</td>
<td>60:40</td>
<td>69%</td>
</tr>
<tr>
<td>6</td>
<td>234</td>
<td>234</td>
<td>35:65</td>
<td>61%</td>
</tr>
</tbody>
</table>

\textsuperscript{A} Determined by 500 MHz \textsuperscript{1}H NMR Spectroscopy of the crude reactions. \textsuperscript{B} anti:syn w.r.t NHBoc and NO\textsubscript{2}.

The most surprising result, the addition of 5 mol\% of catalyst 234, favoured the formation of the \textit{syn} diastereoisomer albeit with modest control (entries 3 and 6). There are no reports of unalkylated cinchona-derived catalyst used in the nitro-Mannich reaction.
4.3 Selection of a diastereoselective nitro-Mannich reaction protocol (2)

4.3.1 Catalyst screen

Given the poor diastereoselectivity observed using both cyclisation precursors, a more thorough investigation of a suitable catalytic system was then undertaken. As such, the bifunctional organocatalysts 220, 236-240 (Figure 36) were selected based on the following criteria; coverage of a range of organocatalyst classes and ready availability.

![Figure 36: Chiral catalysts chosen for a screening of the nitro-Mannich reaction.](image)

4.3.1.1 Synthesis of selected catalysts

The cinchona-derived phase-transfer catalyst 220 was commercially available. Additional catalysts 236 and 237 were readily synthesised from alkylation of quinine (241) and cinchonine (242) with 2-chlorobenzenimidazole in 65% and 58% yields respectively (Scheme 23).

![Scheme 23: Synthesis of Zhang’s cinchona alkaloid catalyst 236 and 237.](image)

Zhao’s catalyst 238 required the protection of *tert*-leucine 243 with *tert*-butyl carbamate, subsequent amide formation and deprotection gave the dimethyl amide derivative 244 (Scheme 24). This intermediate was then reduced to give diamine...
with lithium aluminium hydride before thiourea formation with phenythioisocyanate furnished 246. Finally, alkylation with benzyl bromide gave phase transfer catalyst 238 in 11% yield from tert-leucine (243). 161

Scheme 24: Synthesis of Zhao’s thiourea catalyst 238 from tert-Leucine 243. 161

Anderson’s catalyst 239 was readily prepared in a similar route from valine (247). 162 The amino acid was first protected as the carbamate derivative before amide formation with dimethylamine and deprotection gave the dimethyl amide derivative 248 (Scheme 25). Subsequent thiourea formation on the crude material afforded 239 in 32% yield from valine. 162

Scheme 25: Synthesis of Anderson’s thiourea catalyst 239 from valine.

The final organocatalyst, Johnson’s chiral bis (amidine) (BAM) Brønsted basic catalyst (240), was readily available in two steps. 148,163 Regioselective Buchwald coupling of 2,4-dichloroquinoline with diaminocyclohexane 249 gave the amino chloro derivative 250 (Scheme 26). A final SnAr reaction using pyrrolidine gave the catalyst precursor 251 (Scheme 26). 148,163

Scheme 26: Synthesis of precursor for Johnsons BAM Brønsted basic catalyst 251.

The active catalyst (240) was formed immediately prior to its use by the addition of a sub stoichiometric amount of triflic acid to 251 (Scheme 27). Johnson
has shown that the amount of triflic acid added had a direct effect on the diastereoselectivity of the system.\textsuperscript{148,163}

![Scheme 27: BAM Brønsted basic catalyst 240 was prepared by the addition of sub stoichiometric amount of triflic acid to (251) and used without further purification/analysis as described.](image)

### 4.3.2 Catalyst screen to identify suitable diastereoselective conditions

With a number of different catalysts synthesised, a common set of reaction conditions were then established to compare the effectiveness of each catalyst. Amidosulfones 253 and 255, readily prepared from the corresponding aldehydes (252 and 254, Scheme 28).

![Scheme 28: Synthesis of amidosulfones 253 and 255.](image)

The amidosulfones were dissolved in toluene with nitroethane and 10 mol\% of the catalyst then cooled to -50 °C. At this point, caesium hydroxide was added and the reactions stirred for 48 h. The conditions chosen had previously been used by Palomo \textit{et al.} with their work using catalyst 220 (see Section 4.1, Scheme 19). Summarised in Table 8 are the results from the catalyst screen with amino sulfone 255.

The catalysts 220, 236 and 237 performed best, with each giving >60\% conversion and good diastereoselectivities (Table 8, entries 1-3). As the conditions employed had previously been optimised for cinchona catalyst 220 this was expected. Disappointingly, very little conversion was obtained with the use of catalyst 238 and when no organocatalyst was used (Table 8, entries 4 and 7).
Table 8: Screening of catalysts in the asymmetric nitro-Mannich reaction between phenyl amidosulfone (257) and nitro ethane.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Organocatalyst</th>
<th>Conversion</th>
<th>d.r.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>220 (10 mol%)</td>
<td>&gt;90%</td>
<td>95:5</td>
</tr>
<tr>
<td>2</td>
<td>236 (10 mol%)</td>
<td>&gt;60%</td>
<td>95:5</td>
</tr>
<tr>
<td>3</td>
<td>237 (10 mol%)</td>
<td>&gt;90%</td>
<td>95:5</td>
</tr>
<tr>
<td>4</td>
<td>238 (10 mol%)</td>
<td>&lt;5%</td>
<td>--</td>
</tr>
<tr>
<td>5</td>
<td>239 (10 mol%)</td>
<td>ndb</td>
<td>--</td>
</tr>
<tr>
<td>6</td>
<td>240 (10 mol%)</td>
<td>&gt;50%</td>
<td>60:40</td>
</tr>
<tr>
<td>7</td>
<td>7</td>
<td>&lt;5%</td>
<td>--</td>
</tr>
</tbody>
</table>

a) Determined by 500 MHz $^1$H NMR spectroscopy of crude reaction mixture. b) 500 MHz $^1$H NMR spectroscopy signals were extremely broad and therefore analysis was inconclusive.

Catalyst 239 provided reasonable conversion albeit with relatively poor diastereocntrol (60:40) which was significantly lower than that reported (entry 6). This is likely due to the combination of two variables; under the literature procedure, there was no external base added to the reaction system, which may have limited the non-catalysed background reaction. In addition, the optimised conditions for Johnson’s catalytic system were at higher temperatures (-20 °C).

Given these results, catalyst 220 and 237 were selected for further evaluation. The results are summarised in Table 9. Both catalysts were effective at promoting a diastereoselective nitro-Mannich reaction with amidosulfone 253, in each case 257 was obtained with d.r. of 90:10 after purification (entries 1 and 3). The reaction was also scalable, allowing the synthesis of grams of 257 with catalyst 220 while maintaining high levels of diastereoselectivity (85:15, entry 2).

However, when 255 was used as the coupling partner, catalyst 220 was superior, with the nitro adduct 258 being isolated in a 60% yield with 93:7 d.r.
Table 9: Screening of catalysts (220) and (237) in the asymmetric nitro-Mannich reaction between model substrates on a preparative scale.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Substrate</th>
<th>Catalyst</th>
<th>Crude d.r.</th>
<th>Yield</th>
<th>Purified d.r.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>255</td>
<td>220</td>
<td>82:18</td>
<td>83%</td>
<td>90:10</td>
</tr>
<tr>
<td>2</td>
<td>255</td>
<td>220</td>
<td>nd</td>
<td>43%b</td>
<td>85:15</td>
</tr>
<tr>
<td>3</td>
<td>255</td>
<td>239</td>
<td>75:25</td>
<td>76%</td>
<td>90:10</td>
</tr>
<tr>
<td>4</td>
<td>257</td>
<td>220</td>
<td>75:25</td>
<td>60%c</td>
<td>93:7</td>
</tr>
<tr>
<td>5</td>
<td>257</td>
<td>239</td>
<td>--</td>
<td>61%</td>
<td>60:40</td>
</tr>
</tbody>
</table>

*a Determined by 500 MHz 1H NMR spectroscopy. b50% conversion (85% BRSM). Reaction on 3.2 mmol scale. cMinor fraction isolated as 50:50 mixture of diastereoisomers in 19% yield.
4.4 Design of Cyclisation precursors

With a working diastereoselective protocol for the nitro-Mannich reaction, the pipeline pilot protocol was then used to identify the most useful cyclisation precursors. In total 18 imines and 11 nitro-components, were used to create a library with over two million virtual final compounds.

Because such a large amount of data was generated during the enumeration, the cyclisation precursors were first sorted according to the following criteria; cyclisation precursors ≤ 30 scaffolds with suitable physiochemical properties to interrogate lead-like chemical space was discarded. This left a focused library of 42 cyclisation precursors based on the combinations of aldimines with nitro components (Figure 37).

![Image](Image1.png)

Figure 37: Amidosulfones and nitro compounds used to generate lead-like scaffolds.

From the list of 42 cyclisation precursors, 220 and 259 were chosen because they had over 30 potential scaffolds that could be accessed from each precursor (Figure 38). In addition, subtle variation of each reactant (n = 0, 1 or 2 respectively) the number of scaffolds obtained could be readily doubled or tripled from a common set of reaction conditions.

![Image](Image2.png)

Figure 38: Output cyclisation precursors 220 (left) and 259 (right) selected for investigation. Plot of scaffold frequency (total number of compounds generated from a single scaffold) vs the lead-likeness penalty.
4.4.1 Synthesis of starting materials

With the selected cyclisation precursors, synthesis of the amidosulfones and nitro compounds was then undertaken. Amidosulfone 261 was prepared via Parikh-Doering oxidation of aminoethanol 165. Subsequent amidosulfone formation with 223 and 224 provided 261 (Scheme 29).

![Scheme 29: Synthesis of amidosulfone 261.](image)

3-Bromopropanol (262) was protected by tert-butylidiphenylsilylation (263, Scheme 30) then subsequent displacement of the bromide group with sodium nitrite gave the silyl protected nitropropanol 267. (Scheme 30). Preparation of remaining starting materials has previously been described (Section 4.2.1).

![Scheme 30: Synthesis of 267.](image)

4.4.2 Synthesis of cyclisation precursors

With a significant number of starting materials prepared, the diastereoselectivity of the nitro-Mannich reaction was investigated. In general good levels of diastereoccontrol was observed from a broad range of amidosulfones.

Cyclisation precursors 221 and 235 could now be synthesised in good yield and diastereoccontrol (Table 10). After purification, both nitro amines could be obtained as almost a single diastereoisomer (d.r. 87:13 and 90:10 respectively). Additional nitro compounds, 267 and nitroethane (256) were successfully reacted with aldimine 227 to give cyclisation precursors 265 and 266 respectively (Table 10).
Table 10: Scope of the nitro-Mannich reaction.

Yield and diastereomeric mixture of purified product determined by 500MHz $^1$H NMR spectroscopy. Determined by reduction of the nitro group, formation of diastereomeric Moshers amides. Minor diastereoisomer isolated 13% (d.r. 60:41). Minor diastereoisomer isolated 7% (d.r. 90:10) and a third fraction with a d.r. 60:40 (5% yield) was obtained. 'ee not determined due to the presence of significant amount of the other diastereoisomer.

Disappointingly however, amidosulfone 261 gave nitro adduct 267 in poor yield and diastereococontrol. In addition, a large amount of the enamine side product was observed which was difficult to remove. The poor diastereo control could be the result of coordination of NHCbz to the catalyst in place of the NHBoc. This alternative mode of coordination could give rise to another diastereoisomer.
4.4.2.1 Determining relative configuration of the nitro-Mannich reaction

The relative stereochemistry of the nitro-Mannich reaction had until now been assigned by analogy to the results of Palomo who had demonstrated that the anti diastereoisomer was obtained through suitable functional group manipulation. In this study, the relative stereochemistry was independently confirmed when the minor diastereoisomer of nitro adduct 265, syn-265, was crystallised from ethyl acetate and petrol (Figure 39) displaying syn relationship between nitro and NHBoc groups.

![Figure 39: Confirmation of the relative configuration of a product of the nitro-Mannich reaction. The minor diastereoisomer of 265 was crystallised from EtOAc–petrol. Ellipsoids at 50% probability.](image-url)

4.5 Reduction of the nitro group

With a suitable route for the synthesis of cyclisation precursors, the next aim was to reduce the nitro group to give access to 1,2-diamines. Using standard conditions, nickel chloride and sodium borohydride were added to a solution of 265. After 60 minutes, TLC indicated the complete consumption of starting material however LC-MS analysis showed a mass of 231 (M+3) (Table 11 entry 1). After quenching and workup, 500 MHz 1H NMR analysis of the crude reaction did not show any alkene signals, suggesting 268b had been formed recovered 268a.

Given the unexpected result, the reaction was repeated and at various time spots the reaction was quenched and analysed by LC-MS. At two minutes, 229 was observed by LC-MS corresponding to MH+ for amine 268a. 1H NMR analysis of the crude reaction showed a mixture of 265 and 268a (based on the presence of two different terminal alkene signals in the 500 MHz 1H spectrum obtained). However
by five minutes, only the fully reduced amine 268b was observed by LC-MS and 500 MHz 1H NMR. Although an unusual outcome, the reduction of alkenes with nickel and sodium borohydride is not unprecedented.164

Table 11: Screening of conditions for the reduction of the nitro group in the presence of an alkene and carbamate group.

<table>
<thead>
<tr>
<th>Entry</th>
<th>Conditions</th>
<th>Time</th>
<th>Outcomea</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>NiCl₂, NaBH₄, 20°C</td>
<td>2 minutes</td>
<td>Mixture of 265 and 268a</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 minutes</td>
<td>268b</td>
</tr>
<tr>
<td>2</td>
<td>Zn, AcOH, 75°C</td>
<td>16 hr</td>
<td>Mixture of 268a and 268c</td>
</tr>
<tr>
<td>3</td>
<td>LiAlH₄</td>
<td>16 hr</td>
<td>268a present by LC-MS</td>
</tr>
</tbody>
</table>

aDetermined by 500 1H NMR spectroscopy and LC-MS

Zinc has been extensively used with acid to reduce aryl nitro groups.165 To this end, the nitro amine 265 was dissolved in acetic acid and heated to reflux for 16 hours. Pleasingly, these conditions did reduce the nitro group while leaving the alkene untouched however the carbamate protecting group was partially removed and a mixture of amine 268a and diamine 268c was obtained (entry 2). While the loss of the carbamate group was not unexpected, given the instability of tert-butyl carbamate groups to cleavage under acidic conditions,166 the nitro-Mannich reaction is known with other protecting groups on the nitrogen (e.g. benzyl carbamate) which are stable to acid.

Fortunately, when a solution of cyclisation precursor 265 in THF was added to lithium aluminium hydride (1M in THF), amine 268a in obtained. (entry 3). Amines such as 268a are difficult to handle and analyse. Consequently, it was found to be more efficient to trap the amine with a protecting group complimentary to tert-butyl carbamate. Shown in Scheme 31 is the various differentially protected amines obtained from 265.
Scheme 31: Synthesis of differentially protected diamines 269-272. Conditions; (i) 265 (1 eq.), THF, 1 M LiAlH₄ (2.1 eq.) then (ii) 269: DCM, NaHCO₃, Cbz-Cl 18 h; 270: DCM, benzyl anhydride, Et₃N, 18 h; 271: Toluene, phthalic anhydride, Et₃N, 110 °C, 48 h; 272: TFA-Cl, Et₃N, 18 h.

4.5.1 Determining the enantiomeric excess of the nitro-Mannich reaction

With a suitable route for the synthesis of cyclisation precursors and the reduction and more importantly a method for reducing the nitro group, the enantioselectivity of the diastereoselective adducts had to be determined. This was done via Moshers amide analysis. Accordingly, the nitro group of each cyclisation precursor was reduced with lithium aluminium hydride as described previously. Too determine the enantiomeric excess, the amine was then reacted with (R) or (S) α-methoxy-α-trifluoromethylphenylacetyl chloride to give a pair of diastereoisomers (273-277, Scheme 32). The ee was determined via integration of the corresponding diastereoisomers within the crude 500 MHz ¹H NMR signals (e.e given in Table 10).

Scheme 32: Preparation of Moshers amide derivatives. 273 R¹ = H (from 268), 274 CH₃OTBDPS (from 237), 275 CH₂CH₂OTBDPS (from 269).

---

1 The pseudo enantiomer of cat 220 was prepared and opposite configuration of nitro adducts was prepared. In addition, reduction of nitro group and preparation of benzamide derivatives was prepared. However a suitable method was not obtained.
4.6 Utilising cyclisation precursors in subsequent cyclisation reactions

4.6.1 Cyclisation precursor 265

4.6.1.1 Cyclisation by Aminoarylation

With the cyclisation precursors in hand, next the potential for making scaffolds was investigated. For this, the cyclisation precursors 235 and 265 were used. There had been success within the group using a palladium-catalysed aminoarylation reaction to give a range of pyrrolidine products.\(^5\) Accordingly, 269 was treated with 5 mol\% palladium acetate and 3-bromopyridine then heated to 110 °C. However the expected product was not observed (Scheme 33).

![Diagram of aminoarylation reactions](image)

Scheme 33: *No mass observed by LC-MS analysis. 500 MHz \(^1\)H NMR spectroscopy showed presence of starting material. 51% recovered starting material*

When heated for longer, 48 hr, still only 269 was observed. Attempted use of 270 also failed to give any of the desired product. Given the presence of the 1,2 nitrogen atoms, it was possible that co-ordination with the Pd between these atoms was preventing completion of the catalytic cyclic. To test this, the nitro adduct 265 was subjected to aminoarylation conditions. Pleasingly, the pyrrolidine 278 was obtained in reasonable yield albeit with poor stereochemical control. This was perhaps unsurprising, given the possibility of epimerisation α to the nitro group but
it does demonstrate that with judicious choice of protecting group, aminoarylation was possible.

Pleasingly with the phthalimide protected amine (271), the pyrrolidine (279) was obtained with high diastereoselectivity in 31% yield. It should be noted that 51% of starting material was recovered indicating potential difficulty with these cyclisation reactions.

4.6.1.2 Cyclisation by Cross-metathesis

The cyclisation precursor 271 underwent efficient cross metathesis with ethyl acrylate to give αβ unsaturated ester 280 (Scheme 34). The crude product was then reacted with sodium tert-butoxide without isolation to give pyrrolidine 281. Unfortunately poor diastereocontrol was observed (d.r. 66:34, Scheme 34). Alternative bases were investigated but the diastereoselectivity could not be improved.

Scheme 34: Cross metathesis and aza-Michael reaction to give 281. Alternative conditions were attempted (variation of base and solvent, see page 137 for full details) but the diastereoselectivity remained at 65:35.

4.6.2 Cyclisation precursor 235

Cyclisation precursor 235, with additional functionality could be used in two cyclisation reactions to give access to bicyclic scaffolds. To make use of the different functional groups, 235 was reduced with lithium aluminium hydride, and protected with dimethoxy benzaldehyde and benzyl chloroformate to give 282 and 283 respectively (Scheme 35).

The reduction of 235 was complicated due to the partial loss of the TBDPS group. While removal of a silyl group with lithium aluminium hydride is known\textsuperscript{166} it was unexpected. However, the addition of an equivalent of TBDPS-Cl with imidazole prior to the amine protecting group was sufficient to solve this problem.
Scheme 35: Preparation of the differentially protected diamines 282 and 283. (i) 235 (1 eq.), THF, 1 M LiAlH₄ (2.1 eq.) then (ii) 282: MeOH, 2,4 dimethoxybenzaldehyde, MS, 65 °C 18 h then NaBH₄; 18 h, 43%; 283: DCM, NaHCO₃, Cbz-Cl, 18 h, 48%.

With 282 the silyl protecting group was removed with TBAF to give the corresponding amino alcohol which was reacted directly with carbonyldiimidazole to give the oxazolidinone 284 (Scheme 36). In addition, the tert butyl carbamate group of amine 282 could be removed with TFA to give the corresponding diamine, which after the addition of carbodiimidazole gave the urea 285 (Scheme 36).

Scheme 36: Synthesis of first generation scaffolds. By judicious choice of protecting group manipulation, 3 scaffolds were obtained from the one reaction class (CDI coupling).

With amine 283, the silyl protecting group was removed with TBAF and the tert butyl carbamate group was removed with TFA to give the corresponding amino alcohol, which after the addition of carbodiimidazole gave the six membered carbamate 286 (Scheme 36).
4.6.2.1 Aminoarylation with 284

It was envisaged that the aminoarylation chemistry and cross metathesis described with cyclisation precursor 265 could be used with the remaining functionality present in 284-286. Taking the aminoarylation conditions developed within the group, 284 was added treated with 5 mol% of palladium acetate, 3-bromopyridine and heated to 110 °C (Table 12, entry 1). However the expected pyrrolidine was not obtained. Only starting material was observed by LC-MS and 500 MHz $^1$H NMR spectroscopy. Heating for extended times, and addition of more palladium catalyst, the pyrrolidine was still not observed (Table 12, entries 2-3).

A series of different aryl bromides was then investigated to ensure that lack of activity observed was not the result of poor selection of coupling partner. In each case, however, only starting material was observed (Table 12, entries 4-5).

Table 12: Attempted aminoarylation with substrate 287

<table>
<thead>
<tr>
<th>Entry</th>
<th>Catalyst</th>
<th>Time</th>
<th>Ar</th>
<th>Outcome</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>5 mol% Pd(OAc)$_2$</td>
<td>18 h</td>
<td>3-bromopyridine</td>
<td>NR*</td>
</tr>
<tr>
<td>2</td>
<td>5 mol% Pd(OAc)$_2$</td>
<td>36 h</td>
<td>3-bromopyridine</td>
<td>NR*</td>
</tr>
<tr>
<td>3</td>
<td>10 mol% Pd(OAc)$_2$</td>
<td>48 h</td>
<td>3-bromopyridine</td>
<td>NR*</td>
</tr>
<tr>
<td>4</td>
<td>5 mol% Pd(OAc)$_2$</td>
<td>18 h</td>
<td>5-bromopyrimidine</td>
<td>NR*</td>
</tr>
<tr>
<td>5</td>
<td>5 mol% Pd(OAc)$_2$</td>
<td>18 h</td>
<td>1-chloro 2-bromobenzene</td>
<td>NR*</td>
</tr>
<tr>
<td>6</td>
<td>1 mol% Pd$_2$(allyCl)$_2$</td>
<td>18 h</td>
<td>3-bromopyridine</td>
<td>NR*</td>
</tr>
</tbody>
</table>

Unless otherwise state, dioxane, CsCO$_3$ (2 eq.) and 10 mol% of ligand DPE-Phos used. *Mass for pyrrolidine was not observed by LC-MS. 500 MHz $^1$H NMR showed starting material present after the specified time.

A different palladium source was also used; again only starting material was observed (entry 6). Given the comprehensive set of conditions attempted, it is clear that substrate 284 is not suitable for the aminoarylation reaction.
4.6.2.2 Cyclisation with Aminoarylation 285

Aminoarylation of cyclic carbonates had previously been described. In their system, the oxazolidinone was treated with 2 mol% of palladium allyl chloride, aryl bromide and heated to 80 °C. A range of different 5/5 fused systems was created with excellent stereocontrol. Accordingly, urea 285 was treated under the conditions with 1-bromo-2-chlorobenzene (287) and the imidazolone 288 was obtained (Scheme 37).

![Scheme 37: Aminoarylation with urea 285 to give 288-291](image)

The presence of the silyl protecting group greatly complicated interpretation of the 500 MHz $^1$H NMR spectra. It was therefore not trivial to determine the diastereoselectivity of the aminoarylation reaction. Consequently, the silyl protecting group was removed with TBAF to give imidazolone 289. From this data, it was clear that the compounds was obtained in a 65:35 mixture of diastereoisomers (Scheme 37).

An additional scaffold was obtained when using 3-bromopyridine (290) as the coupling partner to give 291 in a modest yield and same diastereoselectivity (as observed in the preparation of 289). The aminoarylation was attempted with 5-bromopyrimidine, however although the mass of the imidazolone was observed it was not possible to isolate cleanly and determine if the reaction had occurred. In each case, LC-MS analysis showed the [M-TBDPS], i.e. loss of the silyl protecting group however this was never isolated.
4.6.2.3 Aminoarylation with 286

Given the success of the amino arylation with 285, 286 was treated with 2 mol% of palladium allyl chloride and 1-bromo-2-chlorobenzene (287) and heated to 80 °C and the pyrroloxazinone 293 was obtained (Scheme 38). As before, scaffold 293 was obtained in a 65:35 mixture of diastereoisomers. The methodology was exploited with 3-bromopyridine (290) as the coupling partner to give 294 in a modest yield and same diastereoselectivity.

Scheme 38: Aminoarylation with carbamate 286.

4.6.3 Cyclisation with substrate 289

Given the poor diastereoecontrol observed, something which was unexpected and at odds with the precedent, an alternative diastereoisomer of urea 285b was prepared (Scheme 39) according the same reaction route; syn diastereoisomer from the nitro-Mannich reaction was reduced, protected with dimethoxybenzyl group and urea formed with CDI (as described for the anti diastereoisomer Scheme 36).

Scheme 39: Aminoarylation of substrate 285b.

Using the same reaction conditions as for the anti, the aminoarylation reaction provided 295 as a single diastereoisomer. This result indicates that the poor diastereoselectivity observed with 285 was the result of the configuration set at the nitro-Mannich reaction and that there is a matched and mismatched effect with the relative configuration of the starting material and stereochemical outcome of the aminoarylation. As shown in Figure 40, conversions of 289b and related substrates
is believed to occur through transition states such as TS1 which minimises the ring strain. In the case of 285b this is the lowest energy conformation which leads to the observed pyrroloimidazolone 295 in good diastereoselectivity.

![Transition state of 285b towards pyrroloimidazolone 295](image)

Figure 40: Transition state of 285b towards pyrroloimidazolone 295

The aminoarylation chemistry is well preceded to give the trans ring system with cyclic carbonates. Thus the stereochemical outcome of the aminoarylation was independently confirmed through a 500 MHz $^1$H NMR 2D-NOESY experiment with 295 as depicted below. The stereochemistry of the remaining adducts was assigned by analogy.

![Structural confirmation about pyrroloimidazolone core came from the NOESY correlation between the 4-methyl protons (red), 7-H (blue) and 1-methyl protons (green) (see Section 6.8 for full details).](image)

Figure 41: Structural confirmation about pyrroloimidazolone core came from the NOESY correlation between the 4-methyl protons (red), 7-H (blue) and 1-methyl protons (green) (see Section 6.8 for full details).

Given that failing, and the observation that an unalkylated cinchona urea catalyst 234 gave an enriched syn diastereoisomer, the nitro-Mannich reaction was attempted with this catalyst under the optimised reaction conditions.

![Scheme 40: nitro-Mannich reaction with organocatalysts 234.](image)

Scheme 40: nitro-Mannich reaction with organocatalysts 234.

Pleasingly, catalyst 234 provided syn-235 as the major diastereoisomer in a 75:25 ratio (Scheme 40). On a preparative scale, the diastereoisomers could be separated to give an increased yield of the syn diastereoisomer.
4.7 Review of molecular properties of compounds derived from prepared scaffolds

To assess the value of the seven scaffolds prepared, a virtual library of functionalised compounds was enumerated using the protocol described previously. Except, the exemplar medicinal chemistry capping groups used in this enumeration was a carefully chosen sub section of the list used previously to more fully represent traditional capping groups used by medicinal chemists. In addition, the scaffolds prepared by aminoarylation reaction, only one capping group was exploited due to the variable nature of the reactant. The resulting virtual library comprised 2414 likely synthetically-accessible small molecules.

4.7.1 Assessment of Molecular weight and ALogP

First, the lead-likeness of the members of the virtual library was assessed (Figure 42). Compounds were successively filtered by molecular size (14 ≤ number of heavy atoms ≤ 26), lipophilicity (−1 ≤ ALogP P ≤ 3) and undesirable structural features (Appendix 7: Table 15 for specific structural filters) using the same protocol as described. About 46% of the compounds in the virtual library had lead-like molecular properties, and the majority of the outlying compounds only narrowly failed the molecular property filters (heavy atoms: μ = 25.9, σ = 5.2; ALogP P: μ = 0.89, σ = 1.6). By comparison, the ZINC database has just 23% of commercially available compounds which were lead-like.

Remarkably, it is also evident that, each one of the seven scaffolds allowed significant regions within lead-like chemical space to be targeted (For individual PMI scaffold graphs see Appendix 7: Figure 52). This unified synthetic approach thus specifically targeted lead-like chemical space.
Figure 42: Analysis of the molecular properties of a virtual library of 2413 compounds derived from the seven molecular scaffolds and 2% of the ZINC database (90 911 randomly-selected compounds). Panel A: Distribution of the molecular properties of the virtual library. 46% of the compounds (green) survive successive filtering by molecular size (14 ≤ number of heavy atoms ≤26; failures shown in red) and lipophilicity (−1 ≤ ALogP ≤ 3; failures shown in orange) and various structural filters; 0.03% of the compounds (shown in black) failed the structural filters. Panel B: Distribution of the molecular properties of the compounds from the ZINC database. Using the same approach, 23% of the compounds survive the iterative filtering process, and 9% of the compounds fail a structural filter.

4.7.1.1 Assessment of Fraction of sp\(^3\) carbons

Second, we determined the fraction of sp\(^3\) hybridised carbon atoms (Fsp\(^3\)) in the virtual compounds (Figure 43). It has previously been shown that Fsp\(^3\) correlates strongly with success because compounds in the discovery phase have lower Fsp\(^3\) than marketed drugs.\(^{169}\) It has thus been stated that accessing more three-dimensional lead compounds is a desirable goal.\(^{169}\)

Figure 43: Mean Fsp\(^3\) of the compounds from the ZINC database (red) and our virtual library (mean for the compounds based on each of the seven scaffolds, green).

The mean Fsp\(^3\) of the virtual compounds (0.52) compared very favourably with that of the random sample of compounds from the ZINC database (0.33). Thus, our synthetic approach can yield compounds with significantly greater sp\(^3\) character than most commercially-available compounds, thereby expanding the range of molecular
architectures available within lead-like chemical space and offering more flexibility in lead optimisation.

4.7.2 Assessment of Novelty

Third, the novelty and diversity of the seven scaffolds was assessed. A substructure search was performed in which the ZINC database was interrogated with each of the deprotected scaffolds. In general the bicyclic scaffolds were extremely novel with no substructures found within the ZINC database or CAS registry.

The diversity of, and relationship between, the scaffolds was assessed using a hierarchical analysis. The hierarchical framework analysis applied the ‘scaffold tree’ approach described by Schuffenhauer and co-workers. The results are summarized in Figure 44.

Figure 44: The hierarchical relationship between the 7 distinct molecular frameworks at the graph/node/bond level (black) and 5 parental frameworks (blue). Daughter frameworks are shown in red. Daughter frameworks are shown in red. The scaffolds that represent each framework are indicated.

It was found that seven frameworks were represented at the graph-node-bond level, which were related hierarchically to 4 “parent” frameworks. There is
significant scaffold diversity at each level of hierarchy, meaning that the scaffolds are not simply closely related derivatives.

### 4.7.3 Principle moments of inertia study

An alternative metric to access the three dimensionality of the compound was to conduct a Principal moments of inertia (PMI) study. The same 90,911 randomly selected compounds from the ZINC database used in Figure 45 was used to compare the shape diversity of the virtual library created from the scaffolds. For each compound, the two normalised PMI values were determined for a low energy conformation (For individual PMI plots of each scaffold, see Appendix 7: Figure 52).

![PMI plot](image)

Figure 45: A normalised principal moment of inertia plot to show the shapes of the 2413 virtual compounds in relation to three idealised shapes; a rod, disk and sphere. A systematic shift away from the flat-linear edge of the graph can be observed for the virtual compounds derived from seven scaffolds (blue) when compared to 90 911 randomly selected compounds from ZINC database (grey).

By dividing the PMI plot into 20 bins (Figure 46), the three dimensionality of the library can be assessed by comparison to the same fraction of the ZINC database used in Figure 42. Notably, while 44% of the compounds in ZINC database fall within the first bin (i.e. lie along the flat-linear edge of the PMI plot in Figure 45), only 1.3% of the 2413 virtual library compounds fall within this bin. In addition, more than >80% of the virtual compound library falls in bins ≥4 (cf. <10% of the ZINC library of compounds). This is an additional indication that the methodology developed will target Fsp³ rich compounds which may serve as better leads for drug discovery.
Figure 46: The relative proportions of the compounds found when the PMI was divided into twenty bins for 2% of the ZINC database (grey) versus the virtual library of compounds (blue). As a greater percentage of the virtual compound library occupies bins >3 a systematic shift away from the flat-linear edge of chemical space is observed. 15 of 20 bins shown.

4.7.4 Assessment of Synthetic economy

In total, seven diverse molecular scaffolds were prepared from just two different cyclisation precursors. Initially, pairs of building blocks were combined using a single connective reaction, the nitro-Mannich reaction, before a divergent synthetic approach was used to convert these cyclisation precursors into seven molecular scaffolds. This approach exploited a toolkit of just four cyclisation reactions, and required on average just 1.57 operations per scaffold from the key connective reaction (nitro-Mannich reaction). Furthermore, the unified and modular nature of the strategy means that it has the potential to deliver many additional scaffolds through expansion of the range of building blocks used (e.g. by use of homologated, and stereo- or region isomerically substituted variants).
4.8 Conclusions

This thesis has detailed the significant problems associated with the drug discovery. It described a new approach, termed lead-oriented synthesis, and highlighted the problems and potential advantages associated with this methodology (Chapter 1).

In Chapter 2, the problems encountered when attempting to re-tool the Petasis reaction for LOS was described in detail. While the reaction had been shown repeatedly\textsuperscript{71,78–82} it was suitable for the generation of chemical libraries, the properties of these compounds were outwith lead-like chemical space and it proved difficult to adapt the reaction.

Chapter 3 described the use of a computation protocol to direct the selection of a new connective reaction to support lead-oriented synthesis. The computational approach was developed within the group previously.\textsuperscript{65} It then described the process used to robustly compare different connective reactions is given to select a new connective reaction.

This chapter has described the use of the nitro-Mannich reaction in support of lead-oriented synthesis. In combination of with the computation protocol, a diastereoselective protocol was identified. The unified synthetic approach yielded molecular scaffolds that were novel, diverse and lead-like. It was shown that functionalization of the scaffolds would allow significant lead-like chemical space to be targeted that complements that occupied by commercially-available molecules.

A key challenge in lead-oriented synthesis is still the identification of complementary and robust reactions with broad functional group compatibility, particularly convergent reactions that may be used to link building blocks. As such an increased armoury of such robust convergent reactions would crucially expand the relevant chemical space accessible to drug discovery programmes, and may help to address the grand challenge of increasing productivity in the pharmaceutical sector.
5 Experimental

5.1 Instrumentation and General Information

All non-aqueous reactions were performed under an atmosphere of nitrogen unless otherwise stated. Water-sensitive reactions were performed in oven-dried glassware, cooled under nitrogen before use. Solvents were removed in vacuo using a Büchi rotary evaporator and a Vacuubrand PC2001.

Tetrahydrofuran (THF), DCM, toluene and CH$_3$CN were dried and purified by means of a Pure Solv MD solvent purification system (Innovative Technology Inc.). Anhydrous $N,N$-dimethylformamide (DMF) and 1,4-dioxane was obtained in SureSeal bottles from Sigma-Aldrich. All other solvents used were of chromatography or analytical grade. Petrol refers to petroleum spirit (b.p. 40-60 °C). Ether refers to diethyl ether. Commercially available starting materials were obtained from Sigma-Aldrich, Fluka, Acros or Alfa-Aesar and were used without purification unless stated.

Thin layer chromatography (TLC) was carried out on aluminium backed silica (Merck silica gel 60 F$_{254}$) plates supplied by Merck. Visualisation of the plates was achieved using an ultraviolet lamp ($\lambda_{\text{max}}$ = 254 nm), KMnO$_4$, anisaldehyde or ninhydrin. LC-MS was performed using an Agilent 1200 series LC system comprising of a Bruker HCT Ultra ion trap mass spec, a high vacuum degasser, a binary pump, a high performance autosampler and micro well plate autosampler, an autosampler thermostat, a thermostat column compartment and diode array detector. The system used Phenomenex Luna C18 50 x 2mm 5 micron column and two solvent systems: MeCN/H$_2$O + 0.1% Formic acid or MeCN/H$_2$O.

Flash chromatography was carried out using silica gel 60 (60-63 μm particles) supplied by Merck or using Biotage silica. Strong cation exchange solid phase extraction (SCX-SPE) was carried out using pre-packed Discovery DSC-SCX cartridges supplied by Supleco. Mass-directed HPLC purification was carried out using an Agilent 1260 Infinity HPLC system comprising an Agilent 6120 Quadrupole LC/MS and Agilent G1968D active splitter.
Optical rotation measurements were carried out at the sodium D-line (589 nm) on a Schmidt and Haensch H532 or an Optical Activity AA-1000 polarimeter instrument; concentrations are g/100 mL, temperatures given in °C, optical rotations are given in $10^{-1}\text{deg cm}^2\text{g}^{-1}$ (units are omitted). Infrared spectra were recorded on a Perkin-Elmer One FT-IR spectrometer with absorption reported in wavenumbers (cm$^{-1}$).

High resolution mass spectra (HRMS) were recorded on a Bruker Daltonics micrOTOF or Bruker MaXis Impact spectrometer with electrospray ionisation (ESI) source. Where EI ionisation was required, a Waters/Micromass GCT Premier spectrometer was used.

Proton ($^1\text{H}$) and carbon ($^{13}\text{C}$) NMR spectral data were collected on a Bruker Advance 400, 500 or 600, Bruker DPX500 or DPX300 spectrometers. Chemical shifts (δ) are quoted in parts per million (ppm) and referenced to the residual solvent peak or downfield of tetramethylsilane. Coupling constants ($J$) are quoted in Hertz (Hz) and splitting patterns reported in an abbreviated manner: app. (apparent), s (singlet), d (doublet), t (triplet), q (quartet), m (multiplet). Assignments were made with the aid of COSY, DEPT-135, HMQC, HMBC, TOCSY and NOESY experiments.

A Julabo FT902 Immersion Cooler was used to cool the reaction mixture to -50 °C where required.
General Method A1

Glycolaldehyde dimer (97) (0.6 eq.) was added to a stirred solution of \textit{trans}-2-phenylvinylboronic acid (74) (1.2 eq.) in water (10 mL/mmol substrate). The reaction mixture was stirred at rt for 10 mins. The amine (1 eq.) added, stirred for 48 hr and 5M HCl\textsubscript{(aq)} was added until the pH of the reaction mixture was 1. The aqueous layer was washed with DCM (3 × 30 mL/mmol substrate), K$_2$CO$_3$ was added until the pH of the reaction mixture was 10 and the aqueous layer was extracted with DCM (3 × 30 mL/mmol substrate), dried (MgSO$_4$), filtered and concentrated \textit{in vacuo} to give a crude product.

General Method A2

This procedure is identical to procedure A1 except DCM (10 mL/mmol substrate) was used as a solvent.

General Method A3

This procedure is identical to procedure A1 except DCE–HFIP (9:1 v/v, 10 mL/mmol substrate) was used as a solvent.

General Method A4

Glycolaldehyde dimer (97) (0.6 eq.) was added to a stirred solution of vinylboronic acid pinacol ester (100) (1.2 eq.) in water–THF (83:17 v/v, 10 mL/mmol substrate, 10 mL/mmol substrate). The reaction mixture was stirred at rt for 10 mins. The amine (1 eq.) added, stirred for 48 hr and 5M HCl\textsubscript{(aq)} was added until the pH of the reaction mixture was 1. The aqueous layer was washed with DCM (3 × 30 mL/mmol substrate), K$_2$CO$_3$ was added until the pH of the reaction mixture was 10 and the aqueous layer was extracted with DCM (3 × 30 mL/mmol substrate), dried (MgSO$_4$), filtered and concentrated \textit{in vacuo} to give a crude product.

General Method B

Aldehyde (1.5 eq.), \textit{tert}-butyl carbamate (1 eq.) and sodium benzenesulfinate (1.5 eq.) were suspended in H$_2$O–MeOH (66:34) and formic acid was added (0.32 mL/mmol substrate) and the reaction mixture was stirred in a sealed flask at rt for 2 days. The reaction mixture was filtered, yielding a white precipitate which was
washed with ether (20 mL/mmol substrate) and water (20 mL/mmol substrate) and concentrated in vacuo to give the title compound.

**General Method C**

To a stirred solution of sodium nitrite (1.05 eq.) in DMSO (0.3 M) was added 5-bromobut-1-ene (1 eq.), and the reaction mixture was stirred at rt for 2 hr. The pale yellow solution was then partitioned between water (50 mL/mmol substrate) and ether (50 mL/mmol substrate), and the organic phase was separated. The aqueous layer was extracted with ether (5 × 30 mL/mmol substrate), and the combined organic extracts were washed with brine (3 × 30 mL/mmol substrate) then dried (MgSO₄), filtered and concentrated in vacuo to give a crude mixture.

**General Method D**

According to the procedure tert-butyl-diphenylsilyl chloride (1.1 eq.) added dropwise to the stirred solution of alcohol (1 eq.) and imidazole (3 eq.) in DMF (0.4 M) over 1 hr. The reaction mixture was left to stir for a further 12 hr then water and DCM was added. The phases were separated and the aqueous phase was extracted with DCM (3 × 10 mL/mmol substrate). The combined organic phase was washed with sat. NaHCO₃(aq), water, and brine, then dried (MgSO₄), filtered and concentrated in vacuo to give a crude mixture.

**General Method E**

Amidosulfone (1 eq.) was suspended in toluene (0.2 M) and the nitro compound (5 eq.) was added and the resulting mixture was cooled to −50 °C. Freshly acquired CsOH.H₂O (5 eq.) was added and the resulting suspension was stirred vigorously for 48 h. 1 M HCl (until pH 3) was added and the solution was allowed to warm to ambient temperature. The aqueous layer was extracted with DCM (3 × 30 mL/mmol substrate), then the combined organic extracts were dried (Na₂SO₄), filtered and concentrated in vacuo to give a crude product.
**General Method F**

Substrate (1 eq.) was dissolved in THF (0.4 M) and added drop wise to stirred 1 M solution of LiAlH₄ (2.1 mL/mmol substrate). The mixture was stirred for 18 h then H₂O (1 mL per 1 g of LiAlH₄), 2 M NaOH (2 mL per 1 g of LiAlH₄) and H₂O (3 mL per 1 g of LiAlH₄) was added in that order and left to stir for 30 mins. The reaction mixture was then concentrated in vacuo, dissolved in EtOAc (50 mL/mmol substrate) washed successively with water (3 × 30 mL/mmol substrate) and brine (3 × 30 mL/mmol substrate), and then dried (MgSO₄), filtered and concentrated in vacuo to give a crude product.

**General Method G**

By General Method F, then crude amine was dissolved in DCM (0.2 M) then Et₃N (3 eq.) and (R)-MPTA-Cl (1.2 eq.) or (S)-MPTA-Cl (1.2 eq) was added and the reaction stirred for 19 h. The reaction mixture was diluted with ether (3 ml) and water (1 ml) and the layers separated. The aqueous layer was extracted with ether (3 × 3 mL), the organic layers dried (Na₂SO₄), filtered and concentrated in vacuo. The crude material was then analysed by 500 MHz ¹H NMR spectroscopy to determine the diastereomeric ratio.

**General Method H**

[(allyl)Pd(Cl)]₂ (1 mol%), CyJohnPhos (4 mol%), and NaO'Bu (1.2 eq.) then a solution of the substrate (1 eq.) and the aryl halide (1.2 eq.) in toluene (4 mL/mmol substrate) was added and heated to 80 °C for 18 h. The reaction mixture was cooled to rt and sat. NH₄Clₗ(aq) (2 mL/mmol substrate) and EtOAc (5 mL/mmol substrate) were added. The aqueous layer was extracted with ethyl acetate (4 x 5 mL/mmol substrate). The combined organic layers were dried (Na₂SO₄), filtered, and concentrated in vacuo.
(3E)-2-[Methyl(allyl)amino]-4-phenylbut-3-en-1-ol (98)

By General Method A1, using N-allylmethylamine (0.16 mL, 1.67 mmol), filtered through a silica plug, eluting with DCM–MeOH (90:10) gave the amino alcohol 98 (0.241 g, 84%) as a yellow liquid; R_{f} 0.20 (90:10 DCM–MeOH); δ_{H} (500 MHz, CDCl_{3}); 7.41 (2H, d, J 7.5, Ar), 7.36 (2H, t, J 7.5, Ar), 7.29 (1H, t, J 7.5, Ar), 6.56 (1H, d, J 16.0, 4-H), 6.17 (1H, dd, J 16.0 and 9.0, 3-H), 5.87 (1H, ddd, J 17.2, 13.7 and 10.2, allyl 2-H), 5.23 (1H, d, J 17.2, allyl 3-H_{A}), 5.19 (1H, d, J 10.2, allyl 3-H_{A}), 3.66 (1H, app t, J 10.4, 1-H_{A}), 3.60 (1H, dd, J 10.4 and 5.4, 1-H_{B}), 3.44 (1H, td, J 9.0 and 5.4, 2-H), 3.27 (1H, dd, J 13.7 and 6.5, allyl 1-H_{A}), 3.08 (1H, dd, J 13.7 and 6.5, allyl 1-H_{B}) 2.31 (3H, s, NMe); δ_{C} (75 MHz, CDCl_{3}); 136.5 (Ar), 136.0 (4-C), 134.9 (allyl 2-C), 128.6 (Ar), 127.8 (Ar), 126.4 (Ar), 123.7 (allyl 1-C), 117.5 (3-C), 65.8 (2-C), 61.1 (1-C), 56.9 (allyl 3-C), 36.5 (NMe), OH not observed; ν_{max}/cm⁻¹ (neat); 3401, 2977, 1449 and 1045; m/z (ES) 218.2; HRMS Found: 218.1537, (C_{14}H_{19}NO) MH⁺ requires 218.1539. This compound has previously been prepared but characterisation data has not been reported.
tert-Butyl-N-[2-(benzylamino)ethyl]carbamate (105)\(^{85}\)

\[
\text{Ph} \bigg\langle\bigg(\text{H}_{\text{Boc}}\bigg)\bigg|\bigg(\text{NHN}\bigg)\bigg(\text{C}_{2}\bigg)\bigg|\bigg(\text{C}_{2}\bigg)\bigg|\bigg(\text{H}_{\text{Boc}}\bigg)\bigg|\bigg(\text{C}_{2}\bigg)\bigg|\bigg(\text{H}_{\text{Boc}}\bigg)\bigg|\bigg(\text{C}_{2}\bigg)\bigg|\bigg(\text{H}_{\text{Boc}}\bigg)\bigg|\bigg(\text{C}_{2}\bigg)\bigg|\bigg(\text{H}_{\text{Boc}}\bigg)\bigg|\bigg(\text{C}_{2}\bigg)\bigg|\bigg(\text{H}_{\text{Boc}}\bigg)
\]

*tert*-Butyl-N-(2-ethylamino)carbamate (107) (0.31 g, 1.9 mmol), in MeOH (1 mL, 2 M) was added to benzaldehyde (1.2 eq.), 4 Å MS in MeOH (20 mL, 0.1 M) and stirred for 16 hr. Sodium borohydride (5 eq.) was added in small portions over 60 mins and reaction mixture stirred for 4 hr. The reaction mixture was concentrated *in vacuo*, partitioned between EtOAc (80 mL) and water (80 mL), the organic layer was extracted with 0.5 M HCl\text{aq} (5 × 30 mL) and the combined aqueous layers were neutralised by the addition of 2 M NH\(_4\)OH (pH 10). The aqueous layer was then extracted with chloroform (5 × 20 mL), combined, dried (MgSO\(_4\)), filtered and concentrated *in vacuo* then purified by column chromatography eluting with DCM–EtOH–NH\(_4\)OH (84:14:2)\(^{85}\), to give the amino carabmate\(^{85}\) 105 (0.27 g, 64%) as a colourless oil; \(R_{f} 0.35\) (90:10 DCM–MeOH); \(\delta_{H}\) (500 MHz, CDCl\(_3\)); 7.35-7.30 (4H, m, Ar), 7.26-7.21 (1H, m, Ar), 4.92 (1H, bs, NH), 3.79 (2H, s, benzyl 1-\(H_{2}\)), 3.24 (2H, t, \(J 5.5\), ethyl 2-\(H_{2}\)), 2.75 (2H, t, \(J 5.5\), ethyl 1-\(H_{2}\)), 1.49 (1H, bs, NH), 1.44 (9H, s, Boc); \(\delta_{C}\) (125 MHz, CDCl\(_3\)); 156.1 (C=O), 139.0 (Ar 1-C), 129.0 (Ar), 128.7 (Ar), 127.3 (Ar), 92.0 (Boc 2-C), 53.5 (benzyl C-1), 47.5 (ethyl C-2), 40.6 (ethyl C-1), 28.5 (Boc 3-C); \(m/z\) (ES) 251.2; HRMS Found: 251.1752, (C\(_{14}\)H\(_{22}\)N\(_{2}\)O\(_{2}\) MH\(^+\) requires 251.1754).

*tert*-Butyl-N-(2-ethylamino)carbamate (107)\(^{84}\)

\[
\text{H}_{2}\bigg\langle\bigg(\text{H}_{\text{Boc}}\bigg)\bigg|\bigg(\text{NHN}\bigg)\bigg(\text{C}_{2}\bigg)\bigg|\bigg(\text{C}_{2}\bigg)\bigg|\bigg(\text{H}_{\text{Boc}}\bigg)\bigg|\bigg(\text{C}_{2}\bigg)\bigg|\bigg(\text{H}_{\text{Boc}}\bigg)\bigg|\bigg(\text{C}_{2}\bigg)\bigg|\bigg(\text{H}_{\text{Boc}}\bigg)\bigg|\bigg(\text{C}_{2}\bigg)\bigg|\bigg(\text{H}_{\text{Boc}}\bigg)\bigg|\bigg(\text{C}_{2}\bigg)\bigg|\bigg(\text{H}_{\text{Boc}}\bigg)
\]

According to the procedure\(^{84}\) di-*tert*-butyl dicarbonate (2.3 g, 10.6 mmol) was dissolved in DCM (200 mL) and added dropwise to the stirred solution of ethylene diamine (3.7 mL, 54.6 mmol) in DCM (200 mL) over 8 hr. The reaction mixture was left to stir for a further 12 hr and then concentrated *in vacuo*. The crude mixture was purified by flash chromatography, eluting with DCM–MeOH (90:10), to give the aminocarbonate\(^{84}\) 107 (1.20 g, 71%) as a viscous yellow oil; \(R_{f} 0.10\) (90:10 DCM–MeOH); \(\delta_{H}\) (500 MHz, CDCl\(_3\)); 4.96 (1H, bs, NH), 3.17 (2H, d, \(J 5.4\), 2-\(H_{2}\)), 2.81 (2H, t, \(J 5.4\), 1-\(H_{2}\)), 1.54 (2H, bs, NH\(_{2}\)), 1.45 (9H, s, Boc); \(\delta_{C}\) (125 MHz, CDCl\(_3\)); 156.2 (C=O), 79.2 (Boc 2-C), 43.3 (2-C), 41.9 (1-C), 28.4 (Boc 3-C); \(\nu_{\text{max}}/\text{cm}^{-1}\) (film); 3358, 2977, 1698, 1526, 1256; \(m/z\) (ES) 161.1; HRMS Found: 161.1293, (C\(_{7}\)H\(_{16}\)N\(_{2}\)O\(_{2}\) MH\(^+\) requires 161.1290).
(3E)-2-(Diallylamino)-4-phenylbut-3-en-1-ol (112)

By General Method A1, using diallylamine (0.32 mL, 2.6 mmol), filtered through a silica plug, eluting with DCM–MeOH (90:10) gave the amino alcohol 112 (0.44 g, 70%). Rf 0.25 (90:10 DCM–MeOH); δH (500 MHz, CDCl3); 7.38-7.35 (5H, m, Ar), 6.52 (1H, d, J 16.0, 4-H), 6.11 (1H, dd, J 16.0 and 7.6, 3-H), 5.85 (2H, ddd, J 16.0, 10.0, 5.5, allyl 2-H), 5.17-5.27 (4H, m, allyl 3-H), 3.55-3.67 (3H, m, 1-H and 2-H), 2.99 (2H, dd, J 8.1, allyl 3-HA); δc (75 MHz, CDCl3); 136.5 (Ar), 136.2 (4-C), 135.0 (allyl 2-C), 128.7 (Ar), 127.9 (Ar), 126.4 (Ar), 123.8 (3-C), 117.7 (allyl 1-C), 62.3 (2-C), 61.0 (1-C), 52.4 (allyl 3-C); νmax/cm⁻¹ (neat) 3401, 2159, 1449 and 1032; m/z (ES) 244.2; HRMS Found: 244.1704, (C16H21NO MH⁺ requires 244.1696).

(3E)-2-[(2-Hydroxyethyl)benzylamino]-4-phenylbut-3-en-1-ol (113)

By General Method A1, using N-benzylaminopropanol (0.240 mL, 1.69 mmol), filtered by through a silica plug, eluting with DCM–MeOH (90:10) gave the amino alcohol 113 (0.30 g, 63%) as a brown oil; Rf 0.30 (90:10 DCM–MeOH); δH (500 MHz, CDCl3); 7.36-7.22 (10H, m, Ar), 6.44 (1H, d, J 16.0, 4-H), 6.06 (1H, dd, J 16.0 and 9.0, 3-H), 3.80 (1H, d, J 6.0, benzyl H A), 3.74 (1H, dt, J 14.0 and 3.4, 1-H B), 2.91 (1H, ddd, J 14.0, 9.0 and 4.8, 2-H), 2.77-2.71 (1H, m, 1-H), 2.56 (1H, dt, J 14.0 and 3.4, 1-H B), 2.34-2.15 (2H, bs, OH); δc (75 MHz, CDCl3); 136.5 (Ar), 134.7 (4-C), 128.7 (Ar), 128.4 (Ar), 128.1 (Ar), 127.9 (Ar), 127.6 (Ar), 126.9 (Ar), 126.4 (Ar), 123.4 (3-C), 69.7 (benzyl 1-C) 63.9 (2-C), 61.8 (1-C), 59.6 (hydroxyethyl 1-C), 51.9 (hydroxyethyl 2-C); νmax/cm⁻¹ (neat) 3368, 2159, 1452; m/z (ES) 298.2; HRMS Found: 298.1803, (C19H23NO2 MH⁺ requires 298.1802).
By **General Method A1**, using bis(hydroxyethyl)amine (0.17 mL, 1.42 mmol), filtered by through a silica plug, eluting with DCM–MeOH (90:10) gave the **amino alcohol 114** (0.24 g, 53%) as a pale yellow oil; Rf 0.15 (90:10 DCM–MeOH); δH (500 MHz, CDCl3); 7.25-7.35 (5H, m, Ar), 6.51 (1H, d, J 16.0, 4-H), 6.05 (1H, dd, J 16.0 and 8.4, 3-H), 4.05 (3H, bs, OH), 3.76 (2H, dd, J 10.8 and 2.8, 1-H), 3.62 (4H, dd, J 11.5 and 4.6, hydroxyethyl 1-H), 3.56-7.52 (1H, m, 2-H), 2.88 (2H, J 13.8, 10.3 and 3.3, hydroxyethyl 2-H), 2.60 (2H, dt, J 3.3, hydroxyethyl 2-H), δC (75 MHz, CDCl3); 136.5 (Ar), 134.7 (4-C), 128.7 (Ar), 127.9 (Ar), 126.4 (Ar), 123.4 (3-C), 63.9 (2-C), 61.8 (1-C), 59.6 (hydroxyethyl 1-C), 51.9 (hydroxyethyl 2-C); ν ≥/cm⁻¹ (neat); 3368, 2159, 2030, 1976, 1072, 1033; m/z (ES) 252.2; HRMS Found: 252.1595, (C14H21NO3 MH⁺ requires 252.1594).

**3E-2-[Bis(2-hydroxyethyl)amino]-4-phenylbut-3-en-1-ol (114)**

By **General Method A2**, using tert-butyl-N-(2-{benzylamino}ethyl) carbamate (0.2 g, 0.8 mmol) in DCE (1 mL), filtered by through a silica plug, eluting with DCM–MeOH (90:10) gave the **amino alcohol 115** (0.26 g, 86%) as a yellow oil. Rf 0.15 (90:10 DCM–MeOH); δH (500 MHz, CDCl3); 7.43-7.19 (10H, m, Ar), 6.58 (1H, d, J 16.0, 4-H), 6.01 (1H, dd, J 16.0, 7.6, 3-H), 3.68 (1H, dd, J 10.6, benzyl 1-H), 3.47 (1H, d, J 10.6, benzyl 1-H), 3.36 (1H, td, J 7.6 and 4.0, 2-H), 3.24-3.18 (1H, bs, OH or NH), 2.95-2.87 (4H, m, ethyl 1-H and 2-H), 2.85 (1H, dd, J 12.3 and 4.0, 1-H), 2.71 (1H, dd, J 12.3 and 4.0, 1-H), 1.26 (9H, s, Boc), NH or OH not observed; δC (125 MHz, CDCl3); 158.7 (C=O), 136.4 (Ar), 135.7 (Ar) 132.4 (4-C), 128.6 (Ar), 128.5 (Ar), 127.9 (Ar), 127.7 (Ar), 127.2 (Ar), 126.5 (Ar), 117.3 (3-C), 74.9 (Boc 2-C), 66.4 (1-C), 64.5 (2-C), 61.3 (ethyl 2-C), 59.4 (ethyl 1-C), 40.8 (benzyl), 28.4 (Boc 3-C); ν ≥/cm⁻¹ (neat); 3353 2976 1693 1518 1392 1252 1170; m/z (ES) 396.24.
(3E)-2-(Benzyl(methyl)amino)-4-phenylbut-3-en-1-ol (116)\textsuperscript{170}

By General Method A\textsuperscript{2}, using N-methylbenzylamine (0.18 mL, 1.4 mmol), filtered by through a silica plug, eluting with DCM–MeOH (90:10) gave the amino alcohol\textsuperscript{170} \textbf{116} (0.30 g, 79\%) as a brown oil; R\textsubscript{f} 0.15 (90:10 DCM–MeOH); \(\delta\)\textsubscript{H} (500 MHz, CDCl\textsubscript{3}); 7.41 (2H, d, \(J\) 7.4, Ar), 7.35-7.31 (6H, m, Ar), 7.28 (2H, d, \(J\) 7.4, Ar), 6.57 (1H, d, \(J\) 16.0, 4-H), 6.20 (1H, dd, \(J\) 16.0 and 9.2, 3-H), 3.77 (1H, d, \(J\) 13.0, benzyl 1-H\textsubscript{B}), 3.69 (1H, app, \(J\) 10.4, 1-H\textsubscript{A}), 3.58 (1H, dd, \(J\) 9.2 and 5.4, 2-H), 2.48 (1H, bs, OH), 2.27 (3H, s, methyl); \(\delta\)\textsubscript{C} (125 MHz, CDCl\textsubscript{3}); 141.5 (Ar), 130.9 (4-C), 130.2 (Ar), 129.6 (Ar), 129.5 (Ar), 129.6 (Ar) 129.0 (Ar), 128.7 (Ar), 127.1 (Ar), 115.1 (3-C), 67.5 (benzyl 1-C), 60.9 (2-C), 59.5 (1-C), 36.2 (NMe); \(v\)\textsubscript{max}/cm\textsuperscript{-1} (neat); 3306, 2959, 1650, 1458; m/z (ES) 268.2; HRMS Found: 268.1700, (C\textsubscript{18}H\textsubscript{21}NO \(\text{MH}^+\) requires 268.1696).

(3E)-2-[(tert-Butylethylcarbamate)amino]-4-phenylbut-3-en-1-ol (117)

By General Method A\textsuperscript{2}, using butyl-N-(2-ethylamino)carbamate (0.27g, 1.7 mmol, in 1 mL of DCE), filtered by flash chromatography, eluting with DCM–MeOH (90:10) gave the \textit{amino alcohol} \textbf{117} (0.37 g, 71\%) as yellow oil; R\textsubscript{f} 0.22 (90:10 DCM–MeOH); \(\delta\)\textsubscript{H} (500 MHz, CDCl\textsubscript{3}); 7.32 (2H, d, \(J\) 7.5, Ar), 7.25 (2H, t, \(J\) 7.5, Ar), 7.18 (1H, t, \(J\) 7.5, Ar), 6.48 (1H, d, \(J\) 16.0, 4-H), 5.95 (1H, dd, \(J\) 16.0 and 7.9, 3-H), 5.42 (1H, bs, NH), 3.69-3.64 (2H, m, OH and 2-H), 3.48-3.46 (1H, m, ethyl 1-H), 3.33 (1H, d, \(J\) 5.0, 1-H), 3.19-3.17 (2H, m, ethyl 2-H\textsubscript{2}), 2.76 (1H, dd, \(J\) 11.7 and 5.5, 1-H\textsubscript{B}), 2.61 (1H, dd, \(J\) 11.7 and 5.5, 1-H\textsubscript{A}), 1.42(1H, bs, NH), 1.39 (9H, s, Boc); m/z (ES) 307.3.
(3E)-2-(Benzylamino)-4-phenylbut-3-en-1-ol (118)\(^{171}\)

By General Method A\(^{3}\), using N-benzylamine (0.15 mL, 1.4 mmol), DCE–HFIP (14 mL), filtered by through a silica plug, eluting with DCM–MeOH (90:10) gave the amino alcohol\(^ {171}\) 118 (0.25 g, 70%) yellow oil; R\(_f\) 0.18 (90:10 DCM–MeOH); \(\delta_H\) (500 MHz, CDCl\(_3\)); 7.39 (2H, d, \(J \sim 7.4\), Ar), 7.37-7.26 (8H, m, Ar), 6.58 (1H, d, \(J \sim 15.9\), 4-H), 6.06 (1H, dd, \(J \sim 15.9\) and \(8.0\), 3-H), 4.16 (1H, bs, NH), 3.93 (1H, d, \(J \sim 13.2\), benzyl 1-H\(_B\)), 3.74 (1H, d, \(J \sim 13.2\), benzyl 1-H\(_A\)), 3.70 (1H, dd, \(J \sim 10.1\) and \(4.5\), 1-H\(_A\)), 3.51 (1H, app t, \(J \sim 10.1\), 1-H\(_B\)), 3.41 (1H, td, \(J \sim 8.0\) and \(4.5\), 2-H), 2.48 (1H, bs, OH); \(\delta_C\) (125 MHz, CDCl\(_3\)): 136.5 (Ar), 133.0 (4-C), 128.6 (Ar), 128.5 (Ar), 128.2 (Ar), 127.8 (Ar), 127.6 (Ar) 127.4 (Ar), 127.1 (Ar), 126.4 (3-C), 64.9 (benzyl 1-C), 61.6 (2-C), 51.0 (1-C); \(\nu_{\text{max}}/\text{cm}^{-1}\) (film); 3335, 2970, 2873, 1594, 1371, 1264; \(m/z\) (ES) 208.1; HRMS Found: 208.1335, (C\(_{17}\)H\(_{19}\)NO\(_2\) \(MH^+\) requires 208.1332).

(3E)-2-[(2-Hydroxyethyl)amino]-4-phenylbut-3-en-1-ol (119)

By General Method A\(^{3}\), using N-ethanolamine (0.12 mL, 2 mmol), DCE–HFIP (14 mL), followed by flash chromatography, eluting with DCM–MeOH (90:10) gave the amino alcohol 119 (0.16 g, 39%) as yellow oil; R\(_f\) 0.15 (90:10 DCM–MeOH); \(\delta_H\) (500 MHz, CDCl\(_3\)); 7.28-7.25 (5H, m, Ar), 6.46 (1H, d, \(J \sim 15.8\), 4-H), 5.96 (1H, dd, \(J \sim 15.8\) and \(8.1\), 3-H), 3.65 (3H, app bs, hydroxyethyl 2-H, 1-H\(_A\)), 3.50 (1H, d, \(J \sim 13.5\), 1-H\(_B\)), 3.33 (1H, app bs, 2-H), 2.84 (1H, d, \(J \sim 4.3\), hydroxyethyl 1-H\(_A\)), 2.68 (1H, app bs, hydroxyethyl 2-H\(_B\)), 2.40 (3H, bs, NH, OH and OH); \(\delta_C\) (75 MHz, CDCl\(_3\)): 136.5 (Ar), 133.3 (4-C), 128.7 (Ar), 128.6 (Ar), 128.2 (Ar), 126.4 (3-C), 65.0 (1-C), 62.6 (2-C), 61.1 (hydroxyethyl 2-C), 48.7 (hydroxyethyl 1-C); \(\nu_{\text{max}}/\text{cm}^{-1}\) (neat); 3368, 2159, 2030, 1976, 1072, 1033; \(m/z\) (ES) 208.1; HRMS Found: 208.1335, (C\(_{12}\)H\(_{17}\)NO\(_2\) \(MH^+\) requires 208.1332).
(3E)-2-(But-3-enylamino)-4-phenylbut-3-en-1-ol (120)

By General Method A1, using N-butenylamine hydrochloride (0.25 g, 2.3 mmol) and Et3N (1 eq.) followed by SCX column, eluting with sat. NH3 in MeOH, gave the amino alcohol 120 (0.23 g, 46%) as a dark yellow oil. Rf 0.21 (90:10 DCM–MeOH); δH (500 MHz, CDCl3); 7.38 (2H, d, J 7.4, Ar), 7.32 (2H, t, J 7.4, Ar), 7.23 (1H, d, J 7.4, Ar), 6.55 (1H, d, J 15.9, 4-H), 6.03 (1H, dd, J 15.9 and 7.9, 3-H), 5.79 (1H, ddt, J 17.2, 10.2 and 6.8, 3'-H), 5.10 (1H, dd, J 10.2 and 1.6, butenyl 4-HA), 5.06-5.04 (1H, m, butenyl 4-HB), 3.68 (1H, dd, J 17.4 and 10.4, 3-H), 2.82 (1H, dt, J 11.5 and 6.0, 1-HA), 2.63 (1H, dt, J 11.5 and 6.0, 1-HB), 2.29-2.26 (3H, m, 1'-H and NH or OH), 2.02 (1H, bs, NH or OH); δC (75 MHz, CDCl3); 141.4 (Ar), 136.3 (4-C), 132.6 (butenyl 3-C), 129.0 (Ar), 128.6 (Ar), 127.7 (Ar), 126.4 (3-C), 116.6 (butenyl 4-C), 64.8 (1-C), 62.3 (butenyl 2-C), 46.1 (2-C), 34.5 (butenyl 1-C); νmax/cm⁻¹ (neat); 3436, 1976, 1416; m/z (ES) 218.2; HRMS Found: 218.1537, (C14H19NO MH⁺) requires 218.1539.

2-[(Allyl)methylamino]-but-3-enyl acetate (122)

By General Method A4, using N-allylmethylamine (0.14 mL, 1.5 mmol) the solvent was removed in vacuo after 48 hr. The crude material was dissolved in pyridine (1.5 mL), acetic anhydride (0.14 mL, 1.45 mmol) was added and the reaction mixture stirred at rt for 18 hr. The solvent was removed in vacuo followed by flash chromatography, eluting with DCM–MeOH (90:10) gave the amino acetate 122 (36 mg, 13%) as a dark brown oil; Rf 0.30 (90:10 DCM–MeOH); δH (500 MHz, CDCl3); 5.98 (1H, dddd, J 17.1, 10.2, 7.7 and 6.1, allyl 2-H), 5.81 (1H, ddd, J 17.4, 10.4 and 9.1, 3-H), 5.51 (1H, dd, J 10.2 and 1.1, allyl 3-HA), 5.43-5.40 (2H, m, 4-H2), 5.38 (1H, dd, J 17.1 and 1.2, allyl 3-HB), 3.80 (1H, dd, J 12.3 and 4.8, 1-HA), 3.77 (1H, dd, J 12.3 and 4.8, 1-HB), 3.65 (1H, td, J 8.5 and 4.8, 2-H), 3.55 (1H, dd, J 13.3 and 6.1, allyl 1-HB), 3.35 (1H, dd, J 13.3 and 7.7, allyl 1-HA), 2.59 (3H, s, NMe), 2.02 (3H, s, acetate methyl); δC (75 MHz, CDCl3); 177.0 (C=O), 129.9 (allyl 2-C), 128.5 (3-C), 124.2 (allyl 3-C), 122.8 (3-C), 67.4 (2-C), 60.8 (1-C), 56.9 (allyl 1-C), 36.5 (NMe), 22.2 (acetate methyl); νmax/cm⁻¹ (neat); 3326, 2928, 1714, 1580, 1413; m/z (ES) 183.4; Unable to observe MH⁺ in mass spectrometer.
2-[Bis(allyl)amino]but-3-en-1-ol (123)

By General Method A4, using diallylamine (0.19 mL, 2.5 mmol), filtered through a silica plug, eluting with Petrol–EtOAc (50:50) gave the amino alcohol 123 (0.25 g, 62%) as an orange oil; Rf 0.20 (90:10 DCM–MeOH); δH (500 MHz, CDCl3); 5.78 (2H, ddd, J 17.3, 10.2 and 8.1, allyl 2-H2), 5.70 (1H, ddd, J 17.3, 10.5, 8.1 3-H), 5.29 (1H, dd, J 10.5, 4-H), 5.17-5.12 (5H, m, allyl 3-H, 4-HB), 3.55-3.53 (2H, m, allyl 1-HA), 3.48-3.45 (2H, m, allyl 1-HB), 3.43 (1H, bs, OH), 3.33 (2H, app d, J 14.2, 1-H2), 2.90 (1H, dd, J 14.2 and 8.1, 2-H). δc (75 MHz, CDCl3); 136.2 (4-C), 135.0 (allyl 2-C), 123.8 (3-C), 117.7 (allyl 1-C), 62.3 (2-C), 61.0 (1-C), 52.4 (allyl 3-C). νmax/cm⁻¹ (film); 2978, 2930, 1473, 1452, 1145 ; m/z (ES) 168.2; HRMS Found: 168.1382, (C10H17NO MH+ requires 168.1383).

2-[Benzyl(2-hydroxyethyl)amino]but-3-en-1-ol (124)

By General Method A4, using N-benzylaminoethanol (0.21 mL, 1.5 mmol) followed by flash chromatography, eluting with DCM–MeOH (90:10) gave the amino alcohol 124 (0.26 g, 71%) yellow oil; Rf 0.25 (90:10 DCM–MeOH); δH (500 MHz, CDCl3); 7.42-7.10 (5H, m, Ar) 5.74 (1H, ddd, J 17.3, 10.5 and 8.3, 3-H), 5.33 (1H, dd, J 10.5 and 1.3, 4-HB), 5.18 (1H, dd, J 17.3 and 1.3, 4-HB), 3.85 (1H, d, J 13.7, 1-HA), 3.62 (2H, app t, J 10.7, benzyl 1-H2), 3.50 (1H, dd, J 13.7 and 5.4, 1-HB), 3.34-3.32 (1H, m, 2-H), 2.90 (2H, dd, J 14.0, 4.0, hydroxyethyl 1-H2), 2.56 (2H, dt, J 14.0 and 4.0, hydroxyethyl 2-H2); δc (125 MHz, CDCl3); 139.3 (Ar), 130.5 (3-C), 130.0 (Ar), 129.8 (Ar), 129.3 (Ar), 124.7 (4-C), 64.7 (benzyl 1-C), 60.4 (1-C), 57.5 (hydroxyethyl 2-C), 53.8 (2-C), 50.1 (hydroxyethyl 1-C). νmax/cm⁻¹ (film); 3321, 2932, 2879, 1472, 1371, 1265, 1025; m/z (ES) 222.2; HRMS Found: 222.1493, (C13H19NO2 MH+ requires 222.1489).
2-(Benzylamino)but-3-en-1-ol (125)<sup>172</sup>

By General Method A4, using N-benzylamine (0.16 mL, 1.5 mmol) followed by flash chromatography, eluting with DCM–MeOH (90:10) gave the amino alcohol<sup>172</sup> 125 as a yellow oil (68 mg, 39%); R<sub>f</sub> 0.15 (90:10 DCM–MeOH); δ<sub>H</sub> (500 MHz, CDCl<sub>3</sub>); 7.51-7.23 (5H, m, Ar) 5.72 (1H, ddd, J 17.2, 10.1 and 8.1, 3-H), 5.26-5.20 (2H, m, 4-H<sub>2</sub>), 3.92 (1H, d, J 13.1, benzyl H<sub>A</sub>), 3.69 (1H, d, J 13.1, benzyl H<sub>B</sub>), 3.62 (1H, dd, J 10.6 and 4.4, 1-H<sub>A</sub>), 3.44 (1H, dd, J 10.6 and 8.1, 2-H), 3.26 (1H, dd, J 10.6 and 4.4, 1-H<sub>B</sub>), 3.18 (2H, bs, NH, OH); δ<sub>C</sub> (125 MHz, CDCl<sub>3</sub>); 138.9 (Ar), 136.4 (4-C), 128.6 (Ar), 128.5 (Ar), 127.4 (Ar), 118.6 (3-C), 64.3 (1'C), 62.2 (2-C), 50.7 (1'C); ν<sub>max</sub>/cm<sup>-1</sup> (film); 3292, 2930, 2875, 1602, 1453, 1371, 1009; m/z (ES) 178.2; HRMS Found: 178.1223, (C<sub>11</sub>H<sub>15</sub>NO <sup>MH+</sup> requires 178.1226).

(5S)-5-Benzyl-2,2-dimethyl-1,3-dioxolan-4-ol (130)<sup>173</sup>

According to the procedure<sup>173</sup> 138 was dissolved in dry toluene (20 mL) under an inert atmosphere (N<sub>2</sub>) and stirred at -78 °C. DIBAL (1M, 3.9 mL, toluene) was added over 10 minutes and the reaction left to stir for 30 minutes. 1 M HCl<sub>(aq)</sub> (4 mL) was added over 15 mins and the reaction allowed to warm to rt. Dilution with water (100 mL) and extraction with EtOAc (150 mL), dried (MgSO<sub>4</sub>), and filtered then concentrated in vacuo gave the protected aldehyde<sup>173</sup> (130) (0.38 g, 76%) as a yellow oil; R<sub>f</sub> 0.20 (90:10 DCM–MeOH); δ<sub>H</sub> (300 MHz, CDCl<sub>3</sub>); 7.34-7.19 (10H, m, Ar), 5.26 (1H, dt, J 6.9 and 2.5, 4-H<sup>Maj</sup>), 5.22 (1H, dt, J 7.0 and 3.4, 4-H<sup>Min</sup>), 4.28 (1H, td, J 6.9 and 2.5, 5-H<sup>Maj</sup>), 4.21 (1H, td, J 7.0 and 3.4, 5-H<sup>Min</sup>), 3.04 (2H, bs, OH), 2.96 (2H, dd, J 14.0 and 7.0, benzyl H<sub>2</sub><sup>Maj</sup>), 2.89 (2H, dd, J 14.0 and 6.5, benzyl H<sub>2</sub><sup>Min</sup>), 1.57 (3H, s, Me<sup>Maj</sup>), 1.51 (3H, Me<sup>Min</sup>), 1.46 (3H, s, Me<sup>Maj</sup>), 1.34 (3H, s, Me<sup>Min</sup>).
(5S)-5-Benzyl-2,2-dimethyl-1,3-dioxolan-4-one (138)\(^\text{173}\)

According to literature procedure\(^\text{173}\) L-3-phenyllactic acid (0.54 g, 3 mmol) was added to a solution of \(p\)-toluenesulfonic acid (30 mg), 2,2-dimethoxypropane (3 mL) in acetone (20 mL) and stirred at rt for 17 hr. The reaction mixture was concentrated \textit{in vacuo} then dissolved in EtOAc (30 mL). This was washed with NaHCO\(_3\) (3 × 10 mL), brine (3 × 10 mL), dried (MgSO\(_4\)), and filtered through a plug of silica eluting with DCM–MeOH (90:10) to give the protected acid\(^\text{173}\) \(\textbf{138}\) (0.54 g, 84%) as an amorphous solid; \(R_f\) 0.25 (90:10 DCM–MeOH); \(\delta_H\) (300 MHz, CDCl\(_3\)); 7.33-7.08 (5H, m, Ar), 4.58 (1H, dd, \(J\) 6.3 and 4.2, 5-H), 3.11 (1H, dd, \(J\) 14.5 and 4.2, benzyl 1-H\(_A\)), 2.97 (1H, dd, \(J\) 14.5 and 6.3, benzyl 1-H\(_B\)), 1.41 (3H, s, Me), 1.27 (3H, s, Me); \(\delta_C\) (75 MHz, CDCl\(_3\)); 151.5 (C=O), 135.8 (Ar), 129.8 (Ar), 128.4 (Ar), 127.1 (Ar), 75.0 (benzyl 1-C), 37.7 (2C), 26.9 (Me), 26.2 (Me); \(m/z\) (ES) 229.1; HRMS Found: 229.0825, (C\(_{12}\)H\(_{14}\)O\(_3\) \(MH^+\) requires 229.0835).
(3E)-2-[(1-Phenylethyl)amino]-4-phenyl-but-3-en-1-ol (139)

By General Method A2, using (R)-N-methybenzylamine (0.18 mL, 1.4 mmol), filtered through a silica plug, eluting with DCM–MeOH (90:10) and SCX column, eluting with sat. NH₃ in MeOH gave the amino alcohol 139 (0.15 g, d.r. 50:50, 41%) as a dark brown amorphous solid; Rf 0.10 (90:10 DCM–MeOH); δH (500 MHz, CDCl₃); 7.32–7.17 (20 H, m, Ar), 6.39 (1H, d, J 15.8, 4-H Dias A), 6.29 (1H, d, J 16.0, 4-H Dias B), 5.90 (2H, ddd, J 16.4, 9.1 and 7.8, 3-H Dias A and B), 3.93 (2H, q, J 10.9 and 6.8, ethyl 1-H Dias A and Dias B), 3.65–3.57 (1H, m, 1-H A Dias B), 3.57–3.44 (1H, m, 1-Ha Dias A), 3.38–3.31 (3H, m, 1-Hb Dias A and Dias B), 3.04 (1H, dq, J 8.5 and 4.6, 2-H Dias A), 2.08 (4H, bs, NH and OH Dias A and B), 1.30 (3H, d, J 5.0, ethyl 2-H₃ Dias A), 1.29 (3H, d, J 5.1, ethyl 2-H₃ Dias B); δC (75 MHz, CDCl₃); 128.4 (4-C Dias B), 137.2 (4-C Dias A), 129.7 (Ar Dias A), 129.5 (Ar Dias B), 129.2 (Ar Dias A), 129.1 (Ar Dias A), 129.0 (Ar Dias B), 128.8 (Ar Dias B), 128.7 (Ar Dias A), 128.6 (Ar Dias B) 128.5 (Ar Dias A), 127.5 (Ar Dias B), 127.1 (Ar Dias B), 127.4 (Ar Dias A), 127.9 (Ar Dias A), 127.6 (Ar Dias B), 127.1 (Ar Dias A), 127.0 (Ar Dias A), 120.2 (3-C Dias A), 119.3 (3-C Dias B), 64.1 (ethyl 2-C Dias B), 63.5 (ethyl 2-C Dias A), 58.5 (1-C Dias A), 57.1 (1-C Dias B), 43.5 (2-C Dias A + 2-C Dias B), 21.4 (ethyl 2-C Dias A), 19.1 (ethyl 2-C Dias B); νmax/cm⁻¹ (neat); 3340, 3053, 2983, 1265, 736; m/z (ES) 168.2; HRMS Found: 268.1697, (C₁₈H₂₁NO)MH⁺ requires 268.1696).

Reaction was performed with (S)- N-methybenzylamine (0.18 mL, 1.4 mmol), filtered through a silica plug, eluting with DCM–MeOH (90:10) and SCX column, eluting with sat. NH₃ in MeOH gave the amino alcohol 140 (0.15 g, 35%) as a dark brown amorphous solid. Data collected was identical to that obtained above.
(3E)-2(R)-[(2S)-2-Hydroxy-1-methylethyl]amino]-4-phenylbut-3-en-1-ol (141)

By General Method A1, using (S)-2-amino-1-propanol (0.14 mL, 1.5 mmol) followed by flash chromatography, eluting with DCM–MeOH (90:10) gave the amino alcohol 141 (0.209 g, d.r. 75:25, 53%) (brown oil); Rf 0.15 (90:10 DCM–MeOH); δH (500 MHz, CDCl3); 7.38 (1H, d, J 7.5, Ar), 7.32-7.30 (2H, m, Ar), 7.26 (2H, m, Ar), 6.56 (1H, d, J 15.9, 4-H), 6.07 (1H, dd, J 15.9 and 7.8), 3.68 (1H, dd, J 10.8 and 4.5, 1-HA), 3.62 (1H, dd, J 10.8 and 4.5, 1-HB), 3.52 (1H, dd, J 10.6 and 7.2, propanyl 1-HB), 3.47 (1H, dd, J 7.8 and 4.5, 2-H), 3.36 (1H, dd, J 10.6 and 5.6, propanyl 1-HA), 2.95-2.91 (1H, m, propanyl HMin), 1.88 (3H, bs, NH, OH and OH), 1.12 (3H, d, J 6.6, propanyl 3-H); νmax/cm⁻¹ (film); 3380, 2987, 1607; m/z (ES) 222.2; HRMS Found: 222.1484, (C13H19NO2 MH⁺ requires 222.1489).

(3E)-2(S)-[(2R)-2-Hydroxy-1-phenylethyl]amino]-4-phenylbut-3-en-1-ol (142)

By General Method A1, using N-phenylglycinol (0.20 g, 1.5 mmol) followed by flash chromatography, eluting with DCM–MeOH (90:10) gave the amino alcohol 142 (0.24 g, d.r. ≥95:≤5, 58%) as brown amorphous solid; Rf 0.25 (90:10 DCM–MeOH); δH (500 MHz, CDCl3); 7.38 (2H, d, J 7.5, Ar), 7.32 (3H, m, Ar), 7.26 (5H, m, Ar), 6.56 (1H, d, J 16.0, 4-H), 6.07 (1H, dd, J 16.0 and 7.6, 3-H), 3.68 (1H, dd, J 10.6 and 4.5, 1-HA), 3.62 (1H, dd, J 10.6 and 4.5, 1-HB), 3.52 (1H, dd, J 10.8 and 7.2, hydroxyphenylethyl 1-H), 3.47 (1H, dd, J 7.6 and 4.4, 2-H), 3.36 (1H, dd, J 10.8 and 5.6, hydroxyphenylethyl 2-Hb), 2.97-2.92 (1H, m, hydroxyphenylethyl 2-Ha), 1.88 (1H, s, NH), 1.12 (2H, bs, OH). δC (75 MHz, CDCl3); 139.9 (Ar 1-C), 136.4 (Ar), 133.6 (4-C), 129.7 (Ar), 128.8 (Ar), 128.5 (Ar), 128.0 (Ar), 127.8 (Ar), 127.7 (Ar), 126.4 (3-C), 126.3 (3-C), 69.4 (hydroxyphenylethyl 1-C), 67.3 (hydroxyphenylethyl 1-C), 66.5 (2-C), 61.7 (1-C), 61.1 (1-C), 60.2 (hydroxyphenylethyl 2-C); νmax/cm⁻¹ (neat); 3060, 2975, 2925, 1531, 1265, 1025; m/z (ES) 284.2.
(3E)-(2R)-[(2S)-2-(Carboxylic acid)pyrrolidine]-4-phenylbut-3-en-1-ol (143)

By General Method A2, using L-proline (0.16 g, 1.4 mmol) followed by flash chromatography, eluting with H₂O–Pr–EtOH (45:33:22) gave the amino acid 143 (0.19 g, d.r. ≥95:≤5, 52%) as a clear oil; Rf 0.15 (90:10 DCM–MeOH); δH (500 MHz, CDCl₃); 7.46 (2H, d, J 7.5, Ar), 7.42 (2H, d, J 7.5, Ar), 7.31 (1H, t, J 7.5, Ar), 6.78 (1H, d, J 15.9, 4-H), 6.06 (1H, dd, J 15.9 and 7.6, 3-H), 4.20 (1H, dd, J 10.4, pyrrolidine 2-H), 4.17 (1H, dd, J 8.4 and 3.4, 1-Hₐ), 3.86-3.79 (2H, m, 2-H and 1-Hₐ), 3.59 (1H, dd, J 10.4 and 6.6, pyrrolidine 3-Hₐ), 2.99 (1H, ddd, J 12.9, 10.4 and 6.6, pyrrolidine 3-Hₐ), 2.44 (1H, dd, J 12.9 and 6.4, pyrrolidine 5-Hₐ), 1.98-1.92 (1H, m, pyrrolidine 5-Hₐ), 1.85 (1H, dd, J 12.9 and 6.4, pyrrolidine 4-Hₐ), 1.71 (1H, dd, J 12.9 and 6.4, pyrrolidine 4-Hₐ), 1.25 (2H, bs, OH); δC (125 MHz, CDCl₃); 173.8 (C=O), 141.4 (Ar), 134.8 (4-C), 127.7 (Ar-C), 127.0 (Ar-C), 126.7 (Ar-C), 115.9 (3-C), 70.8 (2-C), 66.0 (1-C), 61.7 (pyrrolidine 2-C), 56.7 (pyrrolidine 3-C), 30.1 (pyrrolidine 5-C), 23.6 (pyrrolidine 4-C); νmax/cm⁻¹ (neat); 3055, 1739, 1265; m/z (ES) 262.2; HRMS Found: 262.1435, (C₁₅H₁₉NO₃ MH⁺ requires 262.1438).

(3E)-(2R)-[(2S)-2-(Hydroxymethyl) pyrrolidine]-4-phenylbut-3-en-1-ol 144

By General Method A3, using L-prolinol (0.16 g, 1.4 mmol), DCE–HFIP (14 mL), filtered through a silica plug, eluting with EtOAc gave the amino alcohol 144 (0.19 g, d.r. 89:11, 68%) as a brown oil; Rf 0.20 (90:10 DCM–MeOH)δH (500 MHz, CDCl₃); 7.40 (2H, d, J 7.5, Ar), 7.42 (2H, d, J 7.5, Ar), 7.31 (1H, t, J 7.5, Ar), 6.78 (1H, d, J 16.0, 4-H), 6.06 (1H, dd, J 16.0 and 7.6, 3-H), 4.05-3.98 (3H, m, 1-Hₐ, and hydroxymethyl H₂), 3.86-3.76 (2H, m, 2-H and 1-Hₐ), 2.99 (1H, ddd, J 12.4, 10.9 and 6.4, pyrrolidine 3-Hₐ), 2.84-2.79 (1H, m, pyrrolidine 2-H), 2.38 (1H, dd, J 11.6 and 6.9, pyrrolidine 5-Hₐ), 1.98-1.92 (1H, m, pyrrolidine 5-Hₐ), 1.89-1.81 (1H, m, pyrrolidine 3-Hₐ), 1.78 (1H, dt, J 12.4 and 6.5, pyrrolidine 4-Hₐ), 1.73 (1H, dt, J 12.4 and 6.5, pyrrolidine 4-Hₐ), 1.35 (2H, bs, OH); δC (125 MHz, CDCl₃); 136.5 (Ar), 135.2 (4-C), 128.7 (Ar-C), 127.9 (Ar-C), 126.4 (Ar-C), 123.7 (3-C), 63.4 (2-C), 63.7 (hydroxymethyl 1-C) 61.7 (1-C), 61.4 (pyrrolidine 2-C), 46.5 (pyrrolidine 5-C), 27.7 (pyrrolidine 3-C), 24.6 (pyrrolidine 4-C); νmax/cm⁻¹ (neat); 3053, 2970, 1612, 1454; m/z (ES) 248.2; HRMS Found: 248.1643, (C₁₅H₁₉NO₂ MH⁺ requires 248.1645).
(2S)-[[1R]-2-Hydroxy-1-phenylethyl]amino]-but-3-en-1-ol (145)

By General Method A4, using N-phenylglycinol (0.20 g, 1.5 mmol) followed by flash chromatography, eluting with DCM–MeOH (90:10) then DCM–EtOH–NH₄OH (85:15:1) gave the amino alcohol 145 (0.24 g, d.r. 83:17, 44%) as brown amorphous solid; Rf 0.10 (90:10 DCM–MeOH); δH (500 MHz, CDCl₃) 7.37-7.33 (6H, m, ArMaj, Min), 7.29 (4H, m, J 7.5, ArMaj, Min), 5.69 (1H, ddd, J 17.3, 10.4, 6.6, 3-HMin), 5.60 (1H, ddd, J 17.1, 10.4, 8.4, 3-HMaj), 5.25 (1H, d, J 17.1, 4-HA²Maj), 5.23 (1H, d, J 17.3, 4-HA²Min), 5.16 (1H, d, J 10.4, 4-HB²Min), 5.13 (1H, d, J 10.3, 4-HB²Maj), 3.93 (1H, dd, J 8.9 and 4.5, hydroxyphenylethyl 1-HMaj), 3.89 (1H, dd, J 6.8 and 4.9, hydroxyphenylethyl 1-HMin), 3.76 (1H, dd, J 10.9 and 4.9, hydroxyphenylethyl 2-HA²Maj), 3.66-3.63 (2H, m, 1H₂Maj and hydroxyphenylethyl 2-HB²Min), 3.59 (1H, dd, J 10.6 and 4.5, 1H₂Maj), 3.55 (1H, dd, J 10.6 and 4.5, hydroxyphenylethyl 2-HB²Maj), 3.47-3.43 (2H, m, 1-H₂Min), 3.41 (1H, dd, J 10.6 and 8.9, hydroxyphenylethyl 2-HA²Maj), 3.29 (1H, dd, J 12.0 and 6.6, 2-HMaj), 3.09 (1H, app dd, J 8.4 and 4.5, 2-HMaj), 2.12 (3H, bs, 3 × NH or OH), 3 × NH or OH not observed; δC (125 MHz, CDCl₃) 140.0 (Ar 1-CMaj), 141.1 (Ar 1-CMin), 137.7 (3-CMin), 136.7 (3-CMaj), 128.7 (ArMaj), 128.6 (ArMin), 127.7 (ArMin), 127.6 (ArMaj), 127.5 (ArMaj), 127.2 (ArMin), 118.5 (4-CMaj), 117.0 (4-C), 67.1 (hydroxyphenylethyl 1-CMaj), 66.4 (hydroxyphenylethyl 1-CMin), 65.3 (2-CMaj), 64.0 (2-CMin), 61.7 (1-CMin), 61.0 (1-CMaj), 60.4 (hydroxyphenylethyl 1-CMin), 59.6 (hydroxyphenylethyl 1-CMaj); νmax/cm⁻¹ (neat); 3082, 2980, 1602, 1454, 1264; m/z (ES) 208.2; HRMS Found: 208.1329, (C₁₂H₁₇NO₂ MH⁺ requires 208.1332).
2-[(2S)-2-(Hydroxymethyl)pyrrolidin-1-yl]-but-3-en-1-ol (146)

By General Method A4, using (S)-(+) -2-Pyrrolidinemethanol (0.13 mL, 2 mmol), filtered through a silica plug, eluting with DCM–MeOH (90:10) gave the amino alcohol 146 (0.15 g, d.r. 50:50, 43%); Rf 0.05 (90:10 DCM–MeOH); δH (500 MHz, CDCl3): 5.80 (2H, m, 3-H Dias 1 and Dias 2), 5.50 (1H, d, J 15.9 4-H Dias 1), 5.43(1H, d, J 15.7 4-H Dias 2), 5.35 (2H, m, 4H Dias 1 and Dias 2), 4.17 (2H, dd, J 8.4 and 3.4, 1-H A), 3.86 (5H, m, 2-H Dias 1 and Dias 2 and 1-H B Dias 1 and Dias 2-H Dias), 3.59 (1H, dd, J 10.4 and 6.6, pyrrolidine 3-H Dias 1), 3.59 (1H, dd, J 9.5 and 6.8, pyrrolidine 3-H Dias 2), 3.20 (4H, m, pyrrolidine 2-H Dias 1 and Dias 2), 2.99 (2H, m, pyrrolidine 3-H Dias 1 and Dias 2), 2.44 (1H, dd, J 12.9 and 6.4, pyrrolidine 5-H Dias 2), 2.45 (2H, dd, J 12.9 and 7.1, pyrrolidine 5-H Dias 1), 1.98-1.92 (2H, m, pyrrolidine 5-H A), 1.87-1.86 (2H, m, pyrrolidine 4-H Dias 1 and Dias 2), 1.74-1.71 (2H, m, pyrrolidine 4-H Dias 1 and Dias 2), 1.25 (4H, bs, OH); δC (125 MHz, CDCl3): 134.5 (3-C Dias 1), 134.8 (3-C Dias 2), 118.9 (4-C Dias 1), 117.7 (4-C Dias 2), 68.8 (2-C Dias 1), 70.8 (2-C Dias 2), 66.2 (1-C Dias 1), 64.9 (1-C Dias 2), 62.4 (hydroxymethyl 1-C Dias 1), 61.4 (hydroxymethyl 1-C Dias 2), 56.7 (pyrrolidine 3-C Dias 1), 55.7 (pyrrolidine 3-C Dias 2), 48.9 (pyrrolidine 2-C Dias 1), 50.4 (pyrrolidine 2-C Dias 2), 30.6 (pyrrolidine 5-C Dias 1), 30.5 (pyrrolidine 5-C Dias 2), 23.6 (pyrrolidine 4-C Dias 1 and Dias 2); νmax/cm−1 (neat): 3054, 2982, 1421, 1264; m/z (ES) 172.1; HRMS Found: 172.1332, (C9H17NO2 MH+ requires 172.1332).
(4E)-3-[(Allyl)methylamino]-1,5-diphenylpent-4-en-2-ol (147)

By General Method A3, using (5S)-5-benzyl-2,2-dimethyl-1,3-dioxolan-4-ol (0.19 g, 0.9 mmol), N-methylallylamine (1 mmol), DCE–HFIP (14 mL), filtered through a silica plug, eluting with hexane then DCM–MeOH (90:10) gave the amino alcohol (147) (0.20 g, d.r. ≥95:≤5, 72%) as a brown oil; R$_f$ 0.35 (90:10 DCM–MeOH); $\delta$H (500 MHz, CDCl$_3$); 7.43 (2H, d, J 7.5, Ar), 7.35 (3H, t, J 7.5, Ar), 7.32-7.22 (5H, m, Ar), 6.50 (1H, d, J 16.0, 5-H), 6.31 (1H, dd, J 16.0 and 10.0, 4-H), 5.83 (1H, ddt, J 16.6, 10.2 and 6.5, allyl 2-H), 5.19-5.12 (2H, m, allyl 3-H$_2$), 4.19 (1H, dd, J 14.0 and 5.5, 1-H$_A$), 3.24 (1H, dd, J 14.0 and 5.5, 1-H$_B$), 3.11 (1H, dd, J 14.0 and 5.5, 1-H$_B$), 2.94 (1H, dd, J 9.1 and 5.0, 3-H), 2.77 (2H, d, J 6.5, allyl 1-H$_2$), 2.31 (3H, s, Me), 1.66 (1H, bs, OH); $\delta$C (125 MHz, CDCl$_3$); 138.5 (5-C), 136.3 (allyl 3-C), 134.3 (Ar), 133.8 (Ar), 129.3 (Ar), 128.7 (Ar), 128.4 (Ar), 128.1 (Ar), 126.6 (Ar), 126.3 (Ar) 117.4 (4-C), 115.3 (allyl 3-C), 71.1 (1-C), 70.5 (2-C), 57.8 (3-C), 40.4 (allyl 1-C), 39.0 (NMe); v$_{max}$/cm$^{-1}$ (neat); 3055, 2932, 1722, 1493, 1057; m/z (ES) 308.4; HRMS Found: 308.2024, (C$_{21}$H$_{25}$NO$_2$MH$^+$ requires 308.2009).

N-(2-Aminoethyl)-2-nitrobenzene-1-sulfonamide (148)$^{90}$

According to the procedure$^{90}$ Et$_3$N (1.5 mL, 15 mmol) was added to a suspension of ethylene diamine (0.5 mL, 7.5 mmol) in DCM (20 mL). The suspension was stirred for 10 min until it became a clear solution, after which 2-nitrophenylsulphonylchloride (1.7 g, 7.7 mmol) was added. The reaction mixture was stirred at rt for 16 hr and then diluted with DCM (100 mL) and water (100 mL). The phases were separated and the aqueous phase was extracted with DCM (3×100 mL). The combined organic phase was washed with sat. NaHCO$_3$(aq) (15 mL), water (15 mL) and brine (15 mL), dried (MgSO$_4$), filtered and concentrated in vacuo to give the amine$^{174}$ 148 (0.78 g, 43%) as an yellow oil; R$_f$ 0.05 (90:10 DCM–MeOH); $\delta$H (500 MHz, MeOD); 8.03-8.00 (1H, m, Ar), 7.80-7.78 (1H, m, Ar), 7.76-7.73 (2H, m, Ar), 3.21 (2H, t, J 6.0, 2-H$_2$), 3.01 (2H, t, J 6.0, 1-H$_2$); $\delta$C (75 MHz, MeOD) 149.5 (Ar C-2), 135.5 (Ar C-1), 133.7 (Ar), 133.6 (Ar), 131.7, (Ar) 131.2 (Ar), 41.4 (C-2), 40.6 (C-1); v$_{max}$/cm$^{-1}$ (neat); 3736, 3650, 2918, 1541, 1275; m/z (ES) 268.1; HRMS Found: 268.0359, (C$_{8}$H$_{11}$N$_{3}$O$_4$S MH$^+$ requires 268.0362).
**N-(2-[(2-Bromophenyl)methyl]amino)ethyl)-2-nitrobenzene-1-sulfonamide (149)**

N-(2-aminoethyl)-2-nitrobenzene-1-sulfonamine (148) (0.43 g, 1.72 mmol) was added to 2-bromobenzaldehyde (0.6 ml, 5.5 mmol) in ethanol (15 mL) and stirred at 79 °C for 4 hr. Sodium borohydride (5 eq.) was added in small portions over 60 mins and reaction mixture stirred for 4 hr. The reaction mixture was concentrated *in vacuo*, partitioned between EtOAc (40 mL) and water (40 mL). The organic layer was then extracted with 0.5 M HCl (aq) (5 × 30 mL) and the combined aqueous layers were neutralised by the addition of 2 M NH₄OH. The aqueous layer was then extracted with DCM (5 × 20 mL), combined, dried (MgSO₄), filtered and concentrated *in vacuo* and purified by column chromatography eluting with DCM–EtOH–NH₄OH (84:14:2) to give the amino alcohol 149 (0.41 g, 57%); Rₚ 0.10 (90:10 DCM–MeOH); δH (500 MHz, CDCl₃); δC (125 MHz, MeOH); 8.30 (2H, d, J 8.7, Ns), 8.05 (2H, d, J 8.7, Ns), 7.55 (1H, d, J 7.5, Ar), 7.37 (1H, d, J 7.5, Ar), 7.29 (1H, t, J 7.5, Ar), 7.13 (1H, d, J 7.5, Ar), 3.89 (2H, s, benzyl H₂), 3.67 (2H, dd, J 5.5 and 4.9, 1-H₂), 2.79 (2H, dd, J 5.5 and 4.9, 2-H₂), 2.35; δC (75 MHz, MeOH); 149.2 (Ns), 136.49 (Ns), 132.8 (Ns), 132.7 (Ns), 128.84 (Ns), 138.8 (Ar C-2), 132.9 (Ar C-1), 130.4 (Ar), 128.8 (Ar), 126.2 (Ns), 124.1 (Ar), 111.6 (Ar), 60.7 (benzyl 1-C), 53.2 (C-1), 50.3 (C-2); νmax/cm⁻¹ (neat); 3392, 2938, 1439, 1275; m/z (ES) 416.02 and 418.02.
**tert-Butyl N-[(2-hydroxyethyl)amino]ethyl]carbamate (150)**

Et$_3$N (0.48 mL, 3.47 mmol) was added to a suspension of N-[(2-hydroxyethyl)ethylene diamine (0.28 mL, 2.60 mmol) in DCM (10 mL). The suspension was stirred for 10 min, after which di-tert-butyldicarbonate (0.38 g, 1.73 mmol) was added. The reaction mixture was stirred at rt for 16 hr and then diluted with DCM (10 mL) and water (10 mL). The phases were separated and the aqueous phase was extracted with DCM (3 x 10 mL). The combined organic phase was washed with sat. NaHCO$_3$(aq) (15 mL) and brine (15 mL), dried (MgSO$_4$) and concentrated in vacuo and purified by column chromatography eluting with DCM–EtOH–NH$_4$OH (84:14:2) to give the amine alcohol** 150 (0.21 g, 60%) as an amorphous colourless solid; R$_f$ 0.10 (90:10 DCM–MeOH); $\delta_H$ (500 MHz, CDCl$_3$): 4.97 (1H, bs, NH or OH), 3.66 (2H, m, hydroxyethyl 2-H$_2$), 3.23 (2H, dd, $J$ 11.2 and 5.6, 2-H$_2$), 2.78 (4H, m, 1-H$_2$, hydroxyethyl 1-H$_2$), 2.07 (2H, bs, NH or OH) 1.47 (9H, s, Boc); $\delta_C$ (75 MHz, CDCl$_3$): 156.2 (C=O), 80.6 (Boc 2-C), 61.0 (2-C), 50.7 (hydroxyethyl 2-C), 48.9 (hydroxyethyl 1-C), 40.4 (1-C), 28.4 (Boc 3-C); $\nu_{max}$/cm$^{-1}$ (neat); 3329, 2976, 2932, 1692, 1529, 1366, 1279, 1172; m/z (ES) 205.2; HRMS Found: 205.1555, (C$_9$H$_{20}$N$_2$O$_3$ MH$^+$ requires 205.1567).

**2-[(But-3-en-1-yl)amino]hydroxyethyl-1-ol (152)**

According to the procedure sodium iodide (55 mg, 0.37 mmol) was added to a solution of 4-bromo-1-butene (0.50 g, 3.7 mmol) and 2-aminoethanol (0.89 mL, 18.53 mmol) in MeOH (8 mL). The reaction mixture was heated under reflux for 2 hr, then cooled to rt and evaporated in vacuo. The residue was partitioned between sat. NaHCO$_3$(aq) (20 mL) and EtOAc (20 mL). The aqueous layer was made basic with 40% sodium hydroxide and extracted with EtOAc (3 x 15 mL). The combined organic layers were dried (MgSO$_4$) and concentrated in vacuo to afford the amino alcohol 152 (0.20 g, 54%) as a colourless oil; R$_f$ 0.10 (90:10 DCM–MeOH); $\delta_H$ (500 MHz, CDCl$_3$): 5.79 (1H, ddt, $J$ 17.2, 10.1 and 6.7, butenyl 3-H), 5.10 (1H, d, $J$ 17.2, butenyl 4-H$_A$), 5.05 (1H, d, $J$ 10.1, butenyl 4-H$_B$), 3.64 (2H, dd, $J$ 5.5 and 4.9, hydroxyethyl 2-H$_2$), 2.78 (2H, dd, $J$ 5.5 and 4.9, hydroxyethyl 1-H$_2$), 2.70 (2H, app t, $J$ 6.7, butenyl 2-H$_2$), 2.26 (2H, dd, $J$ 13.6 and 6.7, butenyl 1-H$_2$), 1.82 (2H, bs, NH, OH); m/z (ES) 116.2.
2-[(tert-Butylethylcarbamate)2-hydroxyethylamino]but-3-en-1-ol (156)

By General Method A4, using amine 150 (70 mg, 0.3 mmol) followed by SCX column and flash chromatography, eluting with DCM–EtOH–NH₄OH (84:14:2), gave the amino alcohol 156 (30 mg, 30%) as a brown oil; R_f 0.20 (90:10 DCM–MeOH); δ_H (500 MHz, MeOD); 5.64 (1H, ddd, J 17.5, 10.6 and 8.1, 3-H), 5.16 (1H, d, J 10.6, 4-Hₐ), 5.10 (1H, d, J 17.5, 4-Hₐ), 3.50-3.45 (2H, m, hydroxyethyl 2-H), 3.42-3.39 (2H, m, 1-H₂), 3.38 (1H, dd, J 8.1 and 5.4, 2-H), 3.20-3.17 (2H, m, ethylcarbamate 2-H₂), 3.02-2.97 (2H, m, hydroxyethyl 1-H₂), 2.72-2.65 (2H, m, ethylcarbamate 1-H₂), 2.62 (1H, bs, NH), 2.46 (2H, bs, OH), 1.32 (9H, s, Boc); δ_C (75 MHz, MeOD); 158.7 (C=O), 134.9 (hydroxybutene 3-C), 119.5 (hydroxybutene 4-C), 80.9 (Boc 2-C), 67.0 (ethylcarbamate 2-C), 63.2 (ethylcarbamate 1-C), 61.4 (hydroxybutene 2-C), 54.1 (hydroxyethyl 2-C), 52.4 (hydroxybutene 1-C), 49.6 (hydroxyethyl 1-C), 28.9 (Boc 3-C); ν_max/cm⁻¹ (neat); 3335, 3053, 2873, 1454, 1264; m/z (ES) 276.2.

(3E)-2-(Allylamino)-4-phenylbut-3-en-1-ol (157)

By General Method A3, using allylamine (0.15 mL, 1.69 mmol) filtered through a silica plug, eluting with DCM–MeOH (90:10) gave the amino alcohol 157 (0.34 g, 64%) as a yellow oil; R_f 0.10 (90:10 DCM–MeOH); δ_H (500 MHz, CDCl₃); 7.30 (2H, d, J 7.5, Ar), 7.23 (2H, t, J 7.5, Ar), 7.16 (1H, t, J 7.5, Ar), 6.49 (1H, d, J 16.0, 4-H), 5.94 (1H, dd, J 16.0 and 8.8, 3-H), 5.83 (1H, dddd, J 17.0, 10.3, 6.3 and 4.7, allyl 2-H), 5.12 (1H, dd, J 17.0 and 1.3, allyl 3-Hₐ), 5.0 (1H, dd, J 10.3 and 1.3, allyl 3-Hₐ), 3.64 (1H, dd, J 10.6 and 4.4, 1-Hₐ), 3.43 (1H, dd, J 10.6 and 8.0, 1-Hₐ), 3.31-3.25 (2H, m, 2-H and allyl 1-Hₐ), 3.12 (1H, d, J 6.3, allyl 1-Hₐ), 2.37 (2H, bs, NH and OH); δ_C (75 MHz, CDCl₃); 149.5 (Ar), 136.6 (4-C), 132.9 (allyl 2-C), 128.6 (Ar), 128.6 (Ar), 128.6 (Ar), 127.8 (3-C), 116.17 (allyl 3-C), 64.9 (1-C), 61.7 (2-C), 49.6 (allyl 1-C); ν_max/cm⁻¹ (neat); 3436, 2927, 1642, 1416; m/z (ES) 204.2; HRMS Found: 204.1387, (C₁₃H₁₇NO MH⁺ requires 204.1383).
(3E)-2-[(But-3-en-1-yl)-2-hydroxyethylamino]-4-phenylbut-3-en-1-ol (158)

By General Method A3, using amine 152 (0.20 g, 1 mmol), followed by flash chromatography, eluting with DCM–MeOH (90:10) gave the amino alcohol 158 (0.21 g, 62%) as a yellow oil; Rf 0.25 (90:10 DCM–MeOH); δ\textsubscript{H} (500 MHz, CDCl\textsubscript{3}); 7.36 (2H, d, J 7.5, Ar), 7.31 (2H, t, J 7.5, Ar), 7.25 (1H, d, J 7.5, Ar), 6.52 (1H, d, J 16.0, 4-H), 6.10 (1H, dd, J 16.0 and 8.4, 3-H), 5.81 (1H, dtt, J 17.2, 10.2 and 6.6, butenyl 3-H), 5.11 (1H, d, J 17.2, butenyl 4-H\textsubscript{A}), 5.07 (1H, d, J 10.2, butenyl 4-H\textsubscript{B}), 3.69-3.55 (4H, m, 1-H, hydroxyethyl 2-H), 3.52-3.45 (1H, m, 2-H), 2.86 (1H, dt, J 13.6 and 9.2, hydroxyethyl 1-H\textsubscript{A}), 2.70 (1H, dt, J 13.6 and 7.8, hydroxyethyl 1-H\textsubscript{B}), 2.65 (1H, dd, J 13.2 and 6.6, butenyl 2-H\textsubscript{A}), 2.59 (1H, dt, J 13.2 and 6.6, butenyl 2-H\textsubscript{B}), 2.45 (2H, bs, OH), 2.26 (2H, d, J 13.1 butenyl 1-H\textsubscript{2}). δ\textsubscript{C} (75 MHz, CDCl\textsubscript{3}); 136.7 (Ar-C1), 136.5 (C-4), 134.5 (butenyl C-4), 128.6 (Ar), 127.8 (Ar), 126.4 (Ar), 124.1 (C-3), 116.6 (butenyl C-3), 64.1 (2-C), 61.7 (1-C), 60.0 (hydroxyethyl 2-C), 51.6 (butenyl 2-C), 50.1 (hydroxyethyl 1-C), 33.1 (butenyl 1-C); ν\textsubscript{max}/cm\textsuperscript{-1} (neat); 3412, 2928, 1612, 1443; m/z (ES) 262.2. C\textsubscript{16}H\textsubscript{23}NO\textsubscript{2}
4-[(1E)-2-Phenylethenyl]-3-(allyl)-1,3-oxazolidin-2-one (162)\textsuperscript{177}

CDI (0.18 g, 1.1 mmol) and DBU (0.32 mL, 2.2 mmol) were added to a solution of 157 (0.20 g, 0.98 mmol) in THF (10 mL) and the resulting mixture was stirred at rt for 16 hr under N\textsubscript{2}. After this time the reaction mixture was concentrated in vacuo, re-dissolved in EtOAc (6 mL) and washed with brine (3 mL). The organic phase was then dried over MgSO\textsubscript{4}, filtered then concentrated in vacuo and the resulting yellow oil purified by flash chromatography eluting with EtOAc–MeOH (100:0 to 95:5) to give the title compound\textsuperscript{177} 162 (0.11 g, 49\%) as a yellow oil; R\textsubscript{f} 0.25 (90:10 DCM–MeOH); δ\textsubscript{H} (500 MHz, CDCl\textsubscript{3}); 7.39 (2H, d, J 7.5, Ar), 7.37-7.33 (2H, m, Ar), 7.32-7.28 (1H, m, Ar), 6.60 (1H, d, J 15.7, phenylethenyl 2-H), 5.99 (1H, dd, J 15.7 and 8.9, phenylethenyl 1-H), 5.82–5.70 (1H, m, allyl 2-H), 5.23 (1H, d, J 10.2, allyl-3-H\textsubscript{A}), 5.19 (1H, d, J 17.1, allyl 3-H\textsubscript{B}), 4.48 (1H, app t, J 8.5, 4-H), 4.40 (1H, dd, J 15.8 and 8.1, allyl 1-H\textsubscript{A}), 4.11 (1H, dd, J 15.8 and 4.7, allyl 1-H\textsubscript{B}), 4.04 (1H, dd, J 8.5 and 7.5, 5-H\textsubscript{A}), 3.57 (1H, dd, J 15.6 and 7.5, 5-H\textsubscript{B}); δ\textsubscript{C} (75 MHz, CDCl\textsubscript{3}); 157.8 (C=O), 136.0 (C-4), 135.3 (C-5), 128.8 (C-5a), 126.7 (C-6), 125.2 (phenylethenyl 2-C), 118.7 (allyl 3-C), 67.3 (C-5), 58.3 (C-4), 44.6 (allyl 1-C); ν\textsubscript{max}/cm\textsuperscript{-1} (neat); 3390, 3252, 2933, 2515, 2029, 1976, 1748; m/z (ES) 230.1.

4,5-Dihydropyrrolo[2,5-a]oxazol-2-one (163)\textsuperscript{177}

Grubbs’ catalyst 2\textsuperscript{nd} gen. (30 mg, 0.034 mmol) was added at rt to a solution of 162 (80 mg, 0.34 mmol) in DCM (20 mL). The resulting mixture was heated at 55 °C and stirred for 48 hr. After this time the reaction mixture was concentrated in vacuo and the resulting oil purified by flash chromatography eluting with EtOAc–Petrol (50:50) to give the title compound\textsuperscript{177} 163 (24 mg, 57 \%) as a brown oil; R\textsubscript{f} 0.75 (90:10 DCM–MeOH); δ\textsubscript{H} (300 MHz, CDCl\textsubscript{3}); 6.06 (1H, app dt, J 6.0 and 3.3, 4-H), 5.92 (1H, dd, J 6.0 and 3.0, 5-H), 4.79-4.69 (1H, m, 5a-H), 4.62 (1H, app t, J 8.5, 6-H\textsubscript{A}), 4.41 (1H, dd, J 3.3 and 2.0, 3-H\textsubscript{A}), 4.25 (1H, dd, J 8.5 and 5.1, 6-H\textsubscript{B}), 3.83 (1H, dd, J 3.3 and 2.0, 3-H\textsubscript{B}); δ\textsubscript{C} (75 MHz, CDCl\textsubscript{3}); 163.3 (C=O), 131.0 (C-4), 128.9 (C-5), 68.7 (C-6), 64.6 (C-5a), 54.8 (C-3); ν\textsubscript{max}/cm\textsuperscript{-1} (neat); 3353, 3005, 2981, 1690, 1275; m/z (ES) 126.05; HRMS Found: 126.0545, (C\textsubscript{6}H\textsubscript{7}NO MH\textsuperscript{+} requires 126.0550).
**tert-Butyl-N-((2-bromophenyl)(phenylsulfonyl)methyl)carbamate (226)**

By General Method B, using tert-butyl carbamate (0.50 g, 4.2 mmol), benzene sulfinic sodium salt (0.84 g, 6.3 mmol) and o-bromobenzaldehyde (1.16 g, 6.3 mmol), followed by filtration, washing with water (100 mL) and hexane (100 mL) gave the title compound (226) (1.57 g, 88%); R_f: 0.60 (10:90, EtOAc–hexane); δ_H (500 MHz, CDCl_3): 8.04–7.84 (2H, m, Ar), 7.67–7.51 (2H, m, Ar), 7.48–7.33 (5H, m, Ar), 6.60 (1H, bs, NH), 5.80 (1H, bs, CH), 1.28 (9H, s, Boc); δ_C (75 MHz, CDCl_3): 153.3 (C=O), 135.3 (Ar), 133.9 (Ar), 133.2 (Ar), 130.7 (Ar), 129.8 (Ar), 129.2 (Ar), 128.8 (Ar), 127.9 (Ar), 126.7 (Ar), 126.4 (Ar), 79.9 (Boc 2-C), 72.3 (1-C), 28.01 (Boc 3-C); ν_max/cm\(^{-1}\) (neat): 3055, 2978, 2306, 1726, 1422, 1264; HRMS Found: 227.9652 and 229.9632, (C_8H_7BrNO_2 MH\(^+\) requires 227.9654 and 229.9654 MH\(^+\) minus t-Bu–SO_2Ph). This compound has previously been prepared but characterisation data has not been reported.

**tert-Butyl-N-(1-[phenylsulfonyl]pent-4-en-1-yl)carbamate (228)**

By General Method B, using tert-butyl carbamate (3.74 g, 31 mmol), benzene sulfinic sodium salt (8.6 g, 46 mmol) and pentenal (5 mL, 35 mmol). After 4 days, followed by filtration, washing with water (5 × 100 mL) and hexane (5 × 100 mL), and drying to give the title compound (228) (8.06 g, 80%) as an amorphous white solid; R_f: 0.70 (10:90, EtOAc–hexane); δ_H (500 MHz, CDCl_3): 7.94–7.90 (2H, m, Ar), 7.69–7.51 (3H, m, Ar), 5.77 (1H, m, 4-H), 5.06 (2H, m, 5-H_2), 4.93 (1H, d, NH), 4.87 (1H, d, 1-H), 2.44–2.28 (2H, m, 3-H), 2.24–2.13 (1H, m, 2-H_A), 1.91–1.86 (1H, m, 2-H_B), 1.21 (9H, s, Boc); δ_C (75 MHz, CDCl_3): 153.5 (C=O), 136.8 (Ar), 135.8 (4-C), 133.8 (Ar), 129.2 (Ar), 129.0 (Ar), 116.7 (5-C), 80.7 (Boc 2-C), 70.0 (1-C), 29.3 (3-C), 27.9 (Boc 3-C), 25.6 (2-C); ν_max/cm\(^{-1}\) (neat): 3339, 2978, 1720, 1518, 1309, 1143; HRMS Found: 184.1332 (C_{10}H_18NO_2 requires MH\(^+\) 184.1332 minus t-Bu–SO_2Ph). This reaction was completed on 4.2 mmol scale with benzene sulfinic sodium salt (6.3 mmol) and pentenal (6.3 mmol) using General Method C and the yield was 76%.
1-[(8S, 9S)-1-Benzyl-6'-methoxycinchan-1-iurn-9-yl]-3-[3,5-
bis(trifluoromethyl)phenyl]urea bromide (222) 143

To a stirred solution (toluene 0.1 M) of 234 (0.20 g, 0.35 mmol) was added benzylbromide (1.0 eq.) and the solution was heated to 65 °C. After 12 hr, the mixture was allowed to cool to ambient temperature and concentrated *in vacuo* and purified by column chromatography eluting with ether-MeOH (100:0 to 85:15) the columned eluting with DCM-MeOH (100:0 to 90:10) to give the title compound (0.053 mg, 23%) as a yellow solid; Rₕ: 0.30 (90:10, DCM–MeOH); δH (500 MHz, CDCl₃); 8.69 (1H, d, J 4.7, 2'-H), 7.97 (1H, d, J 9.3, 8'-H), 7.69 (1H, bs, 5'-H), 7.61 (1H, d, J 4.7, 3'-H), 7.45 (1H, dd, J 9.3 and 2.6, 7'-H), 5.74 (1H, ddd, J 17.5, 10.3 and 7.5 vinyl 1-H), 4.95-5.10 (2H, m, vinyl 2-H), 4.72 (1H, d, J 10.7, 9-H), 4.00 (3H, s, OCH₃), 3.32 (1H, ddd, J 15.6, 10.5 and 2.3, 6-Hₐ), 3.28 (1H, ddd, J 13.6 and 9.9, 2-Hₐ), 3.16 (1H, app q, J 10.7, 8-H), 2.79 (1H, ddd, J 15.6, 13.8 and 4.9, 6-Hₐ), 2.56 (1H, ddd, J 13.6, 4.7 and 2.3, 2-Hₐ), 1.60-1.57 (3H, m, 7-Hₐ and 5-Hₐ), 1.56-1.54 (1H, br m, 4-H), 1.53-1.50 (2H, m, 7-Hₐ and 5-Hₐ), 1.47-1.40 (1H, br m, 3-H), 2 × NH not observed; m/z (ES) 669.3.

**Nitrobut-3-ene (204) 159**

According to **General Method C**, using 4-bromobutene (0.75 mL, 7.4 mmol), sodium nitrite (0.60 g, 8.4 mmol) followed by flash chromatography, eluting with ether–Hexane (5:95) gave the title compound 159 (0.32 g, 43%) as a yellow oil; Rₕ: 0.20 (5:95, ether–hexane); δH (500 MHz, CDCl₃); 5.78 (1H, ddd, J 17.0, 11.2 and 8.5, 3-H), 5.10 (1H, d, J 11.2, 4-Hₐ), 5.06 (1H, d, J 17.0, 4-Hₐ), 4.46-4.35 (2H, m, 1-H₂), 2.87-2.85 (2H, m, 2-H₂); δC (75 MHz, CDCl₃); 131.8 (3-C), 118.8 (4-C), 74.7 (1-C), 31.3 (2-C); Unable to observe MH⁺ in mass spectrometer.
**tert-Butyl(2-nitroethoxy)diphenylsilane (231)**

O\textsubscript{2}N\textsubscript{OTBDPS} General Procedure D. using nitroethanol (1.2 mL, 16.8 mmol), TBDPS-Cl (3.3 mL, 17.7 mmol), imidazole (2.28 g, 33.6 mmol), followed by flash chromatography, eluting with EtOAc–Hexane (10:90) gave the title compound\textsuperscript{178} (5.2 g, 93%); R\textsubscript{f}: 0.70 (10:90, EtOAc–hexane); \(\delta\textsubscript{H} \) (500 MHz, CDCl\textsubscript{3}); 7.35-7.28 (4H, d, \(J\textsubscript{7.4, Ar}\)), 7.25-7.10 (6H, m, Ar), 4.78 (2H, t, \(J\textsubscript{8.7, 1-H_2}\)), 4.23 (2H, t, \(J\textsubscript{8.7, 2-H_2}\), 1.29 (9H, s, \textsuperscript{1}Bu). \(m/z\) (ES) 330.2.
9-Amino-(9-deoxy)-epi-quinine (233)\textsuperscript{179}

Quinidine (6.13 mmol) and triphenylphosphine (2.11 g, 7.35 mmol) were dissolved in THF (30 mL) and the solution was cooled to 0 °C. DIAD (1.52 mL, 7.35 mmol) was added in one portion. A solution of diphenyl phosphoryl azide (1.63 mL, 7.35 mmol) in THF (13 mL) was then added dropwise at 0 °C. The mixture was allowed to warm to rt and stirred for 12 hr. The solution was then heated at 50 °C for 2 hr. Triphenylphosphine (2.29 g, 7.97 mmol) was then added and heating was maintained until the gas evolution had ceased (3 hr). The solution was cooled to rt, water (0.7 mL) was added, and the solution was stirred for 12 hr. The reaction mixture was concentrated in vacuo and the residue was dissolved in DCM (30 mL), then HCl\textsubscript{(aq)} (10 %, 30 mL) was added. The phases were separated then the aqueous phase was washed with DCM (3 × 30 mL), then sat. NH\textsubscript{3}OH was added (pH 12) and the aqueous layer was extracted with DCM (330 mL), dried (Na\textsubscript{2}SO\textsubscript{4}) and concentrated in vacuo. The crude material was purified by flash chromatography, eluting with EtOAc-MeOH then DCM–sat. methanolic ammonia-NH\textsubscript{3}OH (85:15.5:0.5) the title compound\textsuperscript{179} as yellowish viscous oil (0.84g, 40%). Note, some polar impurities were still present but it is easier to purify after the next step; R\textsubscript{f}: 0.05 (90:10, DCM–MeOH); δ\textsubscript{H} (500 MHz, CDCl\textsubscript{3}); 8.69 (1H, d, J 4.7, 2’-H), 7.97 (1H, d, J 9.3, 8’-H), 7.69 (1H, bs, 5’-H), 7.61 (1H, d, J 4.7, 3’-H), 7.45 (1H, dd, J 9.3 and 2.6, 7’-H), 5.74 (1H, ddd, J 17.5, 10.3 and 7.5 vinyl 1-H), 4.95-5.10 (2H, m, vinyl 2-H\textsubscript{2}), 4.72 (1H, d, J 10.7, 9-H), 4.00 (s, 3H, OCH\textsubscript{3}), 3.32 (1H, ddd, J 15.6, 10.5 and 2.3, 6-H\textsubscript{A}), 3.28 (1H, dd, J 13.6 and 9.9, 2-H\textsubscript{A}), 3.16 (1H, app q, J 10.7, 8-H), 2.79 (1H, ddd, J 15.6, 13.8 and 4.9, 6-H\textsubscript{B}), 2.56 (1H, ddd, J 13.6, 4.7 and 2.3, 2-H\textsubscript{B}), 1.60-1.57 (3H, m, 7-H\textsubscript{A} and 5-H\textsubscript{A}), 1.56-1.53 (1H, br m, 4-H), 1.52-1.48 (2H, m, 7-H\textsubscript{B} and 5-H\textsubscript{B}), 1.47-1.45 (1H, br m, 3-H), 2 × NH not observed; m/z (ES) 325.2.
A solution of a 233 (0.9 mmol, 0.26 g) in anhydrous THF (1.1 mL) was added slowly to a solution of 3,5-bis(trifluoromethyl)phenyl isocyanate (1.0 mmol, 0.26 g, 0.5) in anhydrous THF (3 mL) at 0 °C. The reaction mixture was allowed to warm to rt and stirred overnight. The resulting mixture was concentrated in vacuo. The residue was purified followed by flash chromatography, eluting with DCM–MeOH (90:10) then DCM–EtOH–NH₄OH (85:15:1) affording the title compound 180 as a pale yellow amorphous solid (0.345 g, 70%): Rf: 0.15 (90:10, DCM–MeOH); Rf 0.25 (90:10 DCM–MeOH); δH (300 MHz, MeOH): 8.66 (1H, d, J=4.6, 2'-H), 7.96–7.89 (3H, m, 8'-H, 5'-H, Ar) 7.79 (1H, d, J=2.8, Ar), 7.55 (1H, d, J=4.7, 3'-H), 7.43 (1H, s, Ar), 7.39 (1H, dd, J=9.2 and 2.6, 7'-H), 5.90 (1H, ddd, J=17.0, 10.5 and 6.1 vinyl 1-H), 5.65 (1H, dd, J=10.2 and 6.4), 5.16 (1H, d, J=17.4, vinyl 2-HA), 5.09 (1H, d, J=10.5, vinyl 2-HB), 4.75 (1H, d, J=10.5, 9-H), 4.01 (3H, s, OCH₃), 3.21 (3H, dt, J=14.3, 8.1, 6-HA and 2-HA) 2.98 (3H, dd, J=14.4, 9.6, 8-H, 6-HB and 2-HB), 2.71 (1H, m, 4-H), 2.27 (2H, q, J=12.7, 9.2, 7-HA and 5-HA), 1.19 (2H, m, 7-HB and 5-HB), 2 × NH not observed; m/z (ES) 579.2; HRMS Found: 579.2204 (C₂₉H₂₈F₆N₄O₂ MH⁺ requires 579.2189)
**tert-Butyl-N-[(1R, 2S)-1-(2-bromophenyl)-2-nitropent-4-en-1-yl] carbamate (221)**

By General Method E, using amino sulfone (226) (0.213 g, 0.5 mmol), nitrobutene (0.26 g, 2.5 mmol) and N-benzylquinium chloride (12 mol%), followed by flash chromatography, eluting with EtOAc–Hexane (90:10) gave the title compound (0.11 g, d.r. >95:<5, 59%); [α]$_D^{22}$ -17.3 (c. 0.5, CHCl$_3$); R$_f$: 0.40 (10:90, EtOAc–hexane); $\delta$$_H$ (500 MHz, CDCl$_3$); 7.62 (1H, d, $J$ 8.0, Ar), 7.34 (1H, t, $J$ 7.3, Ar), 7.31 (1H, d, $J$ 7.3, Ar), 7.23 (1H, d, $J$ 8.0, Ar), 5.75 (1H, ddd, $J$ 16.9, 9.4, 7.3, 4-H), 5.63 (1H, dd, $J$ 9.4, 1.1, 5-H$_B$), 5.43 (1H, d, $J$ 16.9, 1.1, 5-H$_A$), 5.21 (1H, d, $J$ 10.1, 1-H), 5.18-5.09 (1H, m, 2-H), 2.81 (1H, ddd, $J$ 13.0, 10.5, 7.3, 3-H$_A$), 2.69 (1H, ddd, $J$ 10.5, 7.3, 3-H$_B$), 1.47 (9H, s, Boc), NH not observed; $\delta$$_C$ (75 MHz, CDCl$_3$); 154.8 (C=O), 133.9 (Ar), 133.4 (2-C), 131.1 (Ar), 130.3 (Ar), 130.2 (Ar), 129.9 (Ar), 128.1 (Ar), 122.6 (1-C), 89.4 (4-C), 80.6 (Boc 2-C), 54.8 (5-C), 35.4 (3-C), 28.2 (Boc 3-C).; $\nu$$_{max}$/cm$^{-1}$ (neat); 3362, 2854, 1690, 1518; $m/z$ (ES) 407.1 and 409.2; HRMS Found: 407.0580, 409.0560 (C$_{16}$H$_{21}$BrN$_2$O$_4$ $M$$H^+$ requires 407.0574, 409.5752).

There was an additional fraction with syn isomer as the major component (d.r. 60:40) 13% yield.

**tert-Butyl-N-[(1R, 2R)-1-(2-bromophenyl)-2-nitropent-4-en-1-yl] carbamate**

R$_f$: 0.40 (10:90, EtOAc–hexane); $\delta$$_H$ (500 MHz, CDCl$_3$); 7.61 (1H, d, $J$ 8.0), 7.34 (1H, t, $J$ 7.5, Ar), 7.22 (2H, t, $J$ 7.6, Ar), 6.08 (1H, d, $J$ 8.6, NH), 5.80 (1H, ddd, $J$ 16.6, 9.6, 7.2, 2-H), 5.57 (1H, dd, $J$ 9.6, 1.5, 1-H$_A$), 5.25 (1H, dd, $J$ 16.6, 1.5, 1-H$_B$), 5.10 (2H, m, 5-H, 4-H), 2.95-2.86 (1H, m, 3-H$_A$), 2.75-2.66 (1H, m, 3-H$_B$), 1.47 (9H, s, Boc); $\delta$$_C$ (75 MHz, CDCl$_3$); 154.8 (C=O), 133.9 (Ar), 133.4 (2-C), 131.1 (Ar) 129.9 (Ar), 128.1 (Ar), 127.6 (Ar), 120.5 (1-C), 88.8 (4-C), 80.5 (Boc 2-C), 54.6 (3-C), 35.5 (3-C), 28.4 (Boc 3-C).; $\nu$$_{max}$/cm$^{-1}$ (neat); 3362, 2854, 1690, 1518; $m/z$ (ES) $m/z$ (ES) 407.1 and 409.2; HRMS Found: 407.0580, 409.0560 (C$_{16}$H$_{21}$BrN$_2$O$_4$ $M$$H^+$ requires 407.0574, 409.5752).
**tert-Butyl-N-[(2R, 3R)-1-[(tert-butyldiphenylsilyl)oxy]-2-nitrohept-6-en-3-yl]carbamate (235)**

By **General Method E**, using amino sulfone (228) (0.65 g, 2 mmol), nitro-compound (231) (3.3 g, 10 mmol) and N-benzylquininium chloride (12 mol%), followed by two concurrent flash chromatography columns; eluting with DCM–Hexane (50:50) gave the *title compound* (0.85 g, d.r. 80:20, 83%) then second column eluting with TBME–Hexane (8:92) to give the *title compound*: (0.68 g, d.r. ≥95:<5, 69%); [α]D^22 7.6 (c. 0.9, CHCl_3); R_f 0.30 (8:92, TBME–hexane); δ_H (500 MHz, CDCl_3): 7.71-7.64 (4H, m, Ar), 7.45-7.30 (6H, m, Ar), 5.80-5.67 (1H, ddd, J 16.3, 8.5 and 7.0, 6-H), 5.00 (1H, d J 8.5, 7-H_B), 4.98 (1H, d J 16.3, 7-H_A), 4.68 (1H, app bs, 2-H), 4.62 (1H, d, J 9.4, NH), 4.03-3.97 (1H, m, 3-H), 3.93 (1H, d, J 12.0, 1-H_B), 3.72 (1H, d, J 7.5, 1-H_A), 2.11 (1H, dt, J 16.9 and 7.0, 5-H_B), 1.99 (1H, dt, J 14.5 and 7.0, 5-H_A), 1.47-1.45 (2H, m, 4-H_2), 1.44 (9H, s, Boc), 1.02 (9H, s, tBu); δ_C (125 MHz, CDCl_3): 155.0 (C=O), 136.5 (7-C), 135.6 (Ar), 135.5 (Ar), 135.5 (Ar), 132.3 (Ar), 130.1 (Ar), 126.0 (Ar), 125.8 (Ar), 124.5 (Ar), 115.3 (7-C), 91.6 (3-C), 80.1 (Boc), 62.4 (1-C), 50.0 (3-C), 31.4 (5-C), 29.8 (4-C), 28.2 (Boc), 27.3 (SiC(CH_3)_3), 26.6 (tBu); ν_max/cm^−1 (neat): 3310, 2980, 1710, 1485; m/z (ES) 513.3; HRMS Found: 513.2782, (C_{28}H_{40}N_2O_5Si MH^+ requires 513.2779).

The minor diastereoisomer was isolated in 7% yield with >90:<10 d.r.
**tert-Butyl-N-[(2S, 3R)-1-{(tert-butyldiphenylsilyl)oxy}-2-nitrohept-6-en-3-yl) carbamate (235)**

(0.07 g, d.r. 90:10, 7%); Rf: 0.32 (8:92, TBDMS–hexane); δH (500 MHz, CDCl3); 7.62 (2H, d, J 7.0, Ar) 7.60-7.56 (2H, m, Ar), 7.45-7.30 (2H, m, Ar), 7.39 (4H, d, J 7.0, Ar), 5.72 (1H, ddd, J 16.0, 13.0 and 6.3, 6-H), 5.01 (1H, d J 13.0, 7-HB), 4.98 (1H, d J 16.0, 7-HA), 4.85 (1H, d, J 10.2, NH), 4.77 (1H, dd, J 9.2 and 4.0, 2-H), 4.22-4.14 (1H, m, 3-H), 3.93 (2H, app dd, J 11.3 and 4.0, 1-H2), 2.09 (2H, dd, J 14.0 and 6.3, 5-H2), 1.35 (2H, m, 4-H2), 1.44 (9H, s, Boc), 1.02 (9H, s, 'Bu); δc (125 MHz, CDCl3); 155.2 (C=O), 136.6 (6-C), 135.4 (Ar), 134.8 (Ar), 132.5 (Ar), 130.2 (Ar), 129.6 (Ar), 127.9 (Ar), 127.7 (Ar), 127.5 (Ar), 116.1 (7-C), 91.8 (3-C), 80.0 (Boc), 63.1 (1-C), 49.0 (3-C), 30.0 (5-C), 29.7 (4-C), 28.2 (Boc), 27.8 (SiC(CH3)3), 26.6 (Boc); νmax/cm⁻¹ (neat); 3310, 2980, 1710, 1485; m/z (ES) 513.3; HRMS Found: 513.2782, (C28H40N2O5Si MHz requires 513.2779).

In addition a mixture of both diastereoisomers was obtained with d.r. of 50:50 (5% yield).
**N-[1H-1,3-Benzodiazol-2-ylmethyl]quininium chloride (236)**

To a suspension of quinine (0.32 g, 1 mmol) in toluene (4 mL) was added 2-chloromethylbenzimidazole (0.18 g, 1.1 mmol), and the mixture was stirred at reflux for 3 h then cooled to rt and filtered. The crude material was purified by flash chromatography, eluting with DCM–MeOH (90:10) gave the title compound (0.32 g, 65%) as a pink solid; Rf: 0.32 (80:20, DCM–MeOH); δH (500 MHz, CDCl3); 8.78 (1H, d, J 4.6, 2'-H), 8.03 (1H, d, J 9.4, 8'-H), 7.92 (1H, d, J 4.8, 5'-H), 7.74-7.13 (5H, m, Ar), 6.76 (1H, d, J 1.7, Ar), 6.12-6.03 (1H, m, vinyl 1-H), 5.35-5.27-5.18 (2H, m, vinyl 2-H2), 4.76 (1H, t, J 9.5, 9-H), 4.15 (1H, t, J 9.5, 8-H), 3.97 (3H, s, OMe), 3.90-3.82 (2H, m, benzyl H2), 3.42 (1H, m, 6-HA), 2.79 (1H, m, 6-HB), 2.41 (2H, m, 2-HA and 3-H), 2.31 (1H, s, 2-HB), 1.89-1.98 (4H, m, 5-H2 and 7-H2), 1.03 (1H, m, 4-H), NH and OH not observed; m/z (ES) 455.2.

**N-[1H-1,3-Benzodiazol-2-ylmethyl]cinchonium chloride (237)**

To a suspension of cinchonine (0.29 g, 1 mmol) in toluene (4 mL) was added 2-chloromethylbenzimidazole (0.18 g, 1.1 mmol), and the mixture was stirred at reflux for 3 h then cooled to rt and filtered. The crude material was purified by flash chromatography, eluting with DCM–MeOH (90:10) gave the title compound (0.27 g, 58%) as a red solid; Rf: 0.15 (80:20, DCM–MeOH); δH (500 MHz, CDCl3); 8.87 (1H, d, J 4.6, 2'-H), 7.83-7.80 (2H, m, 8'-H and 5-H), 7.51-7.45 (3H, m, Ar), 7.27-7.16 (3H, m, Ar), 6.70-6.67 (1H, m, Ar), 6.60 (1H, bs, OH), 5.93 (1H, m, vinyl 1-H), 5.30-5.23 (2H, m, vinyl 2-H2), 4.85 (1H, m, 9-H), 4.71 (1H, t, J 5.2, 9-H), 4.07 (1H, t, J 11.2, 8-H), 3.97 (2H, m, benzyl H2), 2.62-2.55 (2H, m, 6-H2), 2.35-1.78 (4H, m, 5-H2 and 7-H2), 0.87-0.82 (1H, m, 4-H), NH and OH not observed; m/z (ES) 425.
N-(4-Bromobenzyl)-N,N-dimethyl-2-{(4-nitrophenyl)thioureido}-[tert-butyl]ethanaminium bromide (238)\textsuperscript{162}

According to modified\textsuperscript{166} procedure, di-\textit{tert}-butyl dicarbonate (1.40 g, 6.4 mmol) was added to a solution of valine (0.50 g, 4.3 mmol), NaOH (2 eq.) in THF–H\textsubscript{2}O (50:50, 20 mL) and stirred overnight. The reaction mixture was diluted with DCM (100 mL) and 1 M HCl\textsubscript{(aq)} (pH 2). The organic layer was washed with 1 M HCl\textsubscript{(aq)} (3 × 15 mL), brine (2 × 10 mL), dried (Na\textsubscript{2}SO\textsubscript{4}) and concentrated \textit{in vacuo}. The crude residue was dissolved in DCM (20 mL, 0.3 M) and HCTU (6.4 mmol), DIPEA (8.6 mmol) was added at 0 °C. Dimethyleamine (4 mL, 1 M in EtOH) was then added dropwise and the reaction mixture was vigorously stirred at rt. After 4 hr, the resulting solution was diluted with H\textsubscript{2}O (100 mL) and DCM (100 mL), the organic layer was separated, washed with 1 M HCl\textsubscript{(aq)} (3 × 15 mL), brine (2 × 10 mL), dried (Na\textsubscript{2}SO\textsubscript{4}) and concentrated \textit{in vacuo}. The crude product was dissolved TFA–DCM (2:8 mL), stirred at rt overnight. The resulting solution was diluted with H\textsubscript{2}O (100 mL) organic layer was extracted with H\textsubscript{2}O (3 × 50 mL) then the combined aqueous layer was basified with \textit{sat.} NaHCO\textsubscript{3}\textsubscript{(aq)} (pH 10) and extracted with DCM (3 × 30 mL). The combined organic phases were dried (Na\textsubscript{2}SO\textsubscript{4}), concentrated \textit{in vacuo}. Crude residue was filtered through a silica plug, eluting with DCM–MeOH (90:10) then dissolved in THF (10 mL) and added dropwise to LiAlH\textsubscript{4} (2mL in 1 M THF) at 0 °C. The reaction mixture was then heated at 75 °C for 24 h. The reaction mixture was cooled to 0 °C and H\textsubscript{2}O (0.08 mL), NaOH (0.16 mL) then H\textsubscript{2}O (0.24 mL) was added and stirred for 3 hr then filtered through celite and the filtrate concentrated \textit{in vacuo}. The crude residue was then dissolved into DCM (4 mL), and the isothiocyanate (5 mmol) was added and stirred overnight. The reaction mixture was concentrated \textit{in vacuo} then dissolved in a solution of MeCN (5.0 mL). Benzyl bromide (2 eq.), was added dropwise and the resulting mixture was stirred at rt overnight The reaction mixture was concentrated \textit{in vacuo} residue was purified by flash chromatography eluting with DCM–MeOH (100:0 to 90:10) to afford the title compound\textsuperscript{162} (0.27 g, 11%); \(R_f\): 0.40 (90:10, DCM–MeOH); \(\delta\)\textsubscript{H} (500 MHz, CDCl\textsubscript{3}): 10.54 (1H, s, NH), 9.42 (1H, d, \textit{J} 12.0, NH), 8.12 (2H, d, \textit{J} 8.1, Ar), 8.03 (2H, d, \textit{J} 8.1, Ar), 7.62 (2H, d, \textit{J} 7.3, Ar), 7.41 (2H, d, \textit{J} 7.3, Ar), 4.97-4.93 (1H, d, \textit{J} 12.0, benzyl H\textsubscript{A}), 4.65-4.62 (1H, d, \textit{J} 12.0, benzyl H\textsubscript{A});
12.0, benzyl H₈), 4.41-4.35 (1H, m, 2-H), 3.61-3.58 (2H, d, J 12.0, 1-H₂), 3.25 (3H, s, Me), 3.18 (3H s, Me), 1.13 (9H, s, t-Bu); δC (75 MHz, CDCl₃); 181.2 (C=S), 145.6 (Ar), 134.5 (Ar), 132.7 (Ar), 131.7 (Ar), 130.5 (Ar), 126.1 (Ar), 125.5 (Ar), 124.2 (Ar), 67.8 (benzyl CH₂), 67.5 (1-C), 56.3 (2-C), 50.6 (Me), 49.8 (Me), 37.1 (t-Bu 2-C), 26.4 (t-Bu 3-C); νmax/cm⁻¹ (neat); 2963, 1575, 1508, 1330, 1257, 1109, 851, 727; m/z (ES) 493.1; HRMS Found: 493.1269, (C₂₂H₃₀Br₂N₄O₂S MH⁺ requires 493.1273).
(2S)-(3-(3,5-Bis(trifluoromethyl)phenyl)thioureido)-(isopropyl)-N,N-dimethylacetamide (239)<sup>161</sup>

According to modified procedure<sup>166</sup>, di-tert-butyl dicarbonate (1.4 g, 6.4 mmol) was added to a solution of valine (0.5 g, 4.3 mmol), NaOH (2 eq.) in THF–H<sub>2</sub>O (50:50, 20 mL) and stirred overnight. The reaction mixture was diluted with DCM (100 mL) and 1 M HCl<sub>(aq)</sub> added until pH 2. The organic layer was washed with 1 M HCl<sub>(aq)</sub>, brine, dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated <i>in vacuo</i>. The crude residue was dissolved in DCM (20 mL) and HCTU (6.4 mmol), DIPEA (8.6 mmol) was added at 0 °C. Dimethylamine (2 mL, 1 M in EtOH) was then added dropwise and the reaction mixture was vigorously stirred at rt. After 4 h, the resulting solution was diluted with H<sub>2</sub>O (100 mL) and DCM (100 mL), the organic layer was separated, washed with 1 M HCl<sub>(aq)</sub> (3 × 30 mL), brine (2 × 15 mL), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated <i>in vacuo</i>. The crude residue was dissolved TFA–DCM (2:4 mL), stirred at rt overnight. The reaction solution was diluted with H<sub>2</sub>O (100 mL) and organic layer was extracted with H<sub>2</sub>O (3 × 30 mL) then the combined aqueous layer was basified with sat. NaHCO<sub>3</sub>(aq) (pH 10) and extracted with DCM (5 × 30 mL). The combined organic phases were dried (Na<sub>2</sub>SO<sub>4</sub>), concentrated <i>in vacuo</i>. The crude residue was filtered through a silica plug, eluting with DCM–MeOH (90:10) gave a crude material which was added a solution of isothiocyanate 11 (1.4 g, 5.18 mmol) in DCM (20 mL) at rt the crude material was added and the reaction was stirred at rt overnight, then concentrated <i>in vacuo</i> then purified by flash chromatography eluting with DCM–MeOH (100:0 to 90:10) to give the acetamide (239)<sup>161</sup> (0.58 g, 32%); R<sub>f</sub> 0.15 (90:10, DCM–MeOH) δ<sub>H</sub> (500 MHz, CDCl<sub>3</sub>); 9.35 (1H, s, NH), 8.40 (1H, d, <i>J</i> 7.7, NH), 8.03 (2H, s, Ar), 7.47 (1H, s, Ar) 5.25 (1H, app t, <i>J</i> 8.1. 1’-H), 3.38 (3H, s, Me), 3.05 (3H, s, Me), 2.08 (1H, tt, <i>J</i> 14.2 and 8.1, 1-H), 1.12 (3H, d, <i>J</i> 6.8, Me), 1.07 (3H, d, <i>J</i> 6.8, Me); <i>m/z</i> (ES) 416.2; C<sub>16</sub>H<sub>19</sub>F<sub>6</sub>N<sub>5</sub>O<sub>5</sub>
(1R,2R)-N,N-Bis(4-chloroquinolin-2-yl)cyclohexane-1,2-diamine (250)163

A flame-dried flask was charged with Pd(dba)$_2$ (0.057 g, 0.063 mmol), rac-BINAP (0.039 g, 0.063 mmol), sodium tert-butoxide (0.363 g, 3.78 mmol), (R,R)-diaminocyclohexane (0.143 g, 1.26 mmol), and 2,4-dichloroquinoline (0.5 g, 2.25 mmol), and the reaction vessel was placed under an argon atmosphere. Toluene (13 mL) was added, and the resulting red-brown solution was heated at 85 °C, after 3 hr, the reaction was cooled to 25 °C and diluted with EtOAc. The reaction mixture was washed with sat. NH$_4$Cl(aq) (3 × 30 mL), dried (Na$_2$SO$_4$) and concentrated in vacuo. Flash chromatography, eluting with EtOAc–Hexane (10:90) gave the title compound163 250 (0.20 g, 36%) as an amorphous yellow powder; R$_f$: 0.20 (10:90, EtOAc–Hexane); δ$_H$ (500 MHz, CDCl$_3$): 7.91 (2H, d, $J$ 8.2), 7.69 (2H, d, $J$ 8.2), 7.56 (2H, dd, $J$ 8.2 and 7.3), 7.24 (2H, dd, $J$ 8.2 and 7.3), 6.42 (2H, s), 5.75 (2H, bs), 4.09 (2H, m), 2.35 (2H, d, $J$ 12.0), 1.83 (2H, m), 1.50-1.34 (4H, m); δ$_C$ (75 MHz, CDCl$_3$): 156.8, 148.9, 142.6, 130.9, 126.5, 124.4, 122.9, 121.9, 112.6, 56.5, 33.1, 25.2; $\nu_{\text{max}}$/cm$^{-1}$ (neat); 3220, 2930, 1601; m/z (ES) 437.2; HRMS Found: 437.1295, (C$_{24}$H$_{22}$Cl$_2$N$_4$ $MH^+$ requires 437.1300).
(1R,2R)-N,N-Bis(4-(pyrrolidin-1-yl)quinolin-2-yl)cyclohexane-1,2-diamine (251)<sup>163</sup>

A microwave vial (10 mL) was charged with 250 (0.1 g, 0.23 mmol), pyrrolidine (0.6 mL, 4.6 mmol), and trifluoromethylbenzene (3 mL, 0.15 M). This suspension was heated at 200 °C and stirred in the microwave for 3.5 h. The reaction was then concentrated and purified by flash chromatography eluting with DCM–MeOH (95:5, to 80:20) to provide a light brown solid. This material was dissolved in dichloromethane and then washed with 3 M NaOH (4 x 10 mL), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated in vacuo. The material was then triturated with hexanes to afford the diamine (251)<sup>163</sup> as a light brown powder (73 mg, 71%); R<sub>f</sub>: 0.15 (95:5, DCM–MeOH); δ<sub>H</sub> (500 MHz, CDCl<sub>3</sub>): 7.73 (2H, d, J 7.8), 7.40 (2H, d, J 7.5), 7.40 (2H, dd, J 8.0 and 7.5), 7.00 (2H, dd, J 8.0 and 7.5), 5.82 (2H, bs), 5.27 (2H, s), 4.10 (2H, bs), 3.26 (4H, bs), 3.10 (4H, bs), 2.32 (2H, s), 1.90-1.70 (10H, m), 1.55-1.35 (4H, m); δ<sub>C</sub> (75 MHz, CDCl<sub>3</sub>): 153.2, 152.0, 125.0, 122.4, 119.9, 115.6, 88.6, 56.6, 53.4, 52.2, 31.8, 25.4, 24.3, 23.3; ν<sub>max</sub>/cm<sup>-1</sup> (neat): 3259, 3056, 2927, 2855, 2935, 1591, 1529; m/z (ES) 507.4; HRMS Found: 507.3239, (C<sub>38</sub>H<sub>38</sub>N<sub>6</sub>MH<sup>+</sup> requires 507.3236).

tert-Butyl N-[1-(benzenesulfonyl)-(phenyl)methyl]carbamate (253)<sup>181</sup>

By General Method B, using tert-butyl carbamate (0.50 g, 4.2 mmol), benzene sulfinic sodium salt (1.03 g, 6.3 mmol) and benzaldehyde (0.64 g, 6.3 mmol), followed by filtration, washing with water (100 mL) and hexane (100 mL) gave the amidosulfone<sup>181</sup> 253 (1.14 g, 78%) an amorphous white solid; R<sub>f</sub>: 0.45 (10:90, EtOAc–hexane); δ<sub>H</sub> (500 MHz, CDCl<sub>3</sub>): 7.91-7.90 (2H, d, J 7.2, Ar), 7.65-7.63 (1H, m, Ar), 7.55-7.52 (2H, d, J 7.3, Ar), 7.42-7.39 (5H, m, Ar), 5.93 (1H, d, J 10, NH), 5.74-7.72 (1H, d, J 10, CH), 1.26 (9H, bs, Boc); δ<sub>C</sub> (75 MHz, CDCl<sub>3</sub>): 153.5 (C=O), 136.8 (Ar), 133.9 (Ar), 129.8 (Ar), 129.8 (Ar), 129.4 (Ar), 129.0 (Ar), 128.9 (Ar), 128.7 (Ar), 81.2 (Boc 2-C), 73.9 (1-C), 28.0 (Boc 3-C); ν<sub>max</sub>/cm<sup>-1</sup> (neat): 3355, 2982, 1698, 1509, 1309, 1144; Due to instability, unable to get an accurate high mass for title compound. C<sub>18</sub>H<sub>21</sub>NO<sub>4</sub>S
**tert-Butyl N-[1-(benzenesulfonyl)-3-phenylpropyl]carbamate (255)**

By General Method B, using tert-butyl carbamate (0.50 g, 4.2 mmol), benzene sulfinic sodium salt (1.03 g, 6.3 mmol) and hydrocinnamaldehyde (0.84 g, 6.3 mmol), followed by filtration, washing with water (100 mL) and hexane (100 mL) gave the amidosulfone (255) (1.09 g, 69%) an amorphous white solid; Rf: 0.40 (10:90, EtOAc–hexane); δH (500 MHz, CDCl3): 7.90-7.87 (4H, d, J 7.4, Ar), 7.58-7.50 (6H, m, Ar), 7.32-7.16 (10H, m, Ar), 5.18 (1H, d, J, NH\textsuperscript{Rot A}), 5.02 (1H, d, J, NH\textsuperscript{Rot B}), 4.86 (1H, d, J, 1-H\textsuperscript{Rot B}), 4.59 (1H, d, J, 1-H\textsuperscript{Rot A}), 2.57-2.97 (6H, m, 3-H\textsuperscript{Rot B}, 3-H\textsuperscript{Rot A}, 2-H\textsuperscript{A}\textsuperscript{Rot B}, 2-H\textsuperscript{A}\textsuperscript{Rot A}), 2.57-2.97 (2H, m, 2-H\textsuperscript{B}\textsuperscript{Rot B}, 2-H\textsuperscript{B}\textsuperscript{Rot A}) 1.22 (9H, s, Boc\textsuperscript{Rot B}), 1.05 (9H, s, Boc\textsuperscript{Rot A}); δC (75 MHz, CDCl3); 153.5 (C=O), 136.8 (Ar), 133.9 (Ar), 129.8 (Ar), 129.8 (Ar), 129.4 (Ar), 129.0 (Ar), 128.9 (Ar), 128.7 (Ar), 81.2 (1-H\textsuperscript{A}), 34.8 (3-C), 28.0 (Boc 3-C); ν\textsubscript{max}/cm\textsuperscript{-1} (neat); 3355, 2982, 1698, 1509, 1309, 1144; Due to instability, unable to get an accurate high mass for title compound. C\textsubscript{18}H\textsubscript{21}NO\textsubscript{4}S

**tert-Butyl-N-(2-nitro-3-phenylpropyl)carbamate (257)**

By General Method E, using amino sulfone (253) (0.173 g, 0.5 mmol), nitroethane (0.17 mL, 2.5 mmol) and N-benzylquinium chloride (10 mol%), filtered through a silica plug, eluting with EtOAc–Hexane (90:10) gave the nitro amine (257) (0.11 g, d.r. 93:7. 82%) an amorphous white solid; Rf: 0.30 (10:90, EtOAc–hexane); δH (500 MHz, CDCl3): 7.39-7.29 (6H, m, Ar\textsuperscript{Maj and Min}), 7.27-7.21 (4H, m, Ar\textsuperscript{Maj and Min}), 5.57 (1H, app bs, NH\textsuperscript{Min}), 5.32 (1H, d, J 8.7, NH\textsuperscript{Maj}), 5.19 (1H, dd, J 8.9 and 6.4, 2-H\textsuperscript{Maj}), 5.10 (1H, app bs, 2-H\textsuperscript{Min}), 4.92 (2H, app bs, 3-H\textsuperscript{Maj and Min}), 1.53 (6H, d, J 6.4, 1-H\textsuperscript{Maj and Min}), 1.44 (18H, s, Boc\textsuperscript{Maj and Min}); δC (75 MHz, CDCl3); 155.4 (C=O\textsuperscript{Maj and Min}), 140.6 (Ar\textsuperscript{Maj and Min}), 129.1 (Ar\textsuperscript{Min}), 129.0 (Ar\textsuperscript{Maj}), 128.6 (Ar\textsuperscript{Maj}), 128.4 (Ar\textsuperscript{Min}), 126.8 (Ar\textsuperscript{Maj}), 126.4(Ar\textsuperscript{Min}, 86.7 (2-C\textsuperscript{Min}), 85.7 (2-C\textsuperscript{Maj}), 77.2 (Boc 2-C\textsuperscript{Maj and Min}), 57.4 (3-C\textsuperscript{Maj and Min}), 28.2 (Boc 3-C\textsuperscript{Maj and Min}), 17.0 (1-C\textsuperscript{Maj and Min}); ν\textsubscript{max}/cm\textsuperscript{-1} (neat); 3345, 1711, 1602, 1508; m/z (ES) 280.3.
tert-butyl N-(2-nitro-4-phenylpentan-3-yl)carbamate (258)\(^{157}\)

By General Method E, using amino sulfone (255) (0.18 g, 0.5 mmol), nitroethane (0.17 g, 2.5 mmol) and N-benzylquininium chloride (12 mol%), followed by flash chromatography, eluting with EtOAc–Hexane (90:10) gave the nitro amine\(^{157}\) 258 (0.12 g, d.r. 90:10, 63%) an amorphous white solid; R\(_f\): 0.40 (10:90, EtOAc–hexane); \(\delta\)\(_H\) (500 MHz, C\(_6\)D\(_6\)): 7.16–7.08 (4H, m, Ar), 7.06–7.01 (2H, m, Ar), 6.99 (2H, d, \(J\) 7.3, Ar), 6.91 (2H, d, \(J\) 7.3, Ar), 4.62 (1H, d, \(J\) 9.9, NH\(_{\text{Maj}}\)), 4.26 (1H, d, \(J\) 9.0, NH\(_{\text{Min}}\)), 4.23–4.19 (1H, m, 2-H\(_{\text{Min}}\)), 3.98 (1H, dq, \(J\) 6.8 and 4.6, 2-H\(_{\text{Maj}}\)), 3.86 (1H, m, 3-H\(_{\text{Maj}}\)), 3.75–3.67 (1H, m, 3-H\(_{\text{Min}}\)), 2.39 (2H, dd, \(J\) 14.0 and 7.7, 4-H\(_2\)\(_{\text{Maj}}\)), 2.28–2.20 (2H, m, 4-H\(_2\)\(_{\text{Min}}\)), 1.41 (9H, s, Boc\(_{\text{Min}}\)), 1.37 (9H, s, Boc\(_{\text{Maj}}\)), 1.30–1.13 (4H, m, 4-H\(_2\)\(_{\text{Maj}}\) and Min), 1.00 (3H, d, \(J\) 6.8, 1-H\(_3\)\(_{\text{Maj}}\)), 0.84 (3H, d, \(J\) 6.8, 1-H\(_3\)\(_{\text{Min}}\)); \(\delta\)\(_C\) (75 MHz, C\(_6\)D\(_6\)): 155.6 (C=O\(_{\text{Maj}}\)), 155.2 (C=O\(_{\text{Min}}\)), 141.0 (Ar\(_{\text{Maj}}\)), 140.8 (Ar\(_{\text{Min}}\)), 128.6 (Ar\(_{\text{Maj}}\)), 128.5 (Ar\(_{\text{Min}}\)), 128.4 (Ar\(_{\text{Maj}}\)), 128.2 (Ar\(_{\text{Min}}\)), 127.8 (Ar\(_{\text{Min}}\)), 126.3 (Ar\(_{\text{Maj}}\)), 85.7 (2-C\(_{\text{Maj}}\)), 85.4 (2-C\(_{\text{Min}}\)), 79.4 (Boc 2-C\(_{\text{Maj}}\)), 79.3 (Boc 2-C\(_{\text{Maj}}\)), 53.0 (3-C\(_{\text{Maj}}\)), 52.2 (3-C\(_{\text{Min}}\)), 33.9 (5-C\(_{\text{Maj}}\) and Min), 32.2 (4-C\(_{\text{Maj}}\)), 31.2 (4-C\(_{\text{Min}}\)), 28.2 (Boc 3-C\(_{\text{Maj}}\) and Min), 15.9 (1-C\(_{\text{Maj}}\)), 14.6 (1-C\(_{\text{Min}}\)); \(v_{\text{max}}/\text{cm}^{-1}\) (neat): 3315, 2985, 1687, 1520; \(m/z\) (ES) 381.2; HRMS Found: 381.1784, (C\(_{16}\)H\(_{24}\)N\(_2\)O\(_4\)\(_{\text{MNa}}\) requires 381.1784).

Benzyl (2-hydroxyethyl)carbamate (165)\(^{183}\)

According to the procedure\(^84\) a solution of benzyl chloroformate (4.7 mL, 3.3 mmol) added dropwise to the stirred solution of ethanolamine (1.81 mL, 30 mmol), NaHCO\(_3\) (3 eq.) in DCM (0.2 M) over 1 hr. The reaction mixture was left to stir for a further 12 hr and then concentrated in vacuo to give a crude mixture which was purified by flash chromatography, eluting with EtOAc–Hexane (10:90) gave the title compound\(^{183}\) (5.3g g, 91%) as a white amorphous solid; R\(_f\): 0.25 (10:90, EtOAc–hexane); \(\delta\)\(_H\) (500 MHz, CDCl\(_3\)): 7.48–7.27 (5H, m, Ar), 5.11 (2H, s, benzyl H\(_2\)), 3.73 (2H, d, \(J\) 4.8, 1-H\(_2\)), 3.37(2H, d, \(J\) 4.8, 2-H\(_2\)), 2.04 (1H, bs, OH or NH), NH or OH not observed; \(m/z\) (ES) 196.2;
Benzyl (2-oxoethyl)carbamate (260)\textsuperscript{184,185}

\[
\text{CbzHN} \rightarrow \text{C}
\]

To a stirred solution of DMSO (6.4 mL) in DCM (0.3 M) was added sulphur trioxide pyridine complex (7.20 g) at 0 °C. The resultant mixture was stirred for 15 mins and a solution of benzyl (2-hydroxyethyl)carbamate (2.0 g, 10 mmol), (1 eq.) in DCM (0.2 M) was added dropwise. After stirring for 1 hr at 0 °C, Et\textsubscript{3}N (3 eq.) was added, and the resulting mixture was allowed to warm into rt. After 30 mins, the reaction mixture was quenched with 10% HCl\textsubscript{(aq)} (60 mL) and the resulting mixture extracted with ethyl acetate (3 × 200 mL). The combined organic layers were washed with sat. NaHCO\textsubscript{3}(aq), brine then dried (MgSO\textsubscript{4}) and concentrated \textit{in vacuo} to give a crude mixture which was flash chromatography, eluting with EtOAc–Hexane (10:90) gave the title compound\textsuperscript{184,185} (0.874 g, 45%); R\textsubscript{f}: 0.10 (10:90, EtOAc–hexane) δ\textsubscript{H} (300 MHz, CDCl\textsubscript{3}); 9.66 (1H, d, J 5.0, 1-H), 7.44-7.28 (5H, m, Ar), 5.40 (1H, bs, NH), 5.14 (2H, s, benzyl CH\textsubscript{2}), 4.16 (2H, d, J 5.0, 2-H\textsubscript{2}); δ\textsubscript{C} (125 MHz, CDCl\textsubscript{3}); 196.2 (1-C), 136.1 (Ar), 128.5 (Ar), 128.3 (Ar), 128.1 (Ar), 67.2 (2-C), 51.7 (benzyl CH\textsubscript{2}), C=O not observed; m/z (ES) 194.1.

127
**tert-Butyl-N-[1-(benzenesulfonyl)-1-methyl-[N-benzoxycarbonylamino]carbamate (261)**

By **General Method B**, using **tert-butyl carbamate (0.45 g, 3.8 mmol)**, benzene sulfinic sodium salt (0.64 g, 3.8 mmol) and aldehyde 260 (0.54 g, 0.37 mmol), followed by filtration, washing with water (100 mL) and hexane (100 mL) then purified by flash chromatography eluting with Petrol–EtOAc (70:30) give the **title compound (261)** (0.43 g, 36%) an amorphous white solid; Rf: 0.15 (10:90, EtOAc–hexane); δH (300 MHz, CDCl3); 7.90 (4H, d, J 7.5, ArRotA and RotB), 7.61 (12H, t, J 7.5, ArRotA and RotB), 7.50 (4H, t, J 7.5, ArRotA and RotB), 5.91 (2H, d, J 10.3, NH RotA and RotB), 5.72 (1H, t, J 8.7, NHRotB), 5.10-4.96 (6H, m, benzyl RotA and RotB and 1-H RotA and RotB), 4.01-3.83 (1H, m, 2-HA RotA), 3.82-3.75 (1H, m, 2-HB RotB), 3.50-3.40 (1H, m, 2-HB RotA), 3.37-3.30 (1H, m, 2-HB RotB), 1.43 (9H, s, BocRotA), 1.20 (9H, s, BocRotB), NH RotA not observed; δC (75 MHz, CDCl3): 156.8 (C=O RotA and RotB), 153.9 (C=O RotA and RotB), 136.6 (Ar RotA and RotB), 136.1 (Ar RotA and RotB), 134.1(Ar RotA and RotB), 129.3 (Ar RotA and RotB), 129.1 (Ar RotA and RotB), 128.5 (Ar RotA and RotB), 128.1 (Ar RotA and RotB), 128.0 (Ar RotA and RotB), 80.8 (Boc 2-C RotA and RotB), 71.0 (1-C RotB), 69.9 (1-C RotA), 67.1 (benzyl CH2 RotA), 66.8 (benzyl CH2 RotB), 38.7 (2-C RotA and RotB), 28.3 (Boc 3-C RotB), 27.9 (Boc 3-C RotA); vmax/cm⁻¹ (neat); 3100, 3090, 1742, 1730, 1450; Unable to observe MH⁺ in mass spectrometer.

**tert-Butyl(3-bromopropoxy)diphenylsilane (263)**

By **General Procedure D**, using 3-bromopropanol (6.5 mL, 10 mmol), TBDPS-Cl (3.12 mL, 12 mmol) and imidazole (2.04 g, 30 mmol), filtered through a silica plug eluting with EtOAc–Hexane (10:90) gave the title compound (3.20 g, 85%) as a yellow oil; Rf: 0.60 (10:90, EtOAc–hexane); δH (500 MHz, CDCl3); 7.48-7.33 (4H, m, Ar), 7.25-7.10 (6H, m, Ar), 3.79 (2H, t, J 8.7, 3-H2), 3.57 (2H, m, 1-H2), 1.90 (2H, m, 2-H2), 1.32 (9H, s, Boc). Unable to observe MH⁺ in mass spectrometer.
**tert-Butyl(3-nitropropoxy)diphenylsilane (264)**

According to General Method C, using tert-butyl(3-bromopropoxy) diphenylsilane (263) (2.199 g, 5.8 mmol), sodium nitrite (0.80 g, 11.6 mmol), followed by flash chromatography, eluting with EtOAc–Petrol (20:80) gave the title compound (0.86 g, 43%) as slight yellow solid; Rf: 0.50 (10:90, EtOAc–hexane); δH (500 MHz, CDCl3): 7.48-7.33 (4H, m, Ar), 7.25-7.10 (6H, m, Ar), 4.68 (2H, m, 1-H2), 3.79 (2H, t, J 8.7, 3-H2), 1.90 (2H, m, 2-H2), 1.32 (9H, s, tBu); 178°

**tert-Butyl-N-(2-nitro)hept-6-en-3yl carbamate (265)**

By General Method E, using amino sulfone (228) (1.63 g, 5 mmol), nitroethane (1.7 mL, 25 mmol) and N-benzylquinium chloride (12 mol%), followed by flash chromatography, eluting with EtOAc–Hexane (90:10) gave the title compound (0.94 g, d.r. 90:10, 73%) as an amorphous solid; Rf: 0.4 (10:90, EtOAc–hexane); [α]D19 +18.1 (c. 1.59, CHCl3); δH (500 MHz, CDCl3); 5.77 (2H, ddt, J 17.0, 10.2 and 6.7 6-HMaj and Min), 5.03 (4H, app t, J 14.3, 7-H2Maj and Min), 4.88 (2H, d, J 9.1, NHMaj and Min), 4.69 (1H, dd, J 12.1 and 6.4, 2-HMaj), 4.51 (1H, m, 2-HMin), 3.98 (2H, app t, J 10.0, 3-HMaj and Min), 2.28-2.15 (2H, m, 5-HA Maj and Min), 2.15-2.05 (2H, m, 5-HB Maj and Min), 1.70-1.59 (2H, m, 4-HAMaj and Min), 1.53 (6H, d, J 6.4, 1-H3 Maj and Min), 1.45 (9H, s, BocMin), 1.45 (9H, s, BocMaj), 1.39-1.35 (2H, m, 4-HBMaj and Min); δC (125 MHz, CDCl3); 155.6 (C=O Min), 155.3 (C=O Maj), 136.80 (6-CMin), 136.7 (6-CMaj), 116.1 (7-CMin), 115.9 (7-CMaj), 85.64 (2-CMaj and Min), 79.96 (Boc 2-CMin), 79.83 (Boc 2-CMaj), 53.9 (3-CMin), 53.0 (3-CMaj), 30.0 (5-CMaj), 29.8 (5-CMin), 28.9 (4-CMaj and Min), 28.25 (Boc 3-CMaj), 28.0 (Boc 3-CMin), 16.3 (1-CMaj and Min); νmax/cm⁻¹ (neat); 3327, 2992, 1712, 1530. The minor diastereoisomer of this compound was subsequently crystallised from EtOAc:Hexanes. The crystal structure showed the syn relationship (see Section 0: Figure 39 and Section 6.8: Appendix 8: Table 16).
tert-Butyl (1-((tert-butyldiphenylsilyl)oxy)-2-nitro oct-7-en-4-yl)carbamate (266)

By General Method E, using amino sulfone (228) (0.256 g, 0.5 mmol), nitro-compound (264) (0.86 g, 2.5 mmol) and N-benzylquininium chloride (10 mol%), followed by two concurrent flash chromatography columns; eluting with DCM–Hexane (25:75) then second column eluting with TBME–Hexane (4:96) to give the title compound as an amorphous solid (0.19 g, d.r. ≥90:10, 63%); Rf: 0.20 (4:96, TBME–Hexane); δH (500 MHz, CDCl3); 6.49 (2H, d, J 7.2, NH), 5.72 (1H, ddd, J 16.9, 12.9 and 6.5, 6-H), 5.04–4.98 (2H, m, 7-H2), 4.51 (1H, app dt, J 15.1 and 7.2, 2-H), 4.27 (1H, app ddd, J 11.3, 8.5 and 3.7, 5-H), 2.10–2.02 (2H, m, 4-H2), 2.00–1.92 (1H, m, 5-HA), 1.75–1.66 (1H, m, 5-HA), 1.55 (9H, s, Boc), 1.21 (3H, d, J 7.2, 1-H3); δC (125 MHz, CDCl3); 161.2 (q J 39.1, C=O), 150.9 (C=O), 136.3 (6-C), 116.4 (7-C), 87.1 (Boc 2-C), 61.1 (2-C), 48.7 (3-C), 30.0 (4-C), 27.4 (Boc 3-C), 27.2, (5-C), 17.3 (1-C) νmax/cm⁻¹ (neat); 3100, 3090, 1742, 1730, 1450.

tert-Butyl-N-(2-nitro-3-methyl-[N-benzyloxy carbonylamino])carbamate (267)

By General Method E, using amino sulfone (213) (0.22 g, 0.5 mmol), nitroethane (0.17 g, 2.5 mmol) and N-benzylquininium chloride (12 mol%), followed by flash chromatography, eluting with EtOAc–Hexane (30:70) gave title compound (79 mg, d.r. 60:40, 43%) as an amorphous solid; Rf: 0.15 (30:70, EtOAc–hexane); δH (500 MHz, CDCl3); 7.33 (10H, m, Ar), 5.54 (1H, bs, NH), 5.30 (1H, d, J 10.6 NH), 5.20 (2H, s, benzyloxycarbonylMaj), 5.09 (2H, s, benzyloxy carbonylMin), 4.84-4.77 (1H, app bs, 2-HMin), 4.76-4.67 (1H, m, 3-HMaj), 4.18 (1H, d, J 10.6, 2-HMaj), 4.13 (1H, m, 3-HMin), 3.92-3.84 (1H, m, 1-HAMaj), 3.79 (1H, dd, J 14.4 and 7.5, 1-HBMaj), 3.43 (1H, dd, J 13.6 and 7.5, 1-HAMin), 3.32 (1H, m, 1-HAMin), 2.19-2.12 (3H, m, 3-H3Maj), 1.90 (1H, d, J 6.5, 3-H3Min), 1.59 (9H, s, BocMaj), 1.42 (9H, s, BocMin), 2 × NH not observed; δC (75 MHz, CDCl3); 159.7 (C=OMaj and Min), 158.3(C=OMaj and Min), 129.3 (ArMaj and Min), 128.5 (ArMaj and Min), 128.2 (ArMin and Min), 128.1 (ArMin and Min), 81.1 (2-CMaj), 81.0 (2-CMin), 78.1 (Boc 2-CMaj), 78.0 (Boc 2-CMin), 69.7 (2-CMaj and Min), 67.2 (3-CMin), 67.0 (3-CMaj), 53.3 (4-
C\textsuperscript{Maj}), 52.2 (4-C\textsuperscript{Min}), 28.2 (Boc 3-C\textsuperscript{Maj}), 27.9 (Boc 3-C\textsuperscript{Maj}), 16.4 (1-C\textsuperscript{Maj} and Min); \nu\textsubscript{max}/\text{cm}\textsuperscript{-1} (neat); 3389, 2997, 1732, 1717, 1640, 1580; m/z (ES) 367.17.

**Benzyl tert-butyl hept-6-ene-2,3-diyldicarbamate (269)**

By General Method F, using nitro adduct (265) (2.6 g, 10 mmol) in THF (25 mL), LiAlH\textsubscript{4} (21 mL of 1 M solution), H\textsubscript{2}O (0.8 mL), NaOH (1.6 mL), H\textsubscript{2}O (2.4 mL). The crude material was then dissolved in THF (0.1 M) and benzyl chloroformate (14 mL, 10 mmol), E\textsubscript{3}N (3 eq.) was added and the reaction stirred for 18 h. give a crude material which was purified by flash chromatography, eluting with DCM–MeOH (100:0 to 95:5) gave the title compound (2.14 g, 59%); R\textsubscript{f}: 0.35 (10:90, EtOAc–hexane); \delta\textsubscript{H} (500 MHz, MeOH): 7.58 (2H, d, J 8.3, Ar), 7.11–7.01 (3H, m, Ar), 5.50 (1H, ddt, J 17.1, 10.4 and 6.6, 6-H), 4.73 (1H, dd, J 17.1 and 1.4, 7-H\textsubscript{A}), 4.66 (1H, dd, J 10.4 and 1.4, 7-H\textsubscript{B}), 4.10 (2H, s, benzyl H\textsubscript{2}), 3.89–3.81 (1H, m, 2-H), 3.48 (1H, m, 1-H), 1.87 (1H, dt, J 14.0 and 6.6, 5-H\textsubscript{A}), 1.77 (1H, dt, J 14.0, 6.6, 5-H\textsubscript{B}), 1.31 (1H, dddd, J 14.0, 9.0, 7.0, 4.1, 4-H\textsubscript{A}), 1.20-1.05 (10H, m, 4-H\textsubscript{B} and Boc), 0.9 (3H, d, J 6.7, 1-H\textsubscript{3}), 2 × NH not observed; \delta\textsubscript{C} (125 MHz, MeOH): 169.1 (C=O), 154.2 (C=O), 138.8 (6-C), 136.0 (Ar), 132.2 (Ar), 129.3 (Ar), 128.7 (Ar), 115.4 (7-C), 75.7 (Boc 2-C), 63.4 (benzyl), 62.3 (3-C), 55.4 (2-C), 32.2 (4-C), 31.3 (5-C), 28.8 (Boc 3-C), 15.6 (1-C); \nu\textsubscript{max}/\text{cm}\textsuperscript{-1} (neat); 3308, 2987, 1750, 1712, 1528; m/z (ES) 363.4.
**tert-Butyl ((2S,3R)-2-benzamidohept-6-en-3-yl)carbamate (270)**

By General Method F, using nitro adduct (265) (2.6 g, 10 mmol) in THF (25 mL), LiAlH₄ (21 mL of 1 M solution), H₂O (0.8 mL), NaOH (1.6 mL), H₂O (2.4 mL). The crude amine was dissolved in DCM (0.1 M) and benzyl anhydride (2.22 g, 10 mmol) and E₃N (3 eq.) was added and the was stirred for 18 hr. The reaction mixture was then concentrated *in vacuo* and purified by flash chromatography, eluting with EtOAc–Hexane (90:10) gave the *title compound* (1.83 g, 55%); Rₛ: 0.40 (20:80, EtOAc–Hexane); δₜ (500 MHz, MeOH); 7.85 (2H, d, J 7.5, Ar), 7.57 (1H, J 7.5, Ar), 7.49-7.46 (2H, m, Ar) 5.89 (1H, ddt, J 17.1, 10.2 and 6.6, 6-H), 5.08 (1H, dd, J 17.1 and 1.4, 7-Hₐ), 5.05 (1H, dd, J 10.2 and 1.4, 7-Hₐ), 4.22-4.20 (1H, m, 3-H), 3.63–3.60 (1H, m, 2-H), 1.87 (1H, dt, J 14.0 and 6.6, 5-Hₐ), 1.77 (1H, dt, J 14.0 and 6.6, 5-Hₐ), 1.41 (9H, s, Boc), 1.37 (1H, m, 4-Hₐ), 1.31 (1H, ddd, J 14.0, 9.0, 7.0, 4.1, 4-Hₐ), 1.26 (3H, d, J 6.7, 1-Hₐ), 2 × NH not observed; δₑ (125 MHz, MeOH); 158.2 (C=O), 158.3 (C=O), 148.1 (6-C), 138.0 (Ar), 128.6 (Ar), 128.4 (Ar), 128.1 (Ar), 115.2 (7-C), 75.7 (Boc 2-C), 62.3 (3-C), 55.4 (2-C), 32.2 (4-C), 31.3 (5-C), 28.8 (Boc 3-C), 15.6 (1-C); νₓ max/cm⁻¹ (neat):3340, 2968, 1703, 1618; m/z (ES) 333.22; HRMS Found: 333.2174, (C₁₉H₂₈N₂O₃ MH⁺ requires 333.2172).
**tert-Butyl (2-(1,3-dioxoisindolin-2-yl)hept-6-en-3-yl)carbamate (271)**

By General Method F, using nitro adduct (265) (2.6 g, 10 mmol) in THF (25 mL), LiAlH₄ (21 mL of 1 M solution), H₂O (0.8 mL), NaOH (1.6 mL), H₂O (2.4 mL). The crude amine was dissolved in toluene (0.1 M) and phthalic anhydride (2.22 g, 10 mmol) and E₃N (3 eq.) was added and the reaction mixture was heated to reflux for 48 hrs. The reaction mixture was then concentrated *in vacuo* and purified by flash chromatography, eluting with EtOAc–Hexane (50:50) gave the title compound 271 (1.22 g, 34%) as an amorphous white solid; Rₛ 0.40 (20:80, EtOAc–Hexane); δ_H (500 MHz, CDCl₃); 8.06–8.03 (2H, m, Phth_M, 7.96–7.93 (2H, m, Phth_M), 7.87–7.79 (2H, m, Phth_M), 7.75–7.70 (2H, m, Phth_M), 5.86–5.69 (2H, m, 6-H_M and M), 5.05–4.99 (4H, m, 7-H_M and M), 4.44 (2H, d, J 9.8, NH_M), 4.34 (1H, app q, J 7.1, 2-H_M), 4.18 (1H, app q, J 7.1, 2-H_M), 4.22–4.14 (1H, m, 3-H_M), 4.12–4.04 (1H, m, 3-H_M), 2.20–2.02 (4H, m, 4-H_M and M), 1.54 (6H, dd, J 7.7, 1-H_M and M), 1.50–1.42 (4H, m, 5-H_M and M), 1.41 (18H, s, Boc_M and M); δ_C (125 MHz, CDCl₃); 168.9 (C=O_M), 168.3 (C=O_M), 155.8 (C=O_M) 155.6 (C=O_M), 137.6 (6-C_M), 137.0 (6-C_M), 136.0 (Ar_M), 133.84 (Ar_M), 131.87 (Ar_M), 131.80 (Ar_M), 123.24 (Ar_M), 123.13 (Ar_M), 115.2 (7-C_M), 79.1 (Boc 2-C_M), 78.8 (Boc 2-C_M), 52.6 (2-C_M), 52.5 (2-C_M), 50.7(3-C_M), 50. (3-C_M), 31.1 (4-C_M), 30.5 (4-C_M), 30.1 (5-C_M), 29.2 (5-C_M), 28.2 (Boc 3-C_M), 28.1 (Boc 3-C_M), 15.6 (1-C_M), 14.0 (1-C_M); νmax/cm⁻¹ (neat): 3301, 2980, 1730, 1715, 1496; m/z (ES) 359.2; HRMS Found: 359.1971, (C₂₀H₂₆N₂O₄ MH⁺ requires 359.1965).
**tert-Butyl (2-(2,2,2-trifluoroacetamido)hept-6-en-3-yl)carbamate (272)**

By General Method F, using nitro adduct (265) (0.26 g, 1 mmol) in THF (25 mL), LiAlH₄ (2.1 mL of 1 M solution), H₂O (0.08 mL), NaOH (0.16 mL), H₂O (0.24 mL), then trifluoroacetyl chloride (1.2 eq.), followed by flash chromatography, eluting with EtOAc–Hexane (90:10) gave the title compound (0.11 g, 33%); Rᵣ: 0.30 (20:80, EtOAc–Hexane); δH (500 MHz, CDCl₃): 6.49 (2H, d, J 7.2, NH), 5.72 (1H, ddd, J 16.9, 12.9 and 6.5, 6-H), 5.04–4.98 (2H, m, 7-H₂), 4.51 (1H, app dt, J 15.1 and 7.2, 2-H), 4.27 (1H, app ddd, J 11.3, 8.5 and 3.7, 5-H), 2.10–2.02 (2H, m, 4-H₂), 2.00–1.92 (1H, m, 5-Hₐ), 1.75–1.66 (1H, m, 5-Hₐ), 1.55 (9H, s, Boc), 1.21 (3H, d, J 7.2, 1-Hₐ); δC (125 MHz, CDCl₃): 161.2 (q, J 39.1, C=O), 150.9 (C=O), 136.3 (6-C), 116.1 (q, J 288.1, CF₃, Maj), 116.4 (7-C), 87.1 (Boc 2-C), 61.1 (2-C), 48.7 (3-C), 30.0 (4-C), 27.4 (Boc 3-C), 27.2, (5-C), 17.3 (1-C); νmax/cm⁻¹ (neat): 3290, 2993, 1723, 1610, 1485; m/z (ES) 325.2.

**tert-Butyl 2-(1-(1,3-dioxoisindolin-2-yl)ethyl)-5-(pyridin-3-ylmethyl) pyrrolidine-1-carboxylate (279)**

By General Method H, using 271 (43 mg, 0.12 mmol), 3-bromopyridine (0.14 mmol), followed by flash chromatography, eluting with DCM–EtOH-NH₄OH (97:2:1 to 84:14:2) gave the title compound (16 mg, d.r. >95:<5, 31%); Rᵣ: 0.1 (97:2:1 DCM–EtOH-NH₄OH); δH (500 MHz, CDCl₃): 8.09 (2H, d, J 8.1, pyridinyl 2-H and 4-H), 7.59–7.49 (4H, m, Ar), 7.42 (1H, m, pyridynyl 6-H), 7.11 (1H, app s, pyridinyl 5-H), 4.29 (2H, m, 5-H and ethyl 1-C), 3.75 (1H, ddd, J 15.1, 7.2 and 2-H), 2.89 (1H, d, J 13.6, 5-methyl Hₐ) 2.52 (1H, J 13.6, 5-methyl Hₐ), 1.57 (2H, dd, J 8.2, 5.4, 4-H₂), 1.50–1.37 (2H, m, 3-H₂), 1.25 (9H, s, Boc), 1.11 (3H, d, J 8.0, ethyl 2-H₃); δC (125 MHz, CDCl₃): 175.57 (Phth), 173.41 (Phth), 162.0 (C=O) 147.8(pyridinyl 2-C), 139.2 (pyridinyl 4-C), 135.3 (Phth), 124.9 (Phth), 136.8 (pyridinyl 2-C), 135.3 (pyridinyl 6-C), 125.7 (pyridinyl 5-C), 77.4 (Boc 2-C), 61.7 (2-C), 49.3 (ethyl 1-C), 40.8 (benzyl 5-C), 33.5 (3-C), 32.2 (5-C), 28.5 (Boc 3-C), 28.4 (4-C), 15.7 (ethyl 2-C); νmax/cm⁻¹ (neat): 3330, 2980, 1722,1716, 1601; m/z (ES) 435.3; HRMS Found: , (C₂₅H₂₉N₅O₄ MH⁺ requires ). Note: 51% of starting material was also recovered.
(2R,5R)-tert-Butyl 2-((S)-1-(1,3-dioxoisoindolin-2-yl)ethyl)-5-(2-ethoxy-2-oxoethyl)pyrrolidine-1-carboxylate (281)

To a solution of 271 (0.16 g, 0.4 mmol) in DCM (7 mL), was added ethyl acrylate (2.4 mmol), followed by Hoveyda-Grubbs 2nd generation catalyst (2.5 mol%) as a solid. The solution was stirred for 24 h, at which time another portion of catalyst (2.5 mol%) was added. The solution stirred for a further 72 h, concentrated in vacuo. The crude material was dissolved in DMF–THF, cooled to -78 °C and NaOEt (1.5 eq.) was added. After 40 min, sat. NH₄Cl(aq) was added. The aqueous phase was extracted with EtOAc (3 × 30 mL) The combined organic layers were washed with water (2 × 10 mL), brine (1 × 10 mL), dried with MgSO₄, filtered and concentrated in vacuo followed by flash chromatography, eluting with EtOAc–Hexane (90:10) gave the title compound (281) (0.11 g, d.r. 65:35, 59%); Rₗ: 0.35 (20:80, EtOAc–Hexane); δ₁H (500 MHz, CDCl₃); 7.85–7.78 (8H, m, Ar), 4.49 (1H, ddd, J 15.5, 9.6 and 1.5, 5-H₅Maj), 4.41 (1H, dd, J 15.5, 9.6 and 3.5, 5-H₅Min), 4.35 (2H, m, 2-H₅Maj and Min), 4.29 (2H, dt, J 7.3 and 3.1, ethyl 1-H₅Maj and Min), 4.18 (1H, q, J 7.2, ethyl 2-H₅Maj), 4.17 (1H, q, J 7.2, ethyl 2-H₅Min), 2.83 (1H, dd, J 15.5 and 3.5, 5’H₅Maj), 2.87 (1H, dd, J 15.5 and 3.5, 5’H₅Min), 2.78 (1H, dd, J 15.5 and 3.5, 5’H₈Maj), 2.74 (1H, dd, J 15.5 and 3.5, 5’H₈Min), 2.21 (6H, d, J 6.2, ethyl 2-H₂), 2.10–1.97 (2H, m, 4-H₅Maj and Min), 1.93 (2H, m, 3-H₅Maj and Min), 1.82–1.71 (4H, m, 3-H₅Maj and Min and 4-H₈Maj and Min), 1.52 (9H, s, BocMin), 1.43 (9H, s, BocMaj), 1.26 (3H, d, J 7.1 OCH₂CH₃Maj), 1.25 (3H, t, J 7.1 OCH₂CH₃Min); δ₁C (125 MHz, CDCl₃); 175.6 (C=O), 175.4 (C=O), 173.4 (Phth C=O and Min) 158.3 (C=O), 157.9 (C=O), 137.9 (Phth C=O and Min), 136.8 (Phth Maj and Min), 126.6 (Phth Maj and Min), 79.2 (BocMaj), 79.0 (BocMaj), 64.6 (5-C₅Maj and Min), 64.5 (ethyl 2-C₅Maj and Min), 59.0 (OCH₂CH₃Maj and Min), 54.3 (2-C), 53.9 (2-C), 37.3 (5’ethyl-C), 36.5 (5’ethyl-C), 27.3 (3-C₅Maj and Min), 27.5 (4-C₅Maj and Min), 26.1 (BocMin), 26.0 (BocMaj), 24.5 (2’ ethyl CH₃ and Min), 17.0 (OCH₂CH₃ and Min); νmax/cm⁻¹ (neat); 3289, 1714,1705; m/z (ES) 431.2; HRMS Found: 431.1738, (C₂₁H₂₇N₂O₄ MH⁺ requires 431.1732).

Note: the following conditions were also attempted but the diastereoselectivity obtained was the same as above (65:35). (i) NaOMe (1.5 eq.) in DMF–THF -78 °C; (ii) K’Bu (1.5 eq.) in DMF–THF -78 °C; (iii) K’Bu (1.5 eq.) in DMF -78 °C.
**Benzyl tert-butyl (1-((tert-butylidiphenylsilyl)oxy)hept-6-ene-2,3-diyl) dicarbamate (283)**

By General Method F, using nitro adduct (235) (1.06 g, 2 mmol), in THF (5 mL), LiAlH₄ (5 mL of 1 M solution), H₂O (0.16 mL), NaOH (0.32 mL), H₂O (0.48 mL). Note LiALH₄ partially removed TBDPS group therefore the crude residue is dissolved in DMF (0.3 M), TBDPS-Cl (0.52 mL, 2 mmol), imidazole (3 eq.) were added and stirred for 18 h then water (100 mL) and DCM (20 mL) was added. The phases were separated and the aqueous phase was extracted with DCM (3 × 20 mL). The combined organic phase was washed with sat. NaHCO₃(aq) (3 × 20 mL), water (2 × 20 mL), and brine (1 × 20 mL), then dried (MgSO₄) and concentrated in vacuo to give a crude amine which was dissolved in DCM (0.1 M). NaHCO₃(aq) (3 eq.) and benzyl chloroformate (0.28 mL, 2 mmol) were added and the reaction stirred for 18 h. to give a crude material which was purified by flash chromatography, eluting with EtOAc–Hexane (90:10) gave the title compound 283 (0.59 g, 48%); Rf: 0.30 (20:80, EtOAc–Hexane); δ_H (500 MHz, CDCl₃); 7.63 (4H, dd, J 7.5 and 1.5, Ar), 7.45–7.30 (11H, m, Ar), 5.86–5.72 (1H, m, 6-H), 5.38 (1H, t, J 7.8, 2-H), 5.12–4.91 (3H, m, 3-H and 7-H₂), 3.86 (1H, d, J 9.3, benzyl Hₐ), 3.80 (2H, m, 1-H₂), 3.75 (1H, d, J 9.3, benzyl Hₐ), 2.17–2.02 (2H, m, 5-H₂), 1.57 (2H, dd, J 12.3, 5.4, 4-H₂), 1.43 (9H, s, Boc), 1.08 (9H, s, t-Bu), 2 × NH not observed; δ_C (125 MHz, CDCl₃); 156.3 (C=O), 156.0 (C=O), 137.7 (6-C), 135.7 (Ar), 132.6 (Ar), 130.4 (Ar), 135.5 (Ar), 134.9 (Ar) 130.3 (Ar), 130.1 (Ar), 129.8 (Ar), 128.6 (Ar), 128.4 (Ar), 128.2 (Ar), 128.1 (Ar), 115.3 (7-C), 79.2 (Boc 2-C), 66.9 (benzyl CH₂), 63.7 (1-C), 53.5 (2-C), 52.8 (3-C), 32.5 (4-C), 30.3 (5-C), 30.0 (SiC(CH₃)₃), 28.4 (Boc 3-C), 26.9 (SiC(CH₃)₃); ν_max/cm⁻¹ (neat): 3297, 2993, 1720, 1601; m/z (ES) 617.2; HRMS Found: 617.3419, (C₃₆H₄₈N₂O₇Si M⁺ requires 617.3405).
**tert-Butyl ((2R)-1-((tert-butylidiphenylsilyl)oxy)-2-((2,4-dimethoxybenzyl)amino)hept-6-en-3-yl)carbamate (282)**

By **General Method F**, using nitro adduct (235) (3.08 g, 6 mmol), in THF (15 mL), LiAlH₄ (13 mL of 1 M solution), H₂O (0.54 mL), NaOH (0.96 mL), H₂O (1.44 mL). Note LiAlH₄ partially removed TBDPS group therefore the crude residue is dissolved in DMF (0.3 M), TBDPS-Cl (1.56 mL, 6 mmol), imidazole (3 eq.) were added and stirred for 18 h then water (100 mL) and DCM (40 mL) was added. The phases were separated and the aqueous phase was washed with **sat. NaHCO₃(aq)** (3 × 40 mL), water (2 × 40 mL), and brine (1 × 40 mL), then dried (MgSO₄) and concentrated in vacuo to give a crude amine which was dissolved in MeOH (0.2 M) and 2,4-dimethoxybenzaldehyde (0.33 g) was added then the reaction heated to reflux for 12 hr. After the reaction had cooled to rt, NaBH₄ (5eq.) was added and left to stir for 3 hours. The reaction mixture was concentrated in vacuo, partitioned between EtOAc (40 mL) and water (40 mL), the organic layer was extracted with 0.5 M HCl(aq) (5 × 30 mL) and the combined aqueous layers were neutralised by the addition of 2 M NH₄OH(aq) (pH 10). The aqueous layer was then extracted with chloroform (5 × 30 mL), combined, dried (MgSO₄), filtered and concentrated in vacuo followed by flash chromatography, eluting with EtOAc–DCM (90:10) gave the **title compound** (1.63 g, 43%); Rₚ: 0.10 (20:80, EtOAc–Hexane); δₜ (500 MHz, CDCl₃): 7.66–7.60 (4H, m, Ar), 7.45–7.33 (6H, m, Ar), 7.10 (1H, d, J 8.1, DMB 6-H), 6.42 (1H, d, J 2.4, DMB 3-H), 6.40 (1H, dd, J 8.1 and 2.4, DMB 5-H), 5.79 (1H, ddt, J 17.0, 9.9 and 6.6, 6-H), 5.41 (1H, bs, NH), 4.97 (1, d, J 17.0, 7-HA), 4.92 (1H, d, J 9.9, 7-H₉), 3.81-3.78 (4H, m, 3-H, OMe), 3.75 (3H, s, OMe), 3.78-3.74 (3H, m, 2-H, 1-H₂), 3.68 (2H, s, benzyl), 2.07 (2H, dd, J 13.7 and 6.8 5-Hₐ), 2.01 (1H, dd, J 14.9 and 6.8, 5-Hₐ), 1.53-1.46 (2H, m, 4-H₂), 1.43 (9H, s, Boc), 1.08 (9H, s, tBu), NH not observed; δC (125 MHz, CDCl₃): 163.7 (C=O), 159.1 (DMB 4-C), 155.9 (DMB 2-C), 137.7 (6-C), 134.9 (Ar), 133.9 (Ar), 132.3 (Ar), 129.2 (DMB 6-C), 128.9 (Ar), 126.9 (Ar), 126.9 (Ar), 127.9 (Ar), 127.8 (Ar), 127.8 (Ar), 120.5 (DMB 1-C), 113.7 (7-C), 102.9 (DMB 6-C), 97.7 (DMB 3-C), 76.4 (Boc), 63.0 (1-C), 55.3 (2-C), 55.2 (3-C), 30.7 (5-C), 29.7
(4-C), 27.6 (Boc 3-C), 26.8 (Bu), 25.7 (Bu); $\nu_{\text{max}}$ ($\text{cm}^{-1}$ (neat); 3310, 2983, 1716, 1620; $m/z$ (ES) 632.9; C$_{37}$H$_{52}$N$_2$O$_5$Si.

**tert-Butyl ((R)-1-((R)-3-(2,4-dimethoxybenzyl)-2-oxooxazolidin-4-yl)pent-4-en-1-yl)carbamate (284)**

TBAF (2.5 mL, 1 M in THF) was added to 282 (1.21 g, 2 mmol) in THF (0.5 M) and stirred for 2 h. H$_2$O (5 ml) was added and the aqueous layer was extracted with DCM (3 × 15 mL), dried (MgSO$_4$), concentrated *in vacuo* then filtered through a plug of silica eluting with DCM-EtOAc (75:25) to give the crude *amino alcohol*. The amino alcohol was dissolved in DMF (0.13 M) and CDI (4.5 eq.) was added then mixture was heated at 110 °C for 18 h until consumption. The reaction mixture was then concentrated *in vacuo* and purified by SCX solid phase extraction eluting with *sat* NH$_3$ in MeOH then flash column chromatography eluting with EtOAc–Hexane (50:50) gave 284 (0.52 g, 62%); $\delta$H (500 MHz, MeOH) 7.24 (1H, d, $J$ 8.2, DMB 6-H), 6.59 (1H, d, $J$ 2.4, DMB 3-H), 6.53 (1H, dd, $J$ 8.2, 2.4, DMB 5-H), 5.84 (1H, ddt, $J$ 17.0, 10.1, 6.0, pentenyl 4-H), 5.18–4.92 (2H, m, pentenyl 5-H$_2$), 4.58 (1H, d, $J$ 14.8, 3-benzyl H$_A$), 4.42 (1H, d, $J$ 14.8, 3-benzyl H$_B$), 4.24 (1H, dd, $J$ 9.2, 5.7, 1-H$_A$), 4.16–4.07 (2H, m, 1-H$_B$, pentenyl 1-H), 3.86 (3H, s, OMe), 3.82 (3H, s, OMe), 3.60 (1H, ddd, $J$ 9.2, 5.1 and 1.9, 2-H), 2.18 (1H, dt, $J$ 14.2 and 6.0, pentenyl 3-H$_B$), 2.10 (1H, dt, $J$ 14.2 and 6.0, pentenyl 3-H$_B$), 1.49 (9H, s, Boc), 1.42-1.30 (2H, m, pentenyl 2-H$_2$), $\delta$C (75 MHz, MeOD) 162.7 (C=O), 160.7 (DMB 4-C), 160.4 (DMB 2-C), 158.4 (Boc), 138.6 (pentenyl 4-C), 132.5 (DMB 1-C), 117.4 (DMB 6-C), 116.1 (pentenyl 5-C), 105.8 (DMB 5-C), 99.4 (DMB 3-C), 72.8 (Boc 3-C), 64.3 (1-C), 59.1 (2-C), 56.0 (OMe), 55.9 (OMe), 49.8 (3-C), 40.8 (benzyl 1-C), 31.4 (4-C), 30.7 (5-C), 28.8 (Boc 3-C); $m/z$ (ES) 421.7% C$_{22}$H$_{32}$N$_2$O$_6$
A solution of 282 in DCM (125 mL) at 0 °C was treated with thioanisole (2.00 mL, 19.0 mmol) and trifluoroacetic acid (30.6 mL, 0.456 mol). The mixture was stirred at rt for 40 min. The reaction mixture was then concentrated in vacuo to give the crude amino alcohol. The amino alcohol was dissolved in DMF (0.13 M) and CDI (1.3 eq.) was added then mixture was heated at 110 °C for 18 h until consumption of the starting material. The reaction mixture was then concentrated in vacuo and purified by SCX solid phase extraction eluting with sat NH₃ in MeOH then flash column chromatography eluting with EtOAc–Hexane (50:50) gave 285 (0.52 g, 62%); 7.52 (2H, dd, J 8.1, 1.6 Arₖₐₔ and Rot B), 7.49–7.46 (6H, m, Arₖₐₔ and Rot B), 7.33–7.22 (12H, m, Arₖₐₔ and Rot B), 6.90 (1H, d, J 8.1, DMB 6-Hₖₐₔ), 6.86 (1H, d, J 8.1, DMB 6-Hₖₐₔ), 6.35 (1H, d, J 2.4, DMB 3-Hₖₐₔ), 6.33 (1H, d, J 2.4, DMB 3-Hₖₐₔ), 6.31 (1H, d, J 8.4, DMB 5-Hₖₐₔ) 6.30 (1H, d, J 8.2, DMB 5-Hₖₐₔ), 5.73–5.60 (2H, m, 3-Hₖₐₔ and Rot B), 4.90 (1H, d, J 17.1, 4-Hₖₐ₈ Rot B), 4.90 (1H, d, J 17.2, 4-Hₖₐ₈ Rot A), 4.82–4.79 (2H, m, 4-Hₖₐ₈ Rot A and Rot B), 4.22 (1H, t, J 15.1, 2-methyl Hₖₐ₈ Rot A), 3.93 (1H, d, J 15.1, 2-methyl Hₖₐ₈ Rot B), 3.89 (2H, d, J 15.5, 2-methyl Hₖₐ₈ Rot B), 3.79 (2H, bs, NHₖₐ₈ Rot A and Rot B), 3.65 (3H, s, OMeₖₐ₈ Rot A), 3.65 (6H, s, OMeₖₐ₈ Rot A and Rot B), 3.62 (1H, d, J 5.2, 5-Hₖₐ₈ Rot B), 3.61 (1H, d, J 5.2, 5-Hₖₐ₈ Rot A), 3.59 (1H, d, J 5.7, 4-Hₖₐ₈ Rot A), 3.56 (1H, d, J 5.7, 4-Hₖₐ₈ Rot B), 3.50 (3H, s, OMe Rot B), 2.75 (1H, d, J 8.5, 1-methylHₖₐ₈ Rot A), 2.66–2.49 (1H, m, 1-methylHₖₐ₈ Rot A), 2.36 (1H, t, J 8.5, 1-methylHₖₐ₈ Rot B), 2.29 (1H, t, J 7.9, 1-methylHₖₐ₈ Rot B), 1.95–1.84 (2H, m, butenyl 3-Hₖₐ₈ Rot A and Rot B), 1.77–1.66 (2H, m, butenyl 3-Hₖₐ₈ Rot A and Rot B), 1.62 (2H, m, butenyl 2-Hₖₐ₈ Rot A and Rot B), 1.37 (2H, m, butenyl 2-Hₖₐ₈ Rot A and Rot B), 1.10 (9H, s, 'Bu Rot A), 0.97 (9H, s, 'Bu Rot B); δC (125 MHz, CDCl₃); 163.7 (C=O Rot A and B), 159.1 (DMB 4-C Rot A and B), 157.7 (DMB 2-C Rot B), 157.6 (DMB 2-C Rot A), 136.9 (Ar Rot A), 136.6 (Ar Rot B), 134.9 (Ar Rot B), 134.8 (Ar Rot A), 134.7 (Ar Rot A), 134.3 (Ar Rot B), 133.9 (Ar Rot B), 132.27 (Ar Rot A), 132.1 (DMB 1-C Rot A and B), 129.3 (Ar Rot A), 128.9 (Ar Rot A), 128.8 (Ar Rot B), 128.5 (Ar Rot B), 126.9 (Ar Rot B), 126.8 (Ar Rot A), 126.5 (Ar Rot B), 126.1 (Ar Rot A), 120.5 (DMB 3-C Rot A and B), 113.7 (7-
C^{Rot A and B}, 102.9 (DMB 5-C^{Rot A and B}), 97.7 (DMB 6-C^{Rot A}), 96.9 (DMB 6-C^{Rot B}), 63.0 (4-C^{Rot B}), 62.8 (4-C^{Rot A}), 59.8 (5-C^{Rot A and B}), 55.5 (OMe^{Rot A}), 55.4 (OMe^{Rot B}), 54.5 (5-methyl C), 54.3 (5-methyl C^{Rot B}), 54.0 (OMe^{Rot A and B}), 38.7 (2-methyl C^{Rot A and B}), 30.7 (butenyl 2-C^{Rot A}), 29.7 (butenyl 2-C^{Rot B}), 27.6 (butenyl 1-C^{Rot A and B}), 26.0 (Si(CH$_3$)$_3$^{Rot A}), 25.9 (Si(CH$_3$)$_3$^{Rot B}), 21.80 (tBu^{Rot A and B}); $\nu_{\text{max}}$/cm$^{-1}$ (neat); m/z (ES) 559.7.
(1R,5R,7aR)-5-[(2-Chlorophenyl)methyl]-2-(2,4-dimethoxybenzyl)-1-(hydroxymethyl)tetrahydro-1H-pyrrolo[1,2-c]imidazolidin-3-one (289)

By General Method H, using 285 (0.20 g, 0.45 mmol), 1-bromo-2-chlorobenzene (0.54 mmol), followed by flash chromatography, eluting with EtOAc–Hexane (90:10) gave 288 (0.21 g, 71%) however analysis of 500 MHz 1H NMR spectrum was non trivial; 1 M TBAF (0.12 mL) was added to 288 in THF (0.5M) and stirred for 2 h. H2O (5 ml) was added and the aqueous layer was extracted with DCM (3 × 5 mL), dried (MgSO4) and passed through a plug of silica eluting with DCM-EtOH-Et3N (90:9:1) to give the title compound (65 mg, d.r. 65:35, 46%); After purification, the sample became contaminated with grease from the highvac. Rf 0.15 (97:2:1 DCM–EtOH-NH2OH); δH (500 MHz, CDCl3); 7.40 (1H, dd, J 8.0 and 1.8, chlorobenzyl 3-HMaj), 7.38 (1H, dd, J 8.0 and 1.8, chlorobenzyl 3-HMin), 7.33 (2H, dt, J 8.0 and 1.8, chlorobenzyl 5-HMaj and Min), 7.19 (2H, m, ArMaj and Min), 7.14 (2H, m, ArMaj and Min), 7.13 (2H, t, J 8.0, DMB 6-HMaj and Min), 6.47 (1H, d, J 2.4, DMB 5-HMin), 6.46 (1H, d, J 2.4, DMB 5-HMaj), 6.43 (2H, dd, J 8. and 2.4, DMB 3-HMaj and Min), 4.58 (1H, d, J 14.9, 2-benzyl HbMaj), 4.51 (1H, d, J 15.0, 2-benzyl HbMin), 4.28 (1H, d, J 14.9, 2-benzyl HaMaj), 4.23 (2H, ddd, J 11.5, 7.0 and 4.8, 7-HMaj and Minor), 4.18 (1H, d, J 15.0, 2-benzyl HaMin), 3.79 (3H, s, OMe), 3.78 (3H, s, OMe), 3.78 (6H, s, OMe), 3.72–3.65 (4H, m, 1-methyl H2Min and 1-CMaj and Min) 3.51 (2H, ddd, J 9.8, 5.7 and 2.7, 1-methy H2Maj), 3.26 (2H, dt, J 4.5 and 3.2, 4-HMaj and Min), 3.13 (1H, dd, J 13.8 and 6.4, 4-benzyl HA Maj), 3.08 (1H, dd, J 13.8 and 6.5, 4-benzyl HA Min), 2.91 (1H, dd, J 13.8 and 6.4, 4-benzyl HaMaj), 2.90 (1H, dd, J 13.8 and 6.5, 4-benzyl HB Maj), 2.27 (2H, ddd, J 14.2, 7.2, 6.6 and 1.7, 5-Hb Maj and Min), 2.04 (2H, ddd, J 6.6, 4.8 and 1.7, 6Hb Maj and Min), 2.00–1.93 (2H, m, 5-HAMaj and Min), 1.93–1.82 (2H, m, 6-HAMaj and Min), 2× OH not observed; δc (125 MHz, CDCl3); 164.3 (3-C (C=O)Maj), 163.7 (3-C (C=O)Min), 160.5 (DMB 4-CMin), 160.4 (DMB 4-CMaj), 158.3 (DMB 1-CMin), 158.1 (DMB 1-CMaj), 135.9 (ArMin) 135.8 (ArMaj), 133.8 (ArMin), 133.7 (Ar), 130.8 (DMB 2-CMin), 130.7 (DMB 1-CMaj), 130.3 (ArMin), 130.2 (ArMaj), 128.6 (ArMin), 126.9 (ArMaj), 126.8 (ArMin), 126.6 (ArMaj), 125.9 (ArMin), 125.8 (ArMaj), 117.8 (DMB 6-CMin), 117.8 (DMB 6-CMaj), 104.8 (DMB 5-CMaj), 104.2 (DMB 5-CMin), 98.5 (DMB 3-CMaj and Min), 62.8 (1-methylMaj), 62.5 (1-methylMin), 60.3 (5-CMin), 59.7 (5-CMaj), 59.1 (1-
C_{Maj}^\text{Maj} \), 59.0 (1-C_{Min}^\text{Min} \), 58.2 (7\alpha-C_{Maj}^\text{Maj} \), 58.1 (7\alpha-C_{Maj}^\text{Maj} \), 55.3 (O\text{Me}_{Maj}^\text{Maj} \), 54.8 (O\text{Me}_{Min}^\text{Min} \), 54.7 (O\text{Me}_{Maj}^\text{Maj} \), 54.6 (O\text{Me}_{Min}^\text{Min} \) 39.6 (2-benzyl_{Maj}^\text{Maj} \), 39.2 (2-benzyl_{Min}^\text{Min} \), 38.7 (5-methyl_{Maj}^\text{Maj} \), 38.6 (5-methyl_{Min}^\text{Min} \), 31.0 (6-C_{Min}^\text{Min} \), 30.9 (6-C_{Maj}^\text{Maj} \), 28.2 (7-C_{Min}^\text{Min} \), 27.9 (7-C_{Maj}^\text{Maj} \); HRMS Found: 431.1738 (C_{23}H_{27}ClN_{2}O_{4} M^{+} requires 431.1732).
Benzyl tert-butyl (1-((tert-butyldiphenylsilyl)oxy)hept-6-ene-2,3-diyl) dicarbamate (292)

By General Method H, using 285 (0.14 g, 0.26 mmol), 1-bromo-2-chlorobenzene (0.54 mmol), followed by flash chromatography, eluting with EtOAc–Hexane (90:10) gave 291 (94 mg, 57%). However analysis of 500 MHz 1H NMR spectrum was non trivial; 1 M TBAF (0.12 mL) was added to 291 in THF (0.5M) and stirred for 2 h. H2O (5 ml) was added and the aqueous layer was extracted with DCM (3 × 5 mL), dried (MgSO4) and passed through a plug of silica eluting with DCM-EtOH-NH4OH (90:9:1) to give 292 (32 mg, d.r. 65:35, 54%); Rf: 0.15 (97:2:1 DCM–EtOH-NH4OH); δH (500 MHz, CDCl3); 8.49 (1H, dd, J2.0 and 0.8, pyridinyl 2-H); 8.46 (1H, dd, J4.8 and 2.0, pyridinyl 6-H); 7.23 (1H, ddd, J7.8, 4.8 and 0.8 , pyridinyl 3-H); 7.04 (1H, d, J 8.3, DMB 6-HM); 6.98 (1H, d, J 8.3, DMB 6-HM); 6.37 (1H, dd, J 8.3 and 2.4, DMB 4-H); 6.31 (1H, d, J 2.4, DMB 2-H); 4.54 (1H, d, J 15.2, 2' benzyl HA); 4.17–4.07 (1H, m, 2' benzyl HB); 3.94 (2H, d, J 13.7 and 9.6, 4-HM); 3.91 (2H, d, J 15.2, 1HM and Min); 3.80 (3H, s, OMeMaj); 3.77 (3H, s, OMeMin); 3.64–3.60 (2H, m, 3' benzyl); 3.45 (3H, s, OMe); 2.96 (1H, dd, J 13.8 and 6.0, 6' benzyl HB); 2.80 (1H, dd, J 13.8 and 7.3 , 6' benzyl HA); 1.80 (1H, dt, J 9.8, 5.0, 6H); 1.61–1.44 (2H, m, 5-HA and 6-HA); 1.26 (1H, t, J 7.1, 5-HB); 1.04 (9H, s, tBu); 0.98 (9H, s, tBu); δC (125 MHz, CDCl3); 164.3 (C=OMaj), 163.7 (C=OMin), 160.5 (DMB 4-CMin), 160.4 (DMB 4-CMaj), 158.2 (DMB 1-CMin), 158.1 (DMB 1-CMin), 150.8.0 (pyridinyl 2-C), 147.6 (pyridinyl 4-C), 136.8 (pyridinyl 6-C), 135.3 (pyridinyl 6-C), 133.1 (DMB 1-C), 125.7 (pyridinyl 5-C), 117.9 (DMB 1-CMin), 117.8 (DMB 1-CMaj), 104.8 (DMB 5-CMin), 104.2 (DMB 5-CMin), 98.5 (DMB 3Min), 98.5 (DMB 3Maj), 62.8 (4-C) 62.5 (4-CMaj), 61.0 (4-CMin), 59.7 (1-CMin), 58.9 (1-CMaj), 58.3 (7-CMin), 58.2(7-CMaj), 55.4 (OMeMaj), 54.1 (1-methylMin and Maj), 55.5 (OMeMin), 55.4(OMeMaj), 55.4 (OMeMin), 40.2 (2-benzyl), 39.7 (5-methyl), 31.6 (5-C), 26.8 (tBu), 26.1 (6-C); νmax/cm⁻¹ (neat); ; m/z (ES) 398.2; HRMS Found: 398.2064, (C22H27N3O4 MH⁺ requires 398.2074).
(1R,5R,7aR)-1-((tert-Butyldiphenylsilyl)oxy)methyl)-2-(2,4-dimethoxybenzyl)-5-(pyridin-3-ylmethyl)tetrahydro-1H-pyrrolo[1,2-c]imidazol-3(2H)-one (295)

By General Method H, using 285b (0.25 g, 0.45 mmol), 1-bromo-2-chlorobenzene (0.54 mmol), followed by flash chromatography, eluting with EtOAc–Hexane (90:10) gave the title compound (0.14 g, d.r. 93:7, 50%); Rf: 0.1 (97:2:1 DCM–EtOH-NH4OH); δH (500 MHz, CDCl3); 8.49 (1H, dd, J 2.0 and 0.8, pyridinyl 2-H^Maj and Min), 8.46 (1H, dd, J 4.8 and 2.0, pyridinyl 4-H^Maj and Min), 7.68 (1H, dt, J 7.8 and 2.0, pyridinyl 6-H^Maj and Min), 7.60–7.56 (2H, m, Ar^Maj and Min), 7.52–7.48 (2H, m, Ar^Maj and Min), 7.46–7.30 (6H, m, Ar^Maj and Min), 7.23 (1H, ddd, J 7.8, 4.8 and 0.8 , pyridinyl 5-H^Maj and Min), 7.04 (1H, d, J 8.3, DMB 6-H^Min), 6.98 (1H, d, J 8.3, DMB 6-H^Maj), 6.37 (1H, dd, J 8.3 and 2.4, DMB 4-H^Maj and Min), 6.31 (1H, d, J 2.4, DMB 2-H^Maj and Min), 4.54 (1H, d, J 15.2, 2-methyl H^Maj), 4.53 (1H, d, J 14.7, 2-methyl H^Min), 4.12 (1H, ddd, J 10.2, 6.9 and 3.0, 7-H), 4.05 (1H, d, J 14.7, 2-methyl H^Min), 3.94 (1H, dt, J 13.6 and 9.6, 4-H^Maj and Min), 3.91 (1H, d, J 15.2, 2-methyl H^Maj), 3.80 (3H, s, OMe^Maj and Min), 3.65-3.54 (3H, m, 1-methyl H2 and 1-H^Maj and Min), 3.45 (3H, s, OMe^Maj and Min), 2.96 (dd, J 13.8 and 6.0, 5-methyl H^Maj and Min), 2.80 (1H, dd, J 13.8 and 7.3 , 5-methyl H^Maj), 2.73 (1H, dd, J 13.8 and 7.3, 5-methyl H^Min), 2.08-2.00 (1H, m, 5H^Maj and Min), 1.80 (1H, dt, J 10.2, 5.0, 6H^Maj and Min), 1.61–1.44 (2H, m, 5-H^A and 6-H^Maj and Min), 1.04 (9H, s, tBu^Maj and Min), 0.98 (9H, s, tBu^Maj and Min); δC (125 MHz, CDCl3); 164.2 (C=O), 160.2 (DMB 4-C), 158.2 (DMB 1-C), 150.8 (pyridinyl 2-C), 147.6 (pyridinyl 4-C), 137.0 (pyridinyl 6-C), 135.5 (pyridinyl 1-C), 135.4 (Ar), 134.7 (Ar), 133.1 (DMB 2-C), 133.0 (Ar), 130.5 (Ar), 129.8 (Ar), 129.7 (Ar), 127.8 (Ar), 127.5 (Ar), 123.6 (pyridinyl 5-C), 117.8 (DMB 6-C), 104.8 (DMB 5-C), 98.5 (DMB 3-C), 62.8 (4-C), 59.7 (1-C), 58.6 (7-C), 55.4 (OMe), 55.0 (1-methyl), 54.9 (OMe), 40.2 (2-benzyl), 39.7 (5-methyl), 31.6 (5-C), 26.8 (tBu), 26.1 (6-C) 19.1 (tBu); νmax/cm⁻¹ (neat); m/z (ES) 636.3; HRMS Found: 636.3257, (C₃₉H₆₈N₅O₄Si MH⁺ requires 636.3252).
6 Appendices

6.1 Appendix 1: Cyclisation reactions

Ketopiperazine/Ketomorpholine\textsuperscript{187,188}

\[
\text{\begin{align*}
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\end{align*}}
\]

Carmamate/Urea formation\textsuperscript{93}

\[
\text{\begin{align*}
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\end{align*}}
\]

Carbamate cyclisation\textsuperscript{189}

\[
\text{\begin{align*}
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\end{align*}}
\]

Iodine-mediated amination\textsuperscript{92}

\[
\text{\begin{align*}
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\end{align*}}
\]

Iodine-mediated urea cyclisation\textsuperscript{87}

\[
\text{\begin{align*}
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\end{align*}}
\]

Pd-catalysed aminoarylation\textsuperscript{190,191}

\[
\text{\begin{align*}
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\end{align*}}
\]

Mitsunobu/Appel\textsuperscript{192,193}

\[
\text{\begin{align*}
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\end{align*}}
\]

Sulfurea formation\textsuperscript{194}

\[
\text{\begin{align*}
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\end{align*}}
\]

Pd-catalysed urea-arylation\textsuperscript{195,196}

\[
\text{\begin{align*}
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\end{align*}}
\]

Ring-closing metathesis\textsuperscript{96–98}

\[
\text{\begin{align*}
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\end{align*}}
\]

Lactamisation\textsuperscript{197}

\[
\text{\begin{align*}
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\end{align*}}
\]

Heck\textsuperscript{198}

\[
\text{\begin{align*}
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\text{HO} & \xrightarrow{n = 1,2,3} \text{NH}_{2} \\
\end{align*}}
\]

Figure 47: Choice of cyclisations used in the computational analysis.
## 6.2 Appendix 2: Diversification reactions

Following the enumeration; a series of functional group interconversions remove undesirable functional groups.

![Functional group interconversions](image)

Figure 48: Functional group interconversions used in the protocol

Next, the scaffolds were decorated with capping groups (GSK provided a list of commonly used groups).

<table>
<thead>
<tr>
<th>N-Alkylation</th>
<th>Reductive amination</th>
</tr>
</thead>
<tbody>
<tr>
<td>R\text{H}^\text{N}^\text{R}^2</td>
<td>R\text{H}^\text{N}^\text{R}^2 \xrightarrow{R^2=\text{Br}} R\text{H}^\text{N}^\text{R}^2</td>
</tr>
<tr>
<td>R\text{H}^\text{N}^\text{R}^2</td>
<td>R\text{H}^\text{N}^\text{R}^2 \xrightarrow{R^2=\text{OH, Cl}} R\text{H}^\text{N}^\text{R}^2</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Amide coupling</th>
<th>Urea formation</th>
</tr>
</thead>
<tbody>
<tr>
<td>R\text{H}^\text{N}^\text{R}^2</td>
<td>R\text{H}^\text{N}^\text{R}^2 \xrightarrow{R^2=\text{OH}} R\text{H}^\text{N}^\text{R}^2</td>
</tr>
<tr>
<td>N-arylation</td>
<td>Sulfonamide coupling</td>
</tr>
<tr>
<td>----------------</td>
<td>----------------</td>
</tr>
<tr>
<td>R\text{H}^\text{N}^\text{R}^2</td>
<td>R\text{H}^\text{N}^\text{R}^2 \xrightarrow{R^2=\text{OH}} R\text{H}^\text{N}^\text{R}^2</td>
</tr>
<tr>
<td>Suzuki coupling</td>
<td>S\text{N}2 Etherification</td>
</tr>
<tr>
<td>----------------</td>
<td>----------------</td>
</tr>
<tr>
<td>R\text{H}^\text{N}^\text{R}^2</td>
<td>R\text{H}^\text{N}^\text{R}^2 \xrightarrow{R^2=\text{OH}} R\text{H}^\text{N}^\text{R}^2</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Azide displacement</th>
<th>S\text{N}2 Sulfone</th>
</tr>
</thead>
<tbody>
<tr>
<td>R\text{H}^\text{N}^\text{R}^2</td>
<td>R\text{H}^\text{N}^\text{R}^2 \xrightarrow{R^2=\text{OH}} R\text{H}^\text{N}^\text{R}^2</td>
</tr>
</tbody>
</table>
$S_n2$ Amination  

\[
\begin{align*}
R^1 & \quad R^2 \quad \xrightarrow{R^2-N-R^4} \quad R^1-N-R^2 \\
R^2 & = H, C \\
R^4 & = H, C 
\end{align*}
\]

$O$-Alkylation

\[
\begin{align*}
R^1 & \quad R^2 \quad \xrightarrow{R^2-OH} \quad R^1-O-R^2 \\
R^2 & = H, C 
\end{align*}
\]

Figure 49: Summary of chemistries used in generating final compounds from scaffolds.
6.3 Appendix 3: Capping groups

Aldehydes

Isocyanates

Sulfonylchloride

Aryl Bromides

Boronic Acids

Amines

148
Figure 50: Capping groups used in the computational protocol
6.4 Appendix 4: Novelty Assessment

Novelty was assessed at the scaffold level by way of a substructure count against a reference database (Figure 51). Murcko fragments without α-attachments are generated for each scaffold and these are compared with Murcko fragments without α-attachments generated from a random 2% of compounds (~150,000 compounds) from the ZINC database of commercially available compounds. A penalty is incurred for the scaffold each time a match within the ZINC database is found. In addition, Murcko fragments with α-attachments are generated and these are also compared with the same randomly selected compounds from the ZINC database. With these two scores, it is possible to investigate both skeletal novelty (is the specific known without substituents) and appendage novelty (is the scaffold substitution pattern of the scaffold known).

Figure 51: Novelty assessment. Two fragments are generated for each scaffold and compared with the ZINC database. Demonstrated with two exemplary scaffolds.
Appendix 5: Individual cyclisation data

From the large nitro-Mannich reaction library, 42 cyclisation precursors were identified having significant potential for the synthesis of a library of scaffolds to be used in the generated of interrogating lead-like chemical space. It should be noted, that given the limitations of the protocol, that before synthetic effort was undertaken the precursor would be entered into pipeline pilot as a single entry. This ensures not potential scaffolds are lost due to identical scaffold from a different precursor.
6.5 Appendix 6: Data for Molecular weight, Fsp

A LogP and number of heavy atoms were calculated using the tools within Pipeline Pilot. The fraction of sp
-hybridised carbon atoms (Fsp
) was calculated using Dotmatics Vortex (Vortex v2013.12.25046). The data were visualized and analysed using Vortex and Origin Pro v9.

The structural filtering was performed by interrogating two sets of SMARTS definitions with each of the final compounds using the substructure search tool within Pipeline Pilot. The first set contained 240 definitions as compiled by Shoichet, Simeonev et al. and used at the NIH Chemical Genomics Centre. The second set contained 36 definitions and are examples from the ‘GSKB’ filter as described by Churcher et al. In addition, the structural element of the high throughput screening filter embedded in Pipeline Pilot was also used that comprised the filters for undesirable functionality outlined in Table 15.

Data from the lead-likeness assessment of both the ZINC database of compounds ‘available now’ and the virtual library (as summarised in Figure 42) are provided in Table 13-14. The distribution of the molecular properties of the virtual library based upon each scaffold is shown in Table 13.

For the purposes of the novelty assessment scaffolds were virtually deprotected but did not undergo manipulation. In each case, a substructure search was performed against the ZINC database (90 911).
Table 13: Number of final compounds derived from each scaffold, together with the number and percentage of compounds that are lead-like (i.e. pass all filters). Fsp<sup>3</sup> data illustrated in Figure 43. Novelty assessment data as compared with random 2% of ZINC database.

<table>
<thead>
<tr>
<th>Scaffold</th>
<th>Number of Final Compounds</th>
<th>Number of Lead-like Compounds</th>
<th>% Lead-like Compounds</th>
<th>Mean Fsp&lt;sup&gt;3&lt;/sup&gt;</th>
<th>Substructure Hits</th>
</tr>
</thead>
<tbody>
<tr>
<td>ZINC (random 1%)</td>
<td>90911</td>
<td>20 932</td>
<td>23</td>
<td>0.335</td>
<td>n/a</td>
</tr>
<tr>
<td>Virtual Library</td>
<td>2414</td>
<td>1112</td>
<td>46</td>
<td>0.520</td>
<td>1733</td>
</tr>
<tr>
<td>1</td>
<td>33</td>
<td>6</td>
<td>19</td>
<td>0.539</td>
<td>0</td>
</tr>
<tr>
<td>2</td>
<td>40</td>
<td>7</td>
<td>18</td>
<td>0.509</td>
<td>0</td>
</tr>
<tr>
<td>3</td>
<td>16</td>
<td>12</td>
<td>86</td>
<td>0.458</td>
<td>0</td>
</tr>
<tr>
<td>4</td>
<td>9</td>
<td>6</td>
<td>67</td>
<td>0.470</td>
<td>0</td>
</tr>
<tr>
<td>5</td>
<td>66</td>
<td>34</td>
<td>57</td>
<td>0.549</td>
<td>1</td>
</tr>
<tr>
<td>6</td>
<td>633</td>
<td>312</td>
<td>50</td>
<td>0.471</td>
<td>142</td>
</tr>
<tr>
<td>7</td>
<td>1617</td>
<td>715</td>
<td>44</td>
<td>0.616</td>
<td>1592</td>
</tr>
</tbody>
</table>

Table 14: Lead-likeness assessment data. The data shown in Figure 42, Panels A and B was obtained by successive filtering by the number of heavy atoms, lipophilicity and structural filters.

<table>
<thead>
<tr>
<th>Filter</th>
<th>Random 2% of ZINC Database (90911)</th>
<th>Virtual Library (19530)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Successive Filtering</td>
<td>43971</td>
<td>1048</td>
</tr>
<tr>
<td>14 ≤ nHA ≤ 26</td>
<td>17828</td>
<td>200</td>
</tr>
<tr>
<td>Structural filter</td>
<td>8180</td>
<td>78</td>
</tr>
<tr>
<td>Pass All</td>
<td>20932 (23%)</td>
<td>1128 (46%)</td>
</tr>
</tbody>
</table>

Table 15: Undesirable functionality filters used in the ‘HTS Filter’ embedded in Pipeline Pilot.
6.6 Appendix 7: Shape Analysis – Principal Moments of Inertia

3D structures were generated from the 2D Pipeline Pilot and the lowest energy conformer selected output using LLAMA. The 3D structures were used to generate the three Principal Moments of Inertia (I₁, I₂ and I₃) using LLAMA which then normalised the plots by dividing the two lower values by the largest (I₁/I₃ and I₂/I₃). These Normalised PMI plots generate a triangular plot with the corners defined by a perfect sphere, a perfect disk and a perfect rod shape.

Scaffold 279

![Scaffold 279 diagram](image)

Scaffold 281

![Scaffold 281 diagram](image)
Scaffold 284

Scaffold 289

Scaffold 292
Figure 52: Distribution of the molecular properties of the virtual library on a scaffold basis. Compounds are successive filtering by molecular size (14 ≤ number of heavy atoms ≤ 26; failures shown in red) and lipophilicity (−1 ≤ ALogP ≤ 3; failures shown in orange) and various structural filters (failures shown in black) to give portion of lead-like compounds (green). A normalised principal moment of inertia plot to show the shapes of the 2413 virtual library on a scaffold basis in relation to three idealised shapes; a rod, disk and sphere.
6.7 Appendix 8: Crystallographic informations

The candidate crystallised 265 from EtOAc:Petrol. The crystals was subsequently assessed by Dr Chris Pask and a suitable crystal was selected and data obtained.

Measurements were carried out at 120K on an Agilent SuperNova diffractometer equipped with an Atlas CCD detector and connected to an Oxford Cryostream low temperature device using mirror monochromated Cu Kα radiation (λ = 1.54184 Å from a Microfocus Nova X-ray source. The structure was solved by direct methods using SHELXS\textsuperscript{201} and refined by a full matrix least squares technique based on F\textsuperscript{2} using SHELXL97.\textsuperscript{201}

The compound crystallised as colourless needles. The compound crystallised in a monoclinic cell and was solved in the \textit{P}2\textit{I}c space group, with one molecule in the asymmetric unit.

All non-hydrogen atoms were located in the Fourier Map and refined anisotropically. All hydrogen atoms were placed in calculated positions and refined isotropically using a “riding model”.

Pictures are presented with non-hydrogen atoms displayed as displacement ellipsoids, which are set at the 50% probability level.
Table 16: Crystal data and structure refinement for 265

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Empirical formula</td>
<td>( \text{C}<em>{12}\text{H}</em>{22}\text{N}<em>{2}\text{O}</em>{4} )</td>
</tr>
<tr>
<td>Formula weight</td>
<td>258.32</td>
</tr>
<tr>
<td>Temperature/K</td>
<td>121(2)</td>
</tr>
<tr>
<td>Crystal system</td>
<td>monoclinic</td>
</tr>
<tr>
<td>Space group</td>
<td>( \text{P2}_1/c )</td>
</tr>
<tr>
<td>( a/Å )</td>
<td>9.7870(10)</td>
</tr>
<tr>
<td>( b/Å )</td>
<td>16.958(2)</td>
</tr>
<tr>
<td>( c/Å )</td>
<td>9.1099(7)</td>
</tr>
<tr>
<td>( α/° )</td>
<td>90.00</td>
</tr>
<tr>
<td>( β/° )</td>
<td>94.166(9)</td>
</tr>
<tr>
<td>( γ/° )</td>
<td>90.00</td>
</tr>
<tr>
<td>Volume/Å(^3)</td>
<td>1507.9(3)</td>
</tr>
<tr>
<td>( Z )</td>
<td>4</td>
</tr>
<tr>
<td>( \rho_{\text{calc}}/\text{g/cm}^3 )</td>
<td>1.138</td>
</tr>
<tr>
<td>( μ/\text{mm}^{-1} )</td>
<td>0.704</td>
</tr>
<tr>
<td>( F(000) )</td>
<td>560.0</td>
</tr>
<tr>
<td>Crystal size/mm(^3)</td>
<td>0.11 × 0.03 × 0.03</td>
</tr>
<tr>
<td>Radiation</td>
<td>CuKα (( λ = 1.54184 ))</td>
</tr>
<tr>
<td>2Θ range for data collection/°</td>
<td>9.06 to 100.84</td>
</tr>
<tr>
<td>Index ranges</td>
<td>(-8 ≤ h ≤ 9, -16 ≤ k ≤ 14, -9 ≤ l ≤ 8)</td>
</tr>
<tr>
<td>Reflections collected</td>
<td>3306</td>
</tr>
<tr>
<td>Independent reflections</td>
<td>1554 ([R_{\text{int}} = 0.0372, \ R_{\text{sigma}} = 0.0605])</td>
</tr>
<tr>
<td>Data/restraints/parameters</td>
<td>1554/0/167</td>
</tr>
<tr>
<td>Goodness-of-fit on ( F^2 )</td>
<td>1.127</td>
</tr>
<tr>
<td>Final R indexes ([I&gt;2σ(I)])</td>
<td>( R_1 = 0.0478, \ wR_2 = 0.0998)</td>
</tr>
<tr>
<td>Final R indexes [all data]</td>
<td>( R_1 = 0.0707, \ wR_2 = 0.1151)</td>
</tr>
<tr>
<td>Largest diff. peak/hole / e Å(^3)</td>
<td>0.26/-0.17</td>
</tr>
</tbody>
</table>
6.8 Appendix 9: NOESY Spectra for 295

4-methyl H₂: 7-H
7-H: 4-methyl H₂
7 References


J. Zhu and H. Bienaym, *Multicomponent Reactions*, John Wiley & Sons,
2006.


